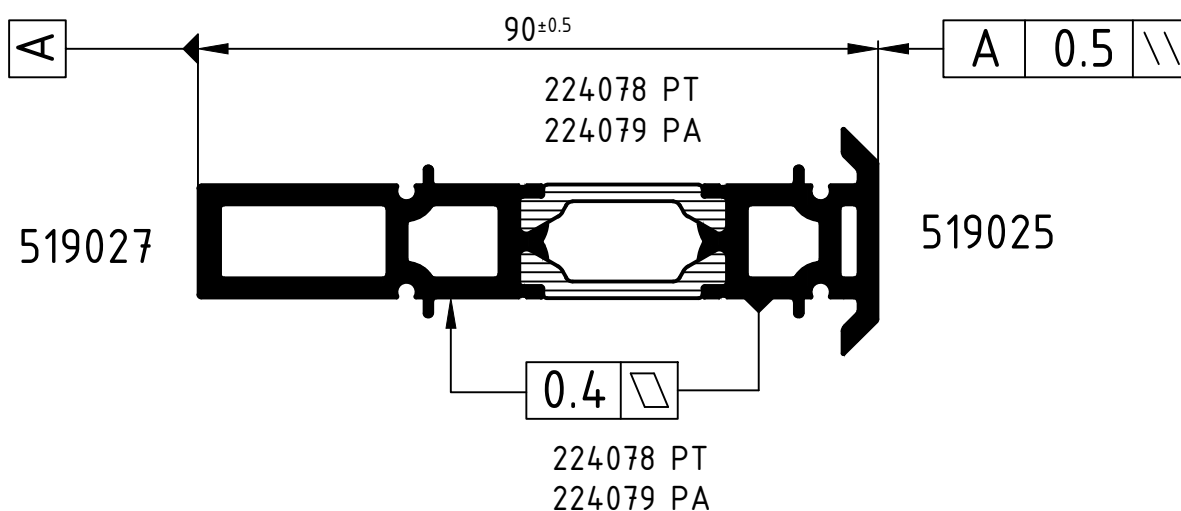
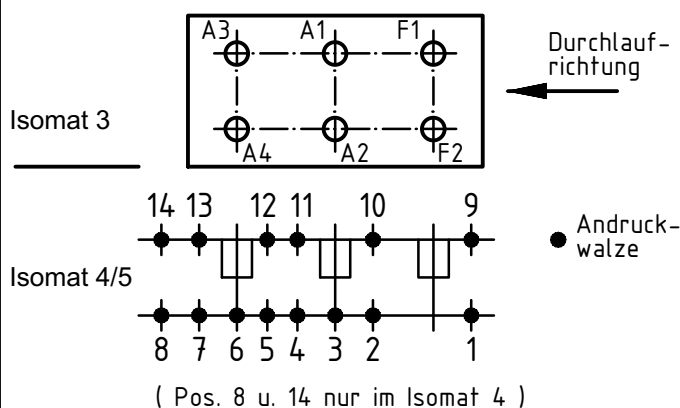
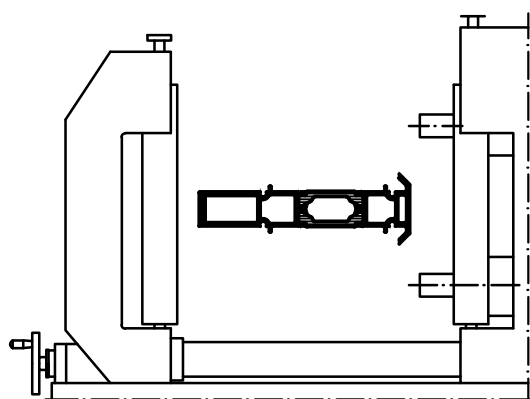




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)	
					R2	6	296448 (8.0 mm)	
A1	1	280699 B	280699 B	R1/A1/R2				
A2	1	280699 B	280699 B	R1/A2/R2				
A3	1	280700 B	280699 B	R1/A3/R2				
A4	1	280700 B	280699 B	R1/A4/R2				
F1	1	280698 B		R1/F1/R2				
F2	1	280698 B		R1/F2/R2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		
				mech. polished		-		
				uml. total				
Paßmaße Close tol.		Abmaße Std. tolerance				Maßstab Scale		
						1 : 1		
Original / Änderung Revision / Version		0100		Datum Date		Werkstoff Material		
Name				07.01.2019		Benennung Title		
		gez. drawn		Finkemeyer, C.		Roller plan Isomat 3/4/5		
		gepr. checked		Winkler, A.				
		ges. seen		Nienhüser, R.				
						Schüco AWS 60		
						IsoModul		
						Zeichn.-Nr. Drawing No.		
						519210 RP 1000		
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for		

SCHÜCO