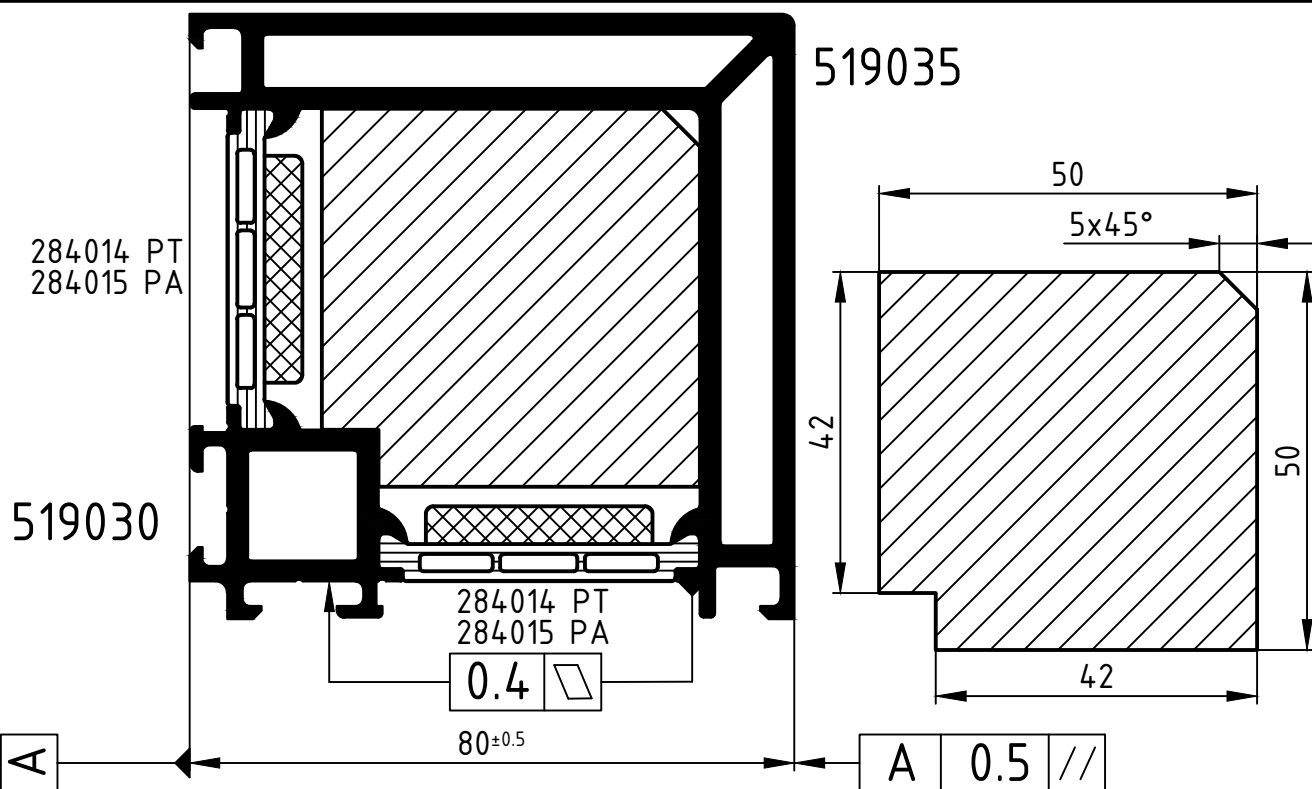
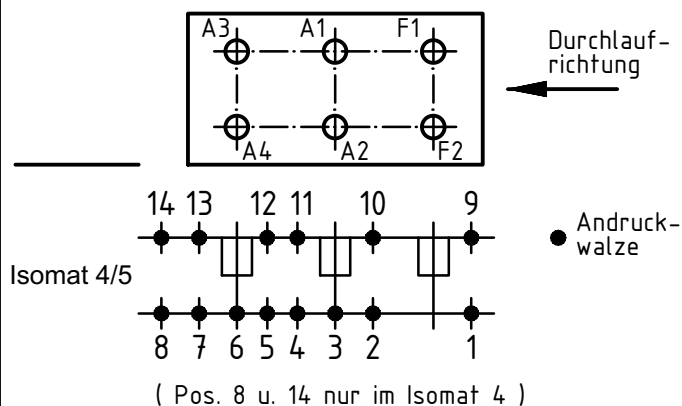
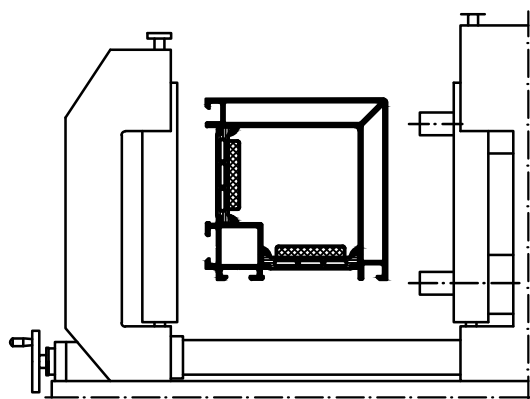




Roll in 2 passes!
 Inset in own production

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	296273	296273	R1	3 296207 (4.0 mm)
A2	1	282590 B	282590 B	R2	3 296534 (8.5 mm)
A3	1	296273	296273		
A4	1	282591 B	282590 B		
F1	1	296273			
F2	1	282592 B	R1/R2/F2		

Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference	VP PU	Info-Plan:
mech. polished	-	Maßstab Scale	Gewicht Weight
uml. total		1 : 1	
Paßmaße Close tol.	Abmaße Std. tolerance	Werkstoff Material	
Original / Änderung Revision / Version	0100	Datum Date	Name
Name		07.01.2019	
gez. drawn	Finkemeyer, C.	Benennung Title	Roller plan
gepr. checked	Winkler, A.		Isomat 4/5
ges. seen	Nienhüser, R.	Schüco AWS 75.SI	IsoModul
		Zeichn.-Nr. Drawing No.	519228 RP 1000
		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for

SCHÜCO