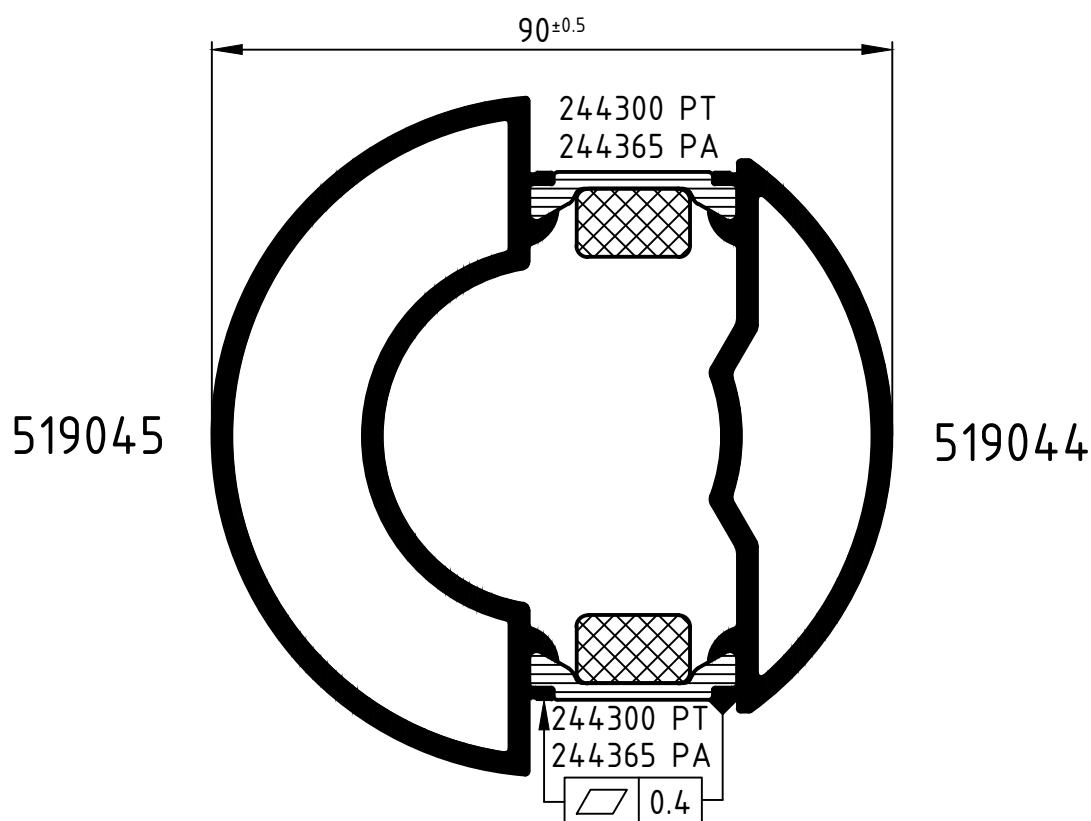
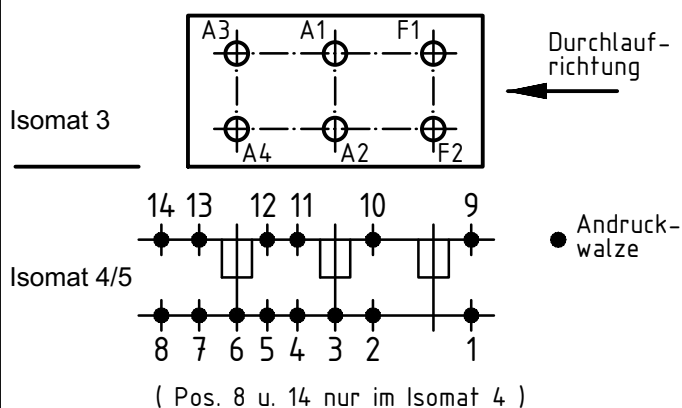
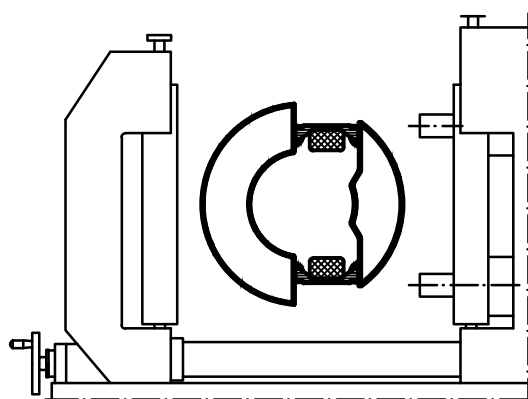




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



						Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories			
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5		Art.-Nr. Art.-No. für Isomat 4		Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)					
A1	1	280699 B		280699 B		R1/R2/A1/R3					
A2	1	280699 B		280699 B		R1/R2/A2/R3					
A3	1	280700 B		280699 B		R1/R2/A3/R3					
A4	1	280700 B		280699 B		R1/R2/A4/R3					
F1	1	280698 B				R1/R2/F1/R4					
F2	1	280698 B				R1/R2/F2/R4					
				Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
						mech. polished		-			
						uml. total				Maßstab Scale	
Paßmaße Close tol.		Abmaße Std. tolerance								1 : 1	
Original / Änderung Revision / Version		0100				Datum Date		Name		Werkstoff Material	
Name						08.01.2019				Benennung Title	
				gez. drawn		Finkemeyer, C.				Roller plan	
				gepr. checked		Winkler, A.				Isomat 3/4/5	
				ges. seen		Nienhüser, R.				Schüco AWS 75.SI	
										IsoModul	
										519236 RP 1000	
								</			