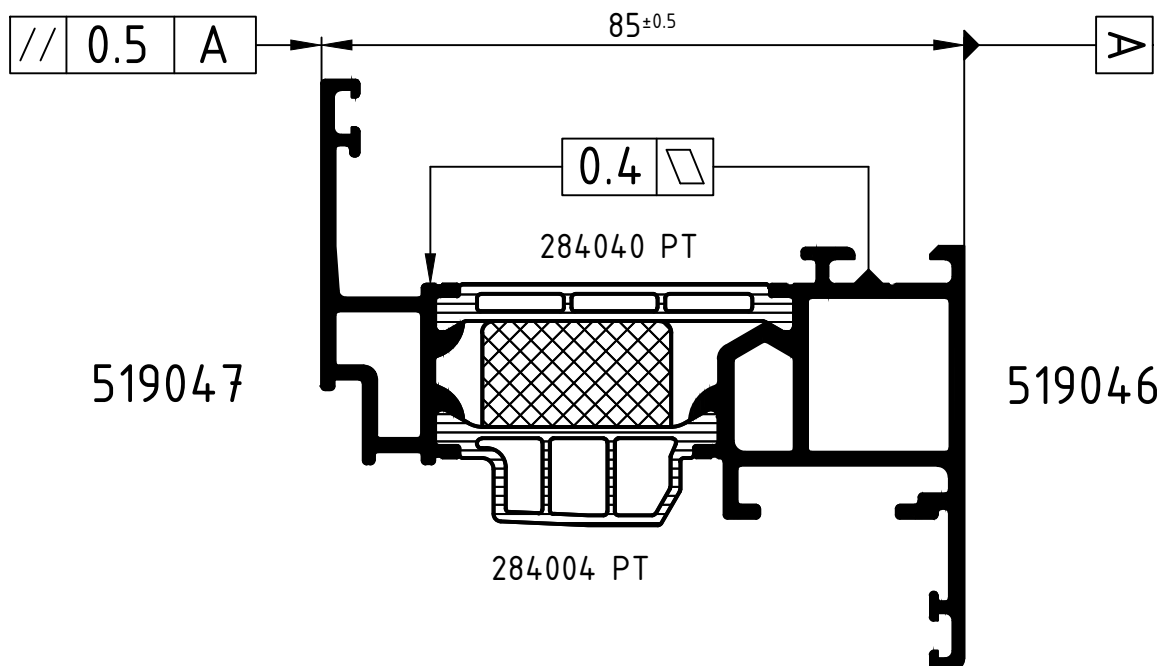
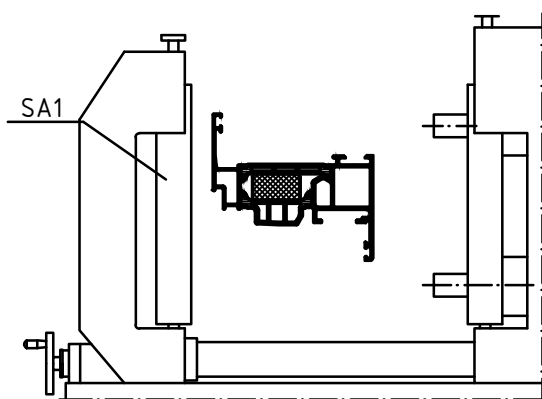




For the PA insulation bars use 519241RP1100 Roller plan

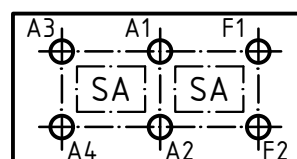
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention: It is impossible to colour coat or anodize after rolling - even with PA-isolators!



Position

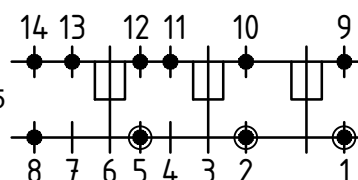
SA-Rollen

Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	282631 A	282631 A	R1/A1	R1 3 280750 (Adapter)
A2	1	280736 A	280736 A	R2/A2	R2 3 280752 (Adapter)
A3	1	282632 A	282631 A	R1/A3	SA1 3 296865*
A4	1	280737 A	280736 A	R2/A4	*Isomat 3: 2
F1	1	282633 A	R1/F1		
F2	1	280738 A	R2/F2		

Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference	VP PU	Info-Plan:
mech. polished	-	Maßstab Scale	Gewicht Weight
uml. total		1 : 1	
Paßmaße Close tol.	Abmaße Std. tolerance	Werkstoff Material	
Original / Änderung Revision / Version	0100	Datum Date	Name
Name		08.01.2019	
gez. drawn	Finkemeyer, C.	Benennung Title	Roller plan
gepr. checked	Winkler, A.		Isomat 3/4/5
ges. seen	Nienhüser, R.		Schüco AWS 75.SI+ IsoModul
		Zeichn.-Nr. Drawing No.	519241 RP 1000
		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for

SCHÜCO