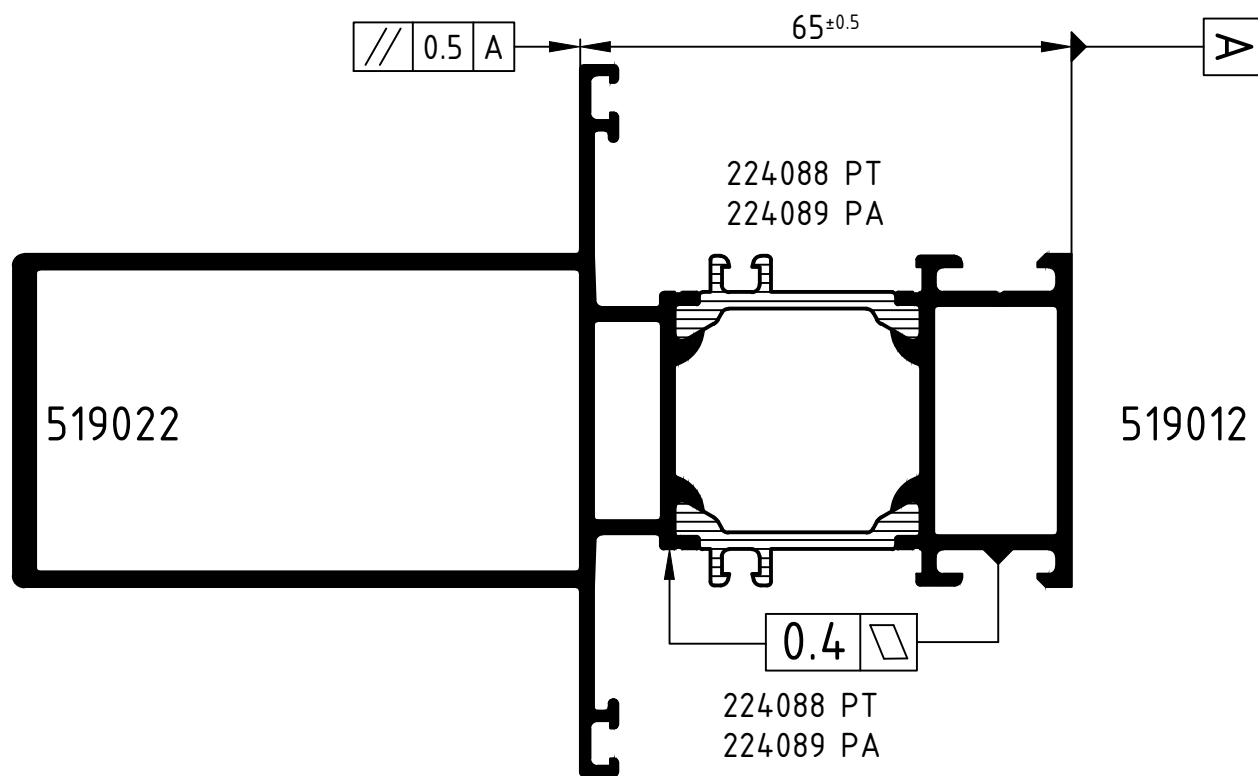
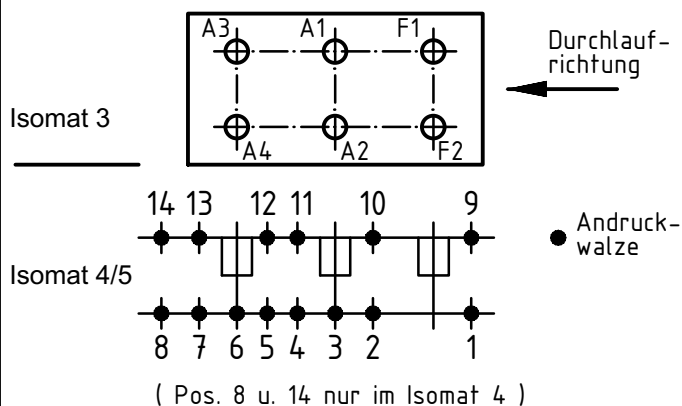
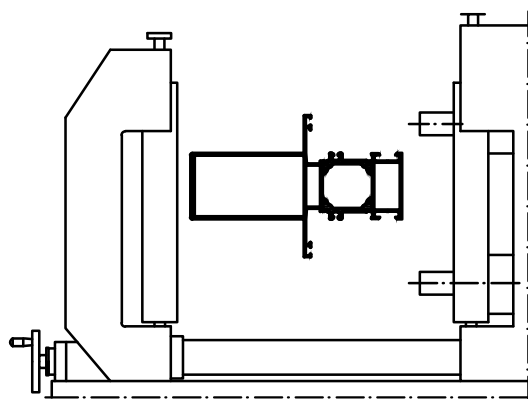




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)				
A1	1	280702 B	280702 B	R1/A1/R2	R1	6	282821	(20.0 mm)
A2	1	280702 B	280702 B	R1/A2/R2	R2	4	299293	(3.0 mm)
A3	1	280703 B	280702 B	R1/A3/R2	R3	2	296452	(1.5 mm)
A4	1	280703 B	280702 B	R1/A4/R2				
F1	1	280701 B		R1/F1/R3				
F2	1	280701 B		R1/F2/R3				

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
						1 : 1		Gewicht Weight	
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material			
Original / Änderung Revision / Version				Datum Date		Name		Benennung Title	
0100				07.01.2019				Roller plan Isomat 3/4/5	
Name				gez. drawn		Finkemeyer, C.		Schüco AWS 65 IsoModul	
				gepr. checked		Winkler, A.			
				ges. seen		Nienhüser, R.			
						Zeichn.-Nr. Drawing No.		519193 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	