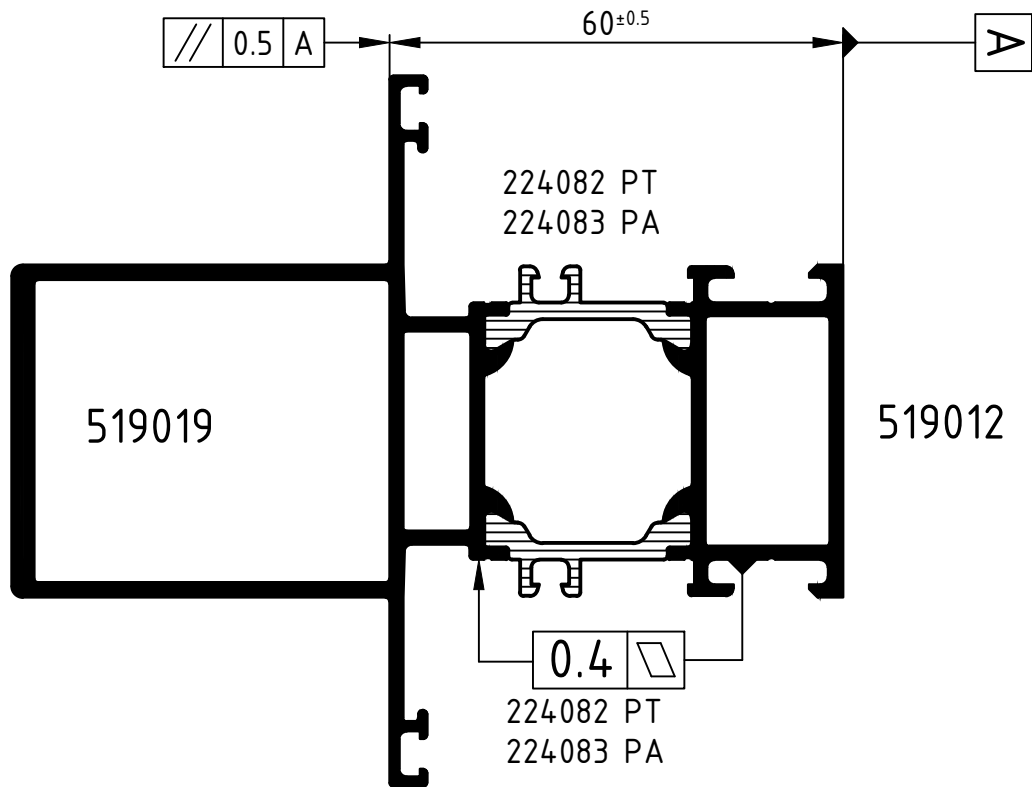
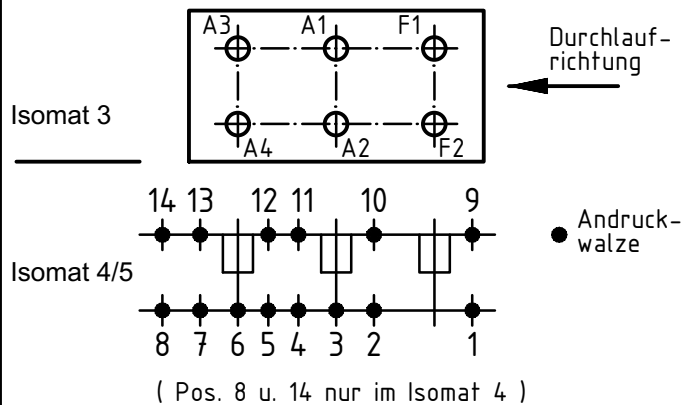
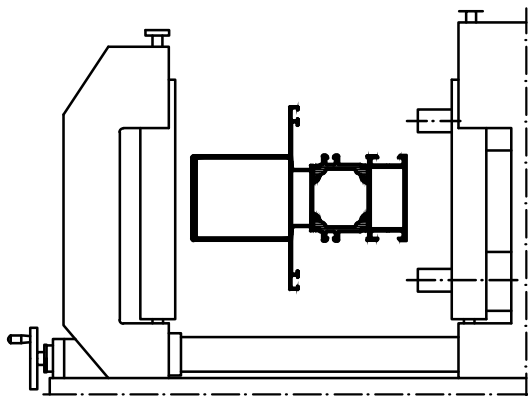




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



						Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821	(20.0 mm)
A1		1	280699 B	280699 B	R1/A1/R2	R2	4	296448	(8.0 mm)
A2		1	280699 B	280699 B	R1/A2/R2	R3	2	296209	(6.5 mm)
A3		1	280700 B	280699 B	R1/A3/R2				
A4		1	280700 B	280699 B	R1/A4/R2				
F1		1	280698 B		R1/F1/R3				
F2		1	280698 B		R1/F2/R3				
			Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
					mech. polished		-		
					uml. total				Maßstab Scale
Paßmaße Close tol.		Abmaße Std. tolerance				1 : 1		Gewicht Weight	
Original / Änderung Revision / Version			0100		Datum Date		Name		Werkstoff Material
Name					07.01.2019				Benennung Title
			gez. drawn		Finkemeyer, C.		Roller plan Isomat 3/4/5 Schüco AWS 60 IsoModul		
			gepr. checked		Winkler, A.				
			ges. seen		Nienhüser, R.				
			SCHÜCO		Zeichn.-Nr. Drawing No.		519179 RP 1000		
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for		