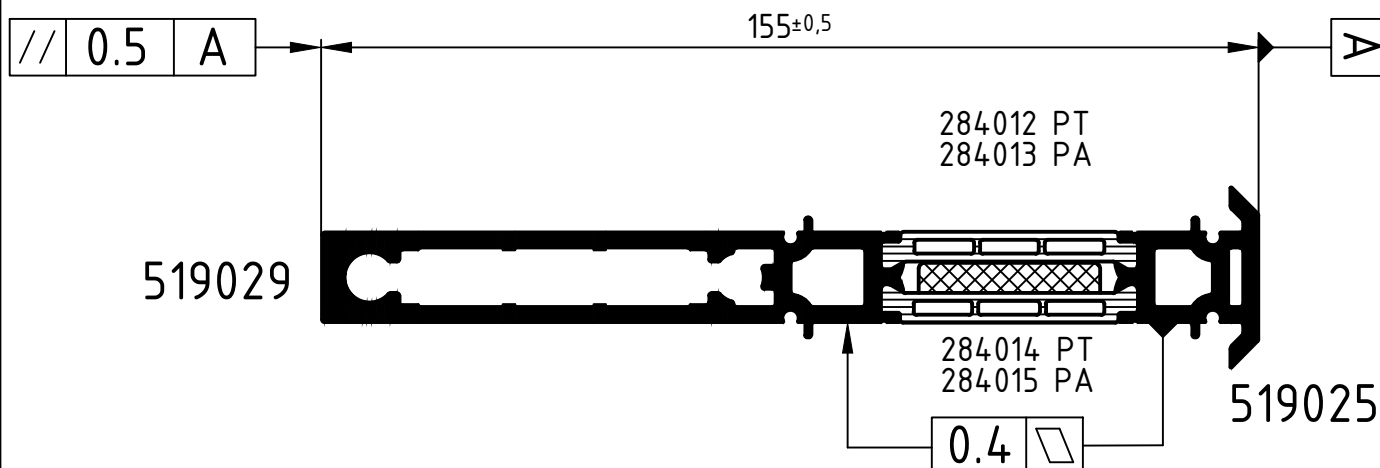
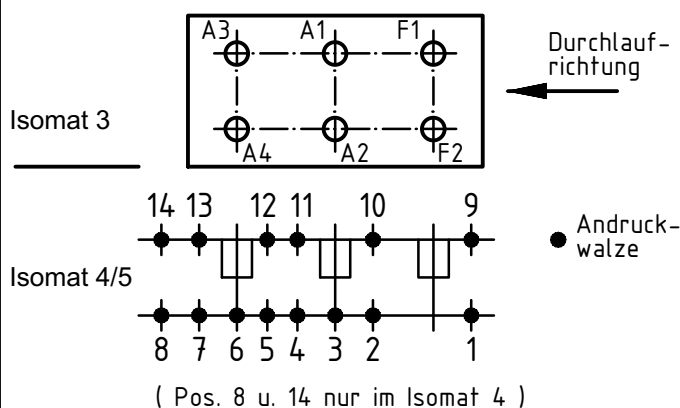
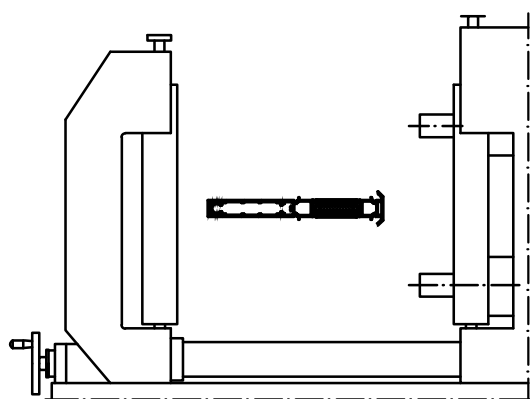




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	282590 B	282590 B	R1/A1	
A2	1	282590 B	282590 B	R1/A2	
A3	1	282591 B	282590 B	R1/A3	
A4	1	282591 B	282590 B	R1/A4	
F1	1	282592 B	R1/F1		
F2	1	282592 B	R1/F2		
Zulässige Abweichung Permissible tolerance				Info-Plan:	
Oberflächenabwicklung Circumference				Gewicht Weight	
mech. polished				Maßstab Scale	
uml. total				1 : 1	
Paßmaße Close tol.				Werkstoff Material	
Abmaße Std. tolerance				Benennung Title	
Original / Änderung Revision / Version				Datum Date	
0100				Name	
				17.01.2019	
				Name	
				Finkemeyer, C.	
				Winkler, A.	
				Nienhüser, R.	
				Schüco AWS 75.SI	
				IsoModul	
				Zeichn.-Nr. Drawing No.	
				519223 RP 1000	
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
				Ersatz für Replacement for	