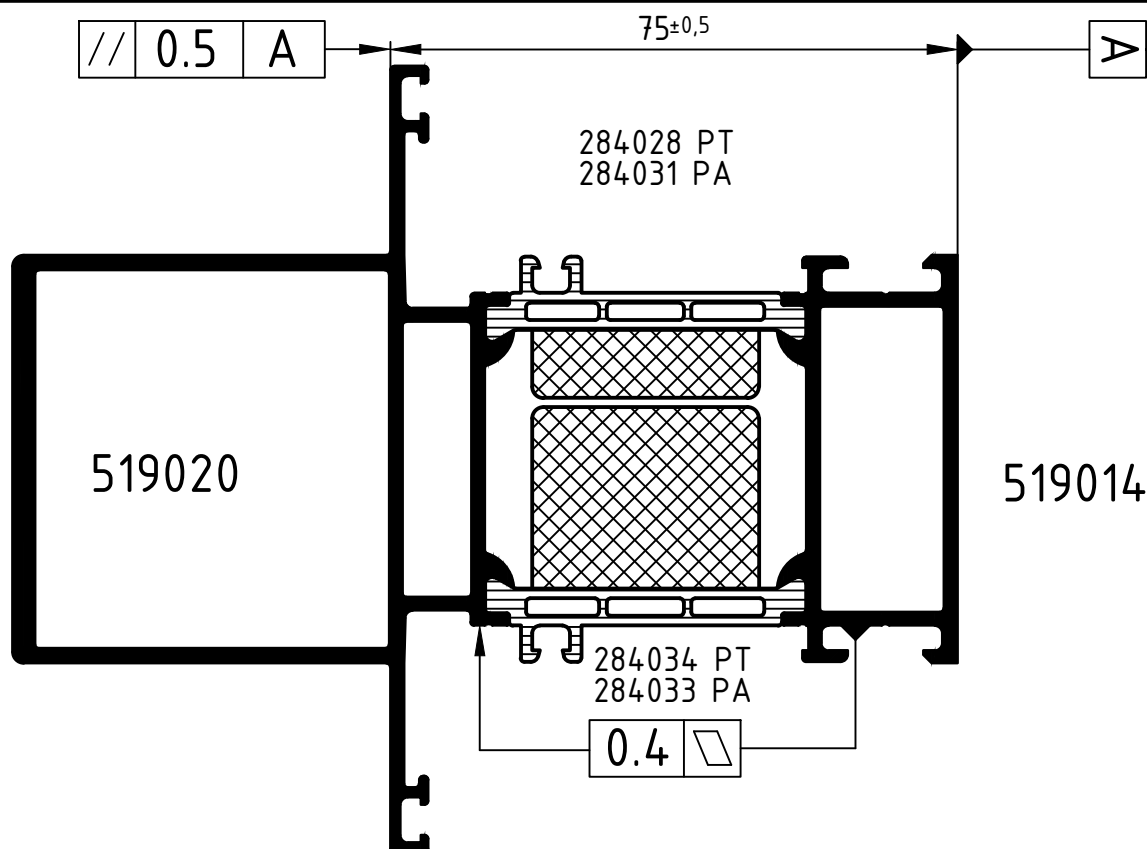
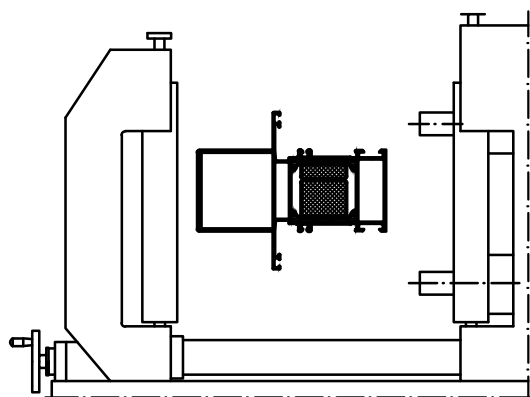
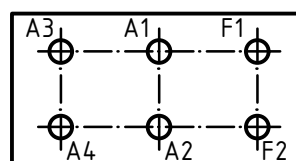




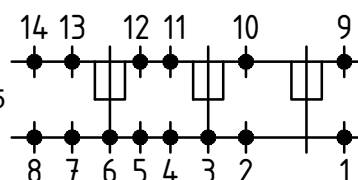
**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual  
**Attention:**



Isomat 3



Isomat 4/5



( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |                          |                                                                                     |                                      |                                                                                 | Stck.<br>Qty.                                                                           |                              | Art.-Nr. Zubehör<br>Art.-No. Accessories |                   |  |
|-------------------------------------------|--------------------------|-------------------------------------------------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|------------------------------|------------------------------------------|-------------------|--|
|                                           | Stck.<br>Qty.            | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5                                              | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1                                                                                      | 6                            | 282821 (20.0 mm)                         |                   |  |
| A1                                        | 1                        | 282590 B                                                                            | 282590 B                             | R1/A1                                                                           |                                                                                         |                              |                                          |                   |  |
| A2                                        | 1                        | 282590 B                                                                            | 282590 B                             | R1/A2                                                                           |                                                                                         |                              |                                          |                   |  |
| A3                                        | 1                        | 282591 B                                                                            | 282590 B                             | R1/A3                                                                           |                                                                                         |                              |                                          |                   |  |
| A4                                        | 1                        | 282591 B                                                                            | 282590 B                             | R1/A4                                                                           |                                                                                         |                              |                                          |                   |  |
| F1                                        | 1                        | 282592 B                                                                            |                                      | R1/F1                                                                           |                                                                                         |                              |                                          |                   |  |
| F2                                        | 1                        | 282592 B                                                                            |                                      | R1/F2                                                                           |                                                                                         |                              |                                          |                   |  |
|                                           |                          | Zulässige Abweichung<br>Permissible tolerance                                       |                                      | Oberflächenabwicklung<br>Circumference                                          |                                                                                         | VP<br>PU                     |                                          | Info-Plan:        |  |
|                                           |                          |                                                                                     |                                      | mech.<br>polished                                                               |                                                                                         | -                            |                                          |                   |  |
|                                           |                          |                                                                                     |                                      | uml.<br>total                                                                   |                                                                                         |                              |                                          | Maßstab<br>Scale  |  |
|                                           |                          |                                                                                     |                                      |                                                                                 |                                                                                         | 1 : 1                        |                                          | Gewicht<br>Weight |  |
| Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance |                                                                                     |                                      |                                                                                 |                                                                                         | Werkstoff<br>Material        |                                          |                   |  |
| Original / Änderung<br>Revision / Version |                          | 0100                                                                                |                                      | Datum<br>Date                                                                   | Name                                                                                    | Benennung<br>Title           |                                          |                   |  |
| Name                                      |                          |                                                                                     |                                      | 07.01.2019                                                                      |                                                                                         | Roller plan<br>Isomat 3/4/5  |                                          |                   |  |
|                                           |                          | gez.<br>drawn                                                                       | Finkemeyer, C.                       |                                                                                 |                                                                                         | Schüco AWS 75.SI<br>IsoModul |                                          |                   |  |
|                                           |                          | gepr.<br>checked                                                                    | Winkler, A.                          |                                                                                 |                                                                                         |                              |                                          |                   |  |
|                                           |                          | ges.<br>seen                                                                        | Nienhüser, R.                        |                                                                                 |                                                                                         |                              |                                          |                   |  |
|                                           |                          |  |                                      |                                                                                 | Zeichn.-Nr.<br>Drawing No.                                                              |                              | 519186 RP 1000                           |                   |  |
|                                           |                          |                                                                                     |                                      |                                                                                 | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                              | Ersatz für<br>Replacement<br>for         |                   |  |
|                                           |                          |                                                                                     |                                      |                                                                                 |                                                                                         |                              |                                          |                   |  |
|                                           |                          |                                                                                     |                                      |                                                                                 |                                                                                         |                              |                                          |                   |  |
|                                           |                          |                                                                                     |                                      |                                                                                 |                                                                                         |                              |                                          |                   |  |

**SCHÜCO**