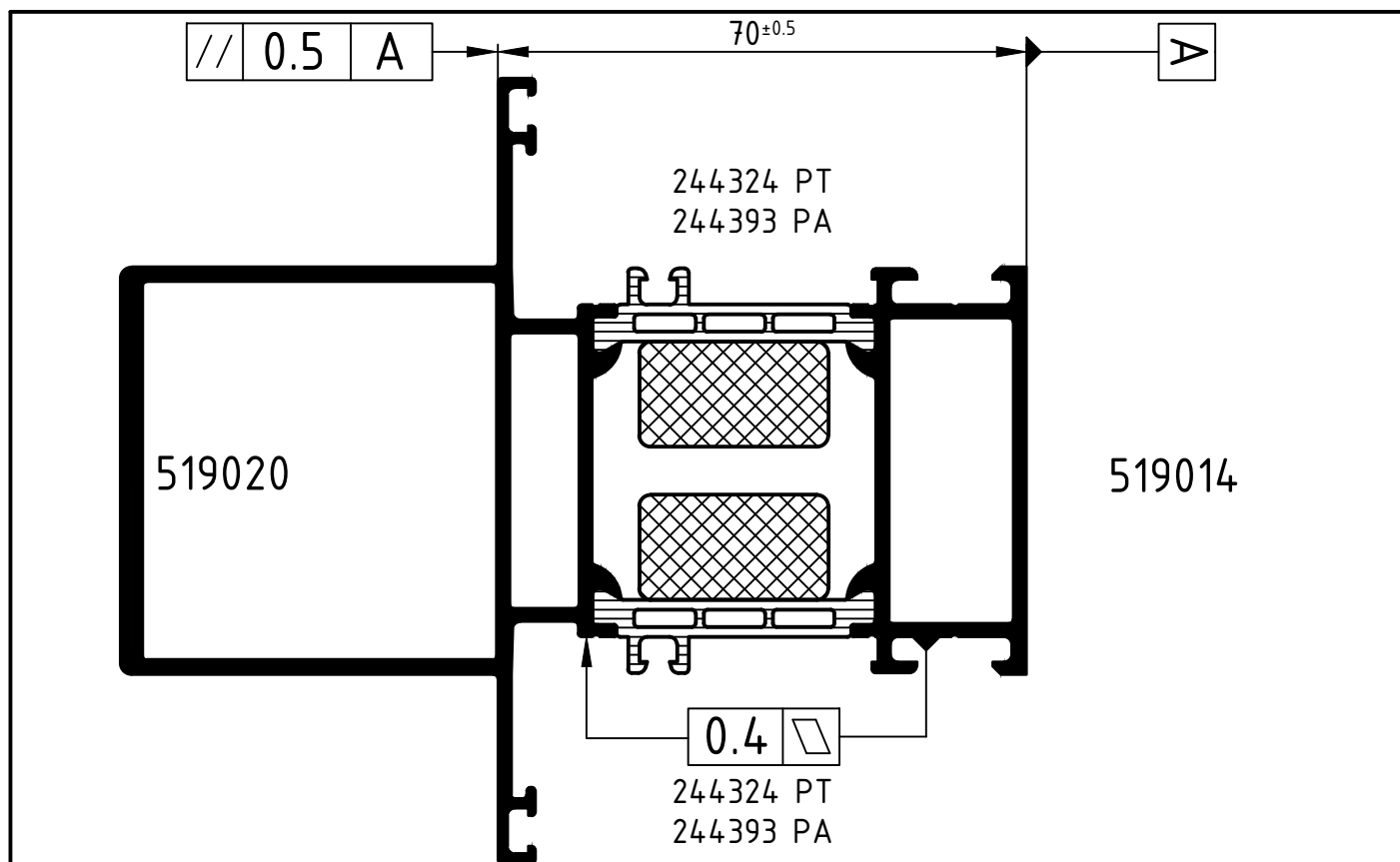
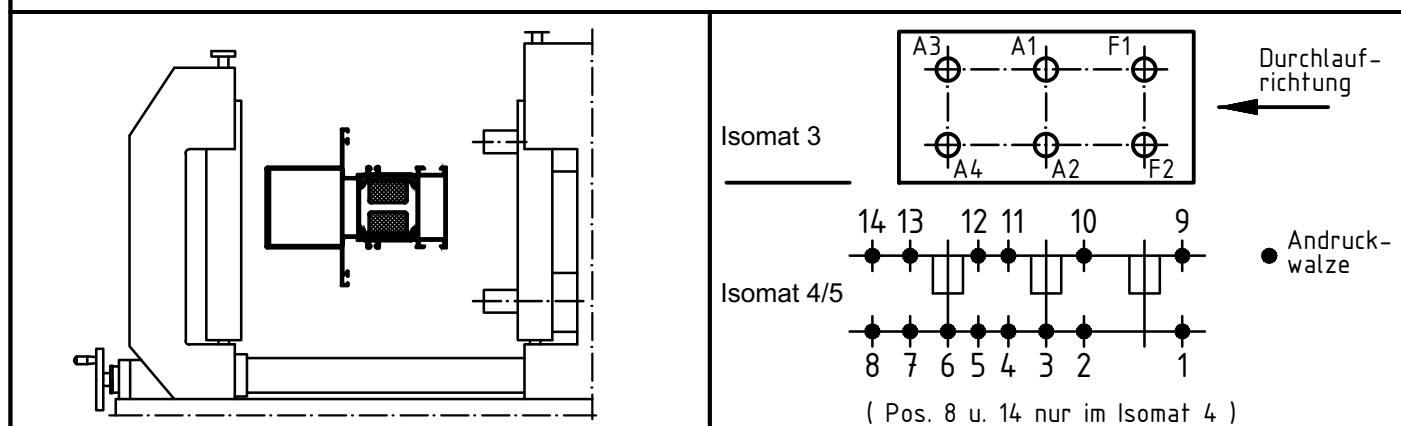




**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual  
**Attention:**



|                                           |                          |                                               |                                      |                                                                                 | Stck.<br>Qty. |                                                                                         | Art.-Nr. Zubehör<br>Art.-No. Accessories |                                  |  |  |
|-------------------------------------------|--------------------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|-----------------------------------------------------------------------------------------|------------------------------------------|----------------------------------|--|--|
|                                           | Stck.<br>Qty.            | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1            | 6                                                                                       | 282821 (20.0 mm)                         |                                  |  |  |
| A1                                        | 1                        | 280736 B                                      | 280736 B                             | R1/A1                                                                           |               |                                                                                         |                                          |                                  |  |  |
| A2                                        | 1                        | 280736 B                                      | 280736 B                             | R1/A2                                                                           |               |                                                                                         |                                          |                                  |  |  |
| A3                                        | 1                        | 280737 B                                      | 280736 B                             | R1/A3                                                                           |               |                                                                                         |                                          |                                  |  |  |
| A4                                        | 1                        | 280737 B                                      | 280736 B                             | R1/A4                                                                           |               |                                                                                         |                                          |                                  |  |  |
| F1                                        | 1                        | 280738 B                                      |                                      | R1/F1                                                                           |               |                                                                                         |                                          |                                  |  |  |
| F2                                        | 1                        | 280738 B                                      |                                      | R1/F2                                                                           |               |                                                                                         |                                          |                                  |  |  |
|                                           |                          | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU                                                                                |                                          | Info-Plan:                       |  |  |
|                                           |                          |                                               |                                      | mech.<br>polished                                                               | -             | Maßstab<br>Scale                                                                        |                                          | Gewicht<br>Weight                |  |  |
|                                           |                          |                                               |                                      | uml.<br>total                                                                   |               | 1 : 1                                                                                   |                                          |                                  |  |  |
| Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance |                                               |                                      |                                                                                 |               | Werkstoff<br>Material                                                                   |                                          |                                  |  |  |
| Original / Änderung<br>Revision / Version |                          | 0100                                          |                                      | Datum<br>Date                                                                   | Name          | Benennung<br>Title                                                                      |                                          | Roller plan<br>Isomat 3/4/5      |  |  |
| Name                                      |                          |                                               |                                      | 07.01.2019                                                                      |               | Schüco AWS 70.HI                                                                        |                                          | IsoModul                         |  |  |
|                                           |                          | gez.<br>drawn                                 | Finkemeyer, C.                       |                                                                                 |               |                                                                                         | 519185 RP 1000                           |                                  |  |  |
|                                           |                          | gepr.<br>checked                              | Winkler, A.                          |                                                                                 |               |                                                                                         |                                          |                                  |  |  |
|                                           |                          | ges.<br>seen                                  | Nienhüser, R.                        |                                                                                 |               |                                                                                         |                                          |                                  |  |  |
|                                           |                          |                                               |                                      |                                                                                 |               | Zeichn.-Nr.<br>Drawing No.                                                              |                                          |                                  |  |  |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |  |  |
|                                           |                          |                                               |                                      |                                                                                 |               | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                                          | Ersatz für<br>Replacement<br>for |  |  |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |  |  |
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