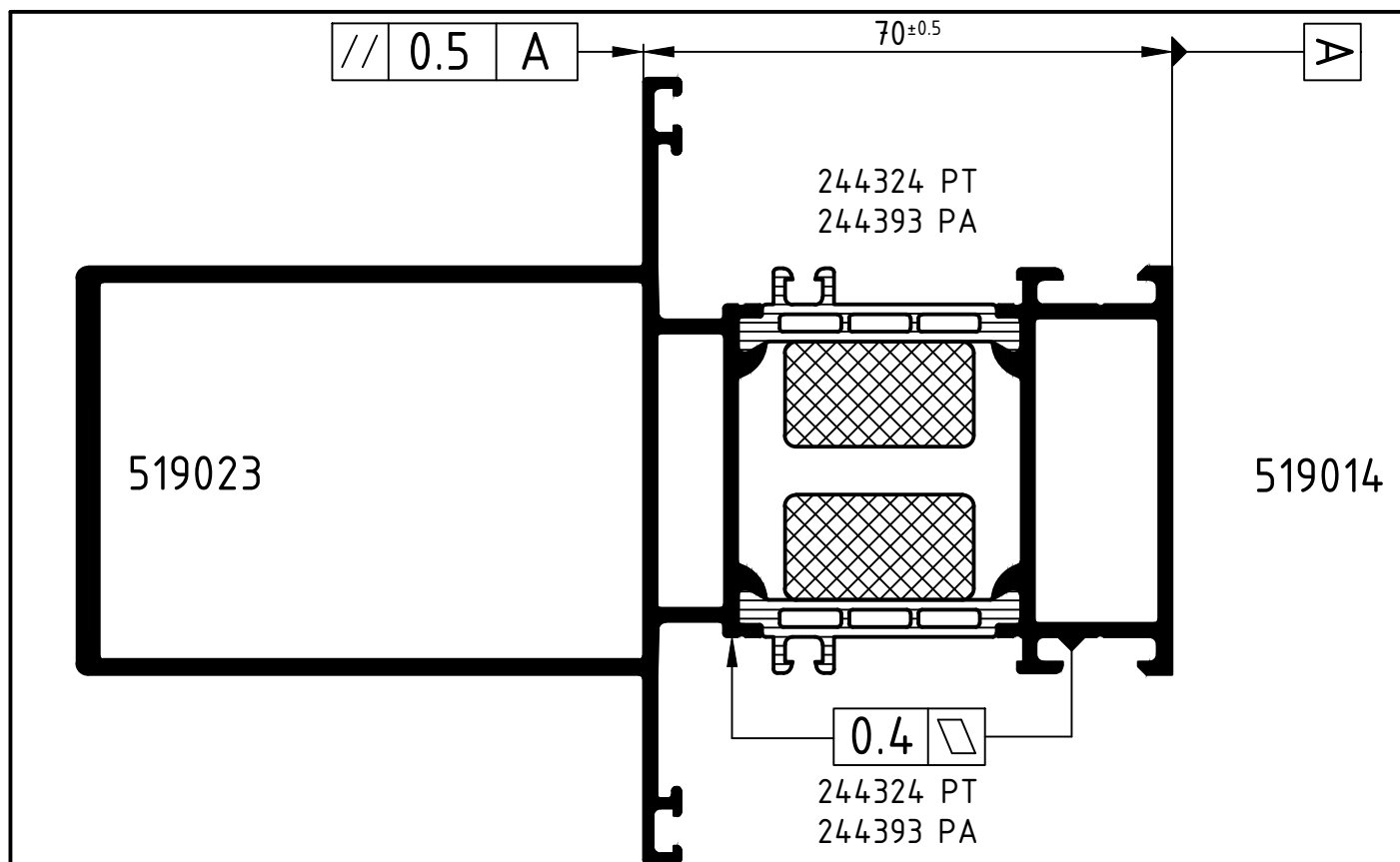
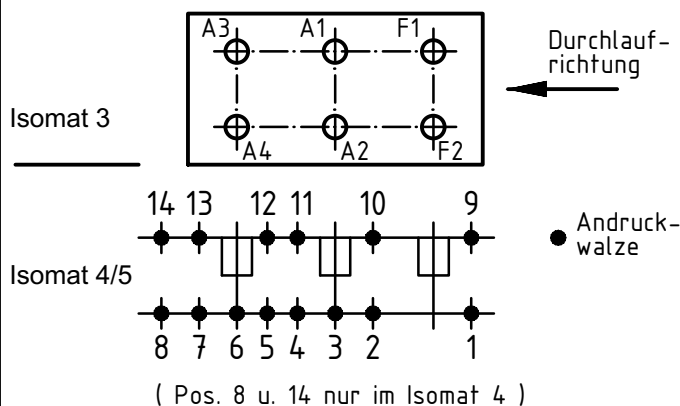
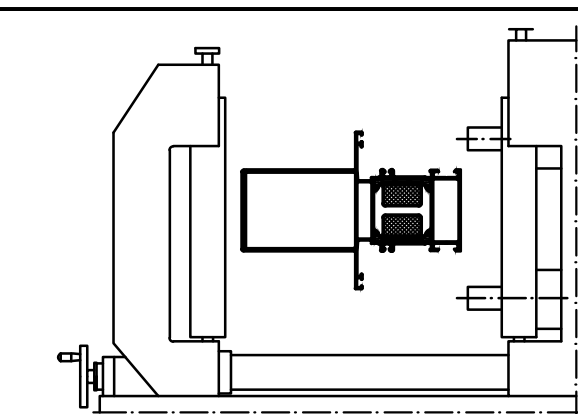




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



						Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	6	282821 (20.0 mm)
A1	1	280736 B	280736 B	R1/A1				
A2	1	280736 B	280736 B	R1/A2				
A3	1	280737 B	280736 B	R1/A3				
A4	1	280737 B	280736 B	R1/A4				
F1	1	280738 B		R1/F1				
F2	1	280738 B		R1/F2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
				mech. polished	-	Maßstab Scale		Gewicht Weight
				uml. total		1 : 1		
Paßmaße Close tol.	Abmaße Std. tolerance					Werkstoff Material		
Original / Änderung Revision / Version		0100		Datum Date	Name	Benennung Title		
Name			07.01.2019		Roller plan Isomat 3/4/5			
		gez. drawn	Finkemeyer, C.			Schüco AWS 70.HI		
		gepr. checked	Winkler, A.			IsoModul		
		ges. seen	Nienhüser, R.			519198 RP 1000		
					Zeichn.-Nr. Drawing No.			
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature			
					Ersatz für Replacement for			