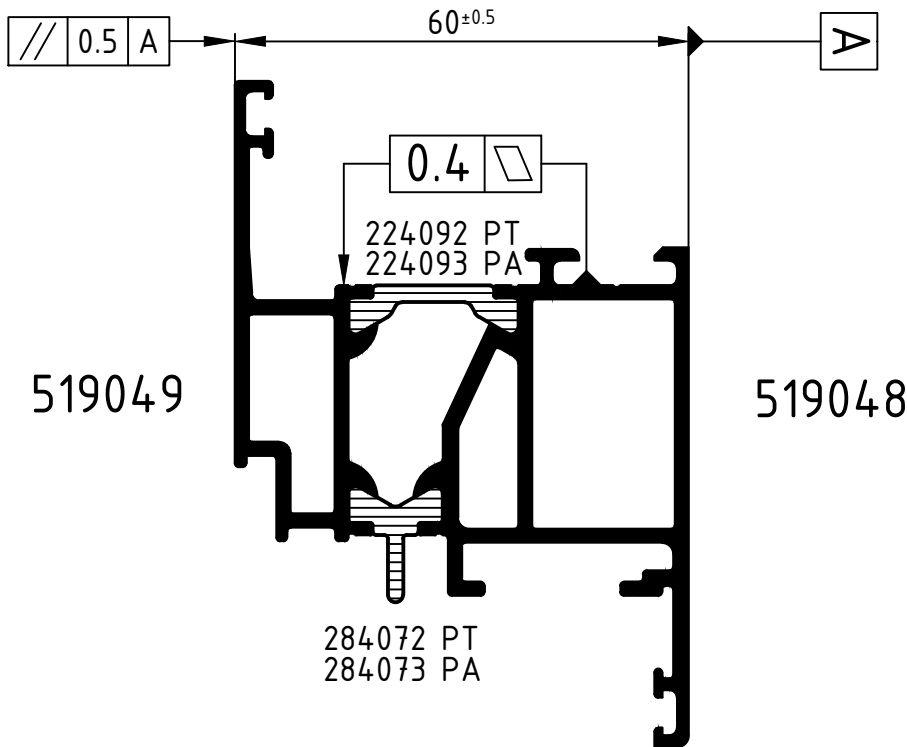
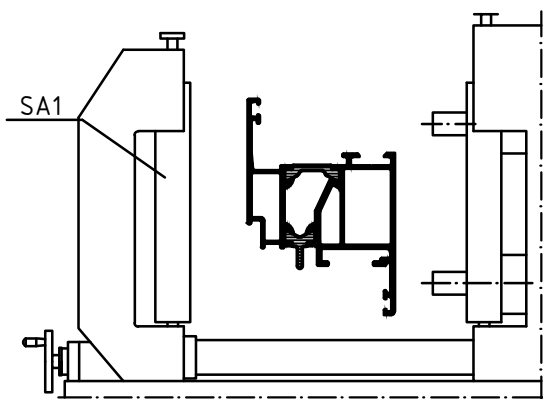




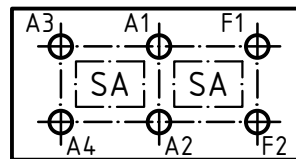
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



Position

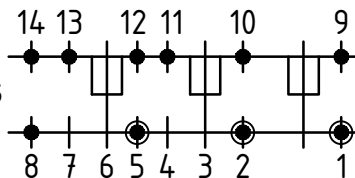
SA-Rollen

Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)				
A1	1	280696 A	280696 A	R1/A1	R1	3	280750 (Adapter)	
A2	1	283015 A	283015 A	R2/A2	R2	3	280752 (Adapter)	
A3	1	280697 A	280696 A	R1/A3	SA1	3	296865*	
A4	1	283016 A	283015 A	R2/A4			*Isomat 3: 2	
F1	1	280695 A		R1/F1				
F2	1	283014 A		R2/F2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		
				mech. polished		Info-Plan:		
				uml. total		Maßstab Scale		
Paßmaße Close tol.		Abmaße Std. tolerance				1 : 1		
						Gewicht Weight		
Original / Änderung Revision / Version		0100		Datum Date		Werkstoff Material		
Name				08.01.2019		Benennung Title		
		gez. drawn		Finkemeyer, C.		Roller plan Isomat 3/4/5		
		gepr. checked		Winkler, A.				
		ges. seen		Nienhüser, R.				
						Schüco AWS 50		
						IsoModul		
						519242 RP 1000		