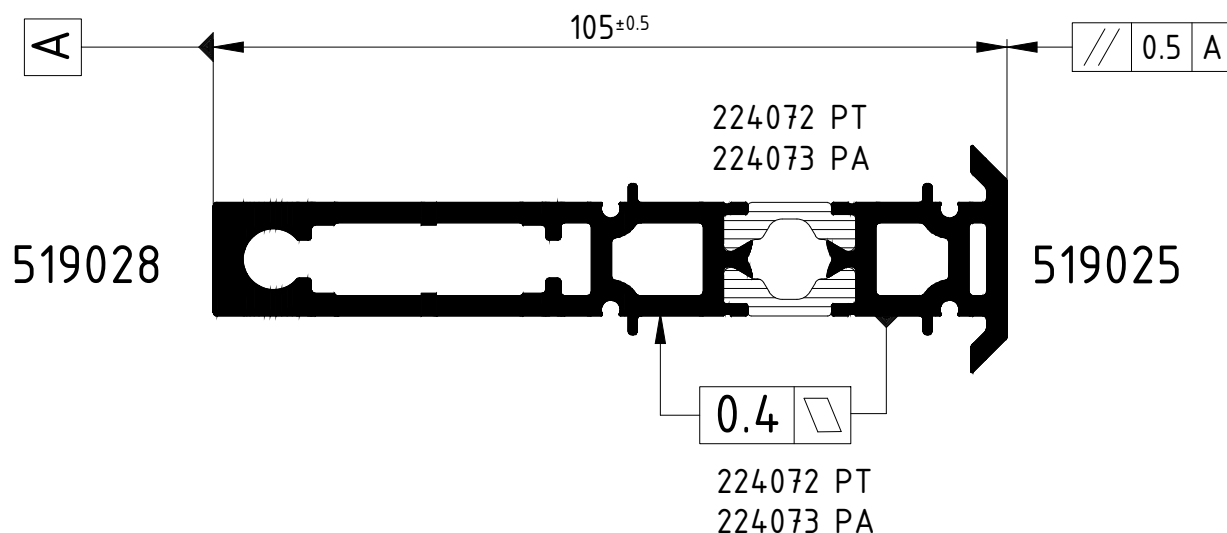
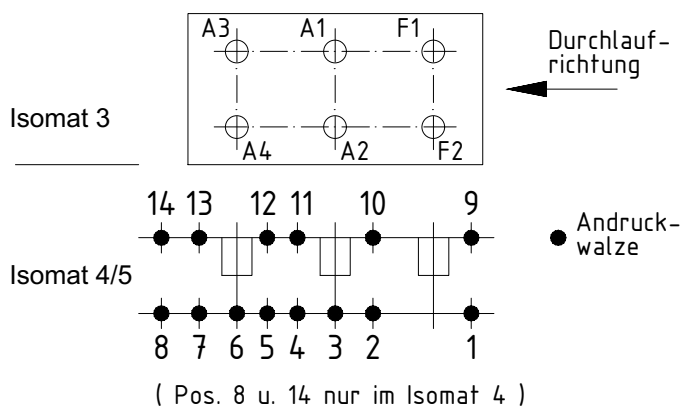
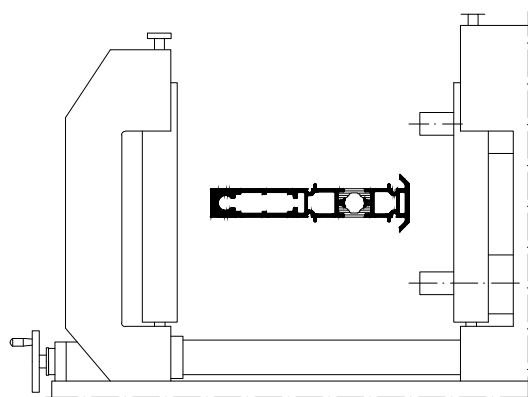




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	280693 B	280693 B	R1/A1/R2/R3	R1	6 282821 (20.0 mm)
A2	1	280693 B	280693 B	R1/A2/R2/R3	R2	6 296210 (10.0 mm)
A3	1	280694 B	280693 B	R1/A3/R2/R3	R3	6 296448 (8.0 mm)
A4	1	280694 B	280693 B	R1/A4/R2/R3		
F1	1	280692 B		R1/F1/R2/R3		
F2	1	280692 B		R1/F2/R2/R3		
Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
		mech. polished		Maßstab Scale		Gewicht Weight
		uml. total		1 : 1		
Paßmaße Close tol.		Abmaße Std. tolerance		Werkstoff Material		
Original / Änderung Revision / Version		Datum Date		Name		
0100		07.01.2019		Name		
		gez. drawn		Benennung Title		
		gepr. checked		Finkemeyer, C.		
		ges. seen		Winkler, A.		
				Nienhüser, R.		
				Schüco AWS 50		
				519214 RP 1000		
				EdV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		
				Ersatz für Replacement for		