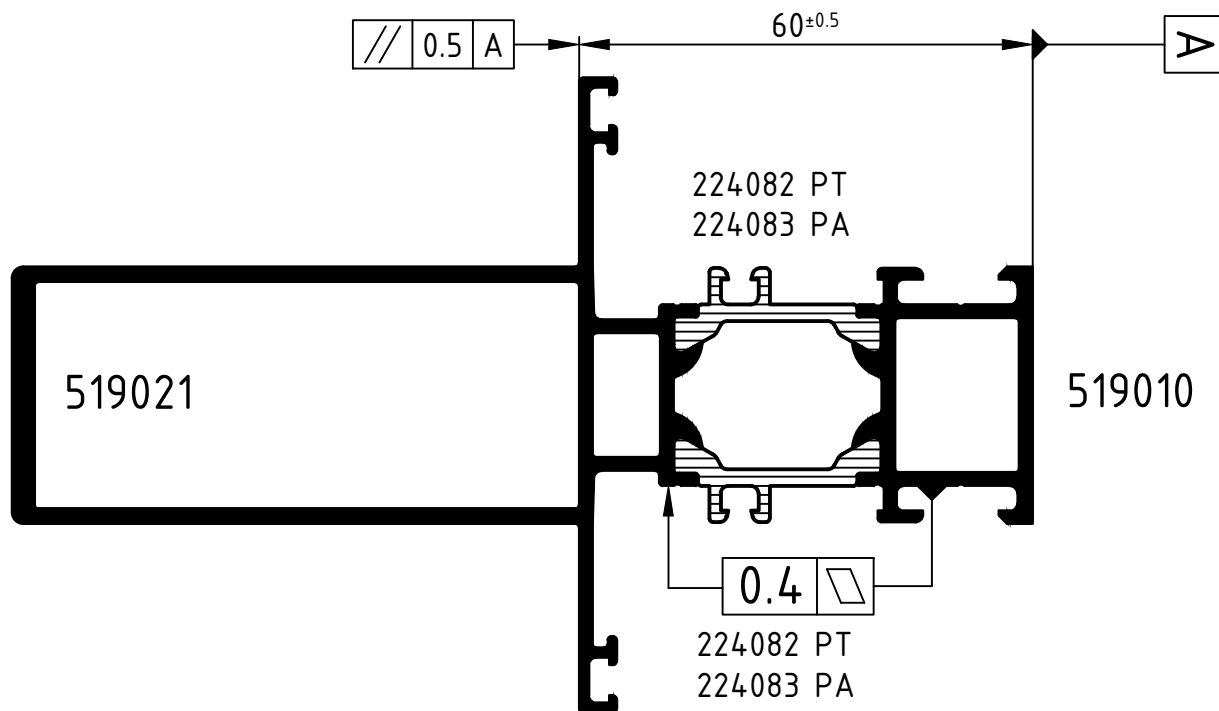
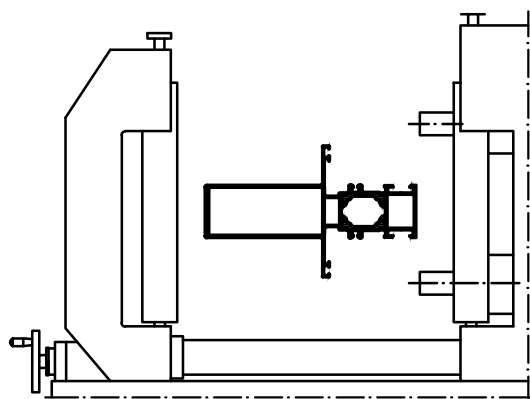
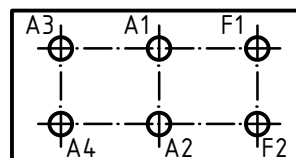




**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this  
**Attention:** roller plan. Please note the examination advices of the current roller manual

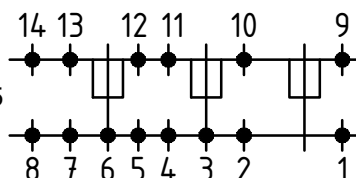


Isomat 3



Durchlauf-  
richtung

Isomat 4/5



Andruck-  
walze

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |                          |                                               |                                      |                                                                                 | Stck.<br>Qty. |                                                                                         | Art.-Nr. Zubehör<br>Art.-No. Accessories |                                  |          |
|-------------------------------------------|--------------------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|-----------------------------------------------------------------------------------------|------------------------------------------|----------------------------------|----------|
|                                           | Stck.<br>Qty.            | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |               |                                                                                         |                                          |                                  |          |
| A1                                        | 1                        | 280699 B                                      | 280699 B                             | R1/A1/R2                                                                        | R1            | 6                                                                                       | 282821 (20.0 mm)                         |                                  |          |
| A2                                        | 1                        | 280699 B                                      | 280699 B                             | R1/A2/R2                                                                        | R2            | 4                                                                                       | 296448 (8.0 mm)                          |                                  |          |
| A3                                        | 1                        | 280700 B                                      | 280699 B                             | R1/A3/R2                                                                        | R3            | 2                                                                                       | 296209 (6.5 mm)                          |                                  |          |
| A4                                        | 1                        | 280700 B                                      | 280699 B                             | R1/A4/R2                                                                        |               |                                                                                         |                                          |                                  |          |
| F1                                        | 1                        | 280698 B                                      |                                      | R1/F1/R3                                                                        |               |                                                                                         |                                          |                                  |          |
| F2                                        | 1                        | 280698 B                                      |                                      | R1/F2/R3                                                                        |               |                                                                                         |                                          |                                  |          |
|                                           |                          | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU                                                                                |                                          | Info-Plan:                       |          |
|                                           |                          |                                               |                                      | mech.<br>polished                                                               | -             | Maßstab<br>Scale                                                                        |                                          | Gewicht<br>Weight                |          |
|                                           |                          |                                               |                                      | uml.<br>total                                                                   |               | 1 : 1                                                                                   |                                          |                                  |          |
| Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance |                                               |                                      |                                                                                 |               | Werkstoff<br>Material                                                                   |                                          |                                  |          |
| Original / Änderung<br>Revision / Version |                          | 0100                                          |                                      | Datum<br>Date                                                                   | Name          | Benennung<br>Title                                                                      |                                          |                                  |          |
| Name                                      |                          |                                               |                                      | 07.01.2019                                                                      |               | Roller plan<br>Isomat 3/4/5                                                             |                                          |                                  |          |
|                                           |                          | gez.<br>drawn                                 | Finkemeyer, C.                       |                                                                                 |               |                                                                                         | Schüco AWS 60                            |                                  | IsoModul |
|                                           |                          | gepr.<br>checked                              | Winkler, A.                          |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          | ges.<br>seen                                  | Nienhüser, R.                        |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               | Zeichn.-Nr.<br>Drawing No.                                                              |                                          | 519188 RP 1000                   |          |
|                                           |                          |                                               |                                      |                                                                                 |               | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                                          | Ersatz für<br>Replacement<br>for |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |
|                                           |                          |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |          |