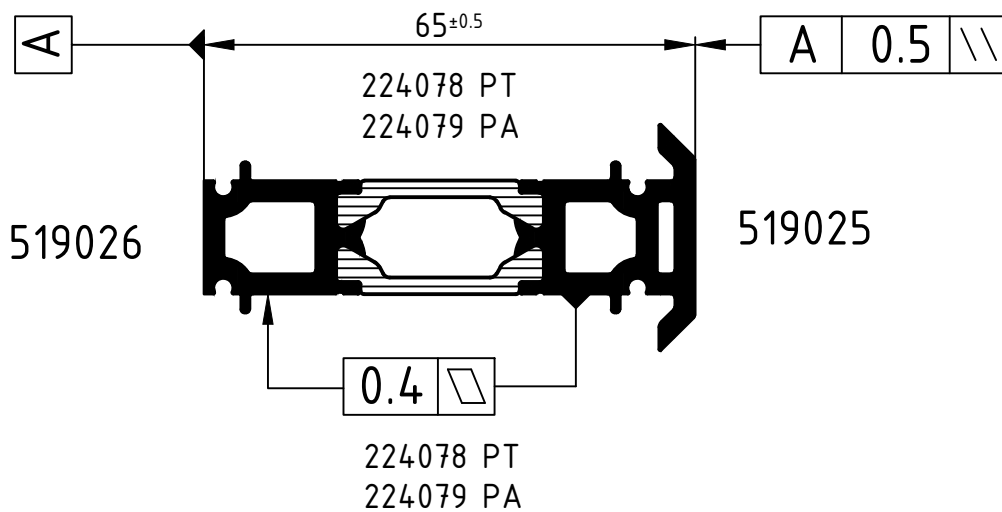
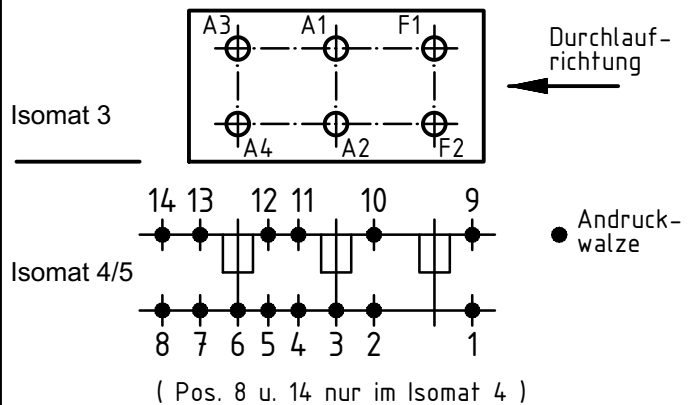
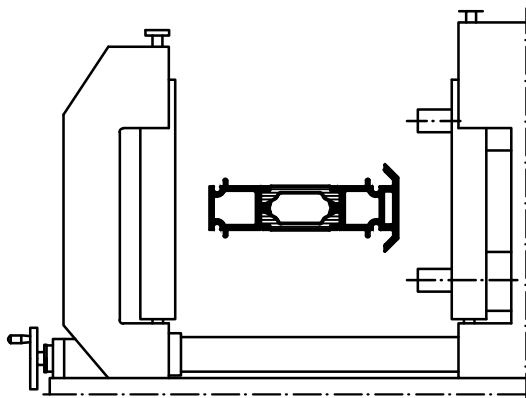




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5		Art.-Nr. Art.-No. für Isomat 4		Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)			
A1	1	280699 B		280699 B		R1/A1/R2		R1 6 282821 (20.0 mm)	
A2	1	280699 B		280699 B		R1/A2/R2		R2 6 296448 (8.0 mm)	
A3	1	280700 B		280699 B		R1/A3/R2			
A4	1	280700 B		280699 B		R1/A4/R2			
F1	1	280698 B				R1/F1/R2			
F2	1	280698 B				R1/F2/R2			
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale 1 : 1	
Paßmaße Close tol.	Abmaße Std. tolerance							Gewicht Weight	
Original / Änderung Revision / Version		0100			Datum Date	Name	Werkstoff Material		
Name			07.01.2019					Benennung Title	
		gez. drawn	Finkemeyer, C.			Roller plan Isomat 3/4/5 Schüco AWS 60 IsoModul			
		gepr. checked	Winkler, A.						
		ges. seen	Nienhüser, R.						
		SCHÜCO			Zeichn.-Nr. Drawing No.		519205 RP 1000		
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for		