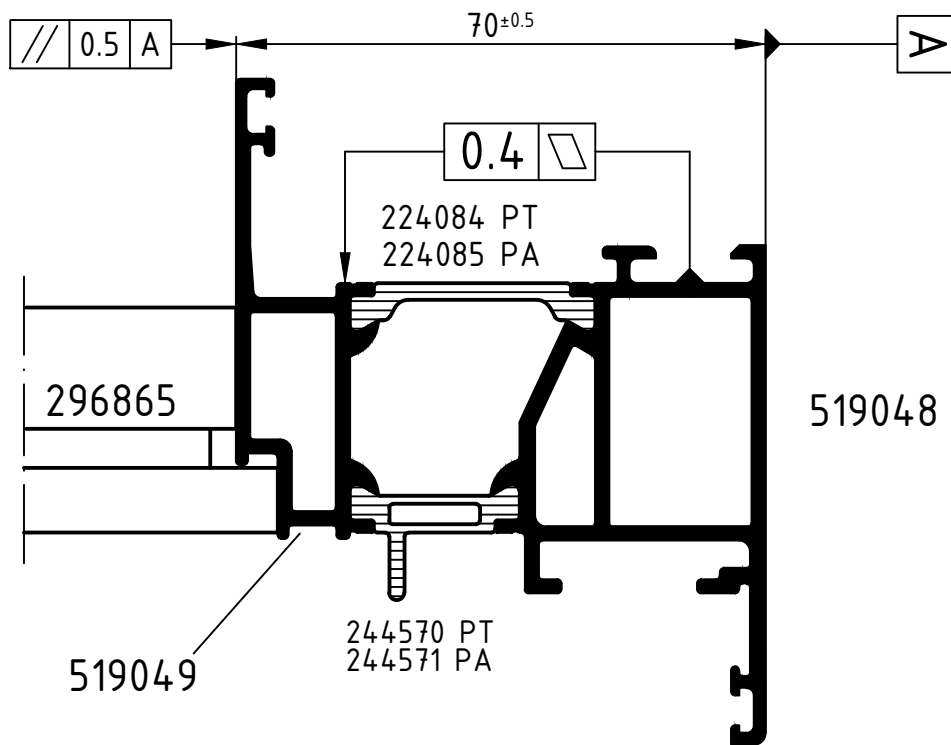
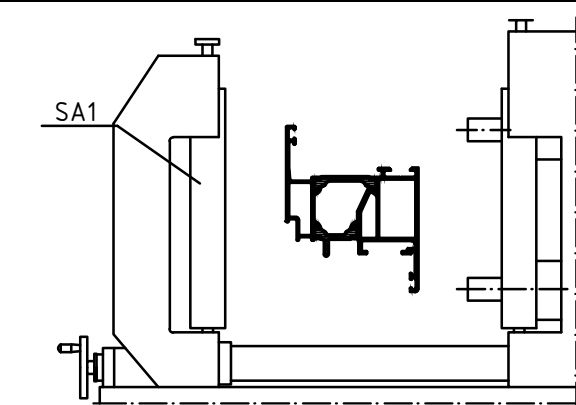




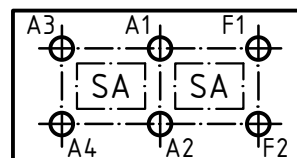
**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



Position

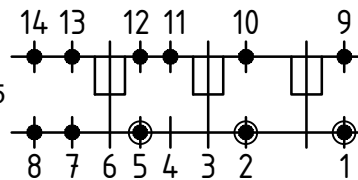
SA-Rollen

Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

● Seitliche  
Andruck-  
rolle

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |   |                                        |  |                                               | Stck.<br>Qty. |                                                                                 | Art.-Nr. Zubehör<br>Art.-No. Accessories |                                                                                         |            |
|-------------------------------------------|---|----------------------------------------|--|-----------------------------------------------|---------------|---------------------------------------------------------------------------------|------------------------------------------|-----------------------------------------------------------------------------------------|------------|
| Stck.<br>Qty.                             |   | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5 |  | Art.-Nr.<br>Art.-No.<br>für Isomat 4          |               | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |                                          |                                                                                         |            |
| A1                                        | 1 | 280702 A                               |  | 280702 A                                      |               | R1/A1                                                                           |                                          |                                                                                         |            |
| A2                                        | 1 | 280696 A                               |  | 280696 A                                      |               | R2/A2                                                                           |                                          |                                                                                         |            |
| A3                                        | 1 | 280703 A                               |  | 280702 A                                      |               | R1/A3                                                                           |                                          |                                                                                         |            |
| A4                                        | 1 | 280697 A                               |  | 280696 A                                      |               | R2/A4                                                                           |                                          |                                                                                         |            |
| F1                                        | 1 | 280701 A                               |  |                                               |               | R1/F1                                                                           |                                          |                                                                                         |            |
| F2                                        | 1 | 280695 A                               |  |                                               |               | R2/F2                                                                           |                                          |                                                                                         |            |
|                                           |   |                                        |  | Zulässige Abweichung<br>Permissible tolerance |               | Oberflächenabwicklung<br>Circumference                                          |                                          | VP<br>PU                                                                                | Info-Plan: |
|                                           |   |                                        |  |                                               |               | mech.<br>polished                                                               |                                          | -                                                                                       |            |
|                                           |   |                                        |  |                                               |               | uml.<br>total                                                                   |                                          |                                                                                         |            |
| Paßmaße<br>Close tol.                     |   | Abmaße<br>Std. tolerance               |  |                                               |               |                                                                                 |                                          | Maßstab<br>Scale                                                                        | 1 : 1      |
| Original / Änderung<br>Revision / Version |   | 0100                                   |  |                                               |               | Datum<br>Date                                                                   |                                          | Werkstoff<br>Material                                                                   |            |
| Name                                      |   |                                        |  |                                               |               | 08.01.2019                                                                      |                                          | Benennung<br>Title                                                                      |            |
|                                           |   |                                        |  | gez.<br>drawn                                 |               | Finkemeyer, C.                                                                  |                                          | Roller plan<br>Isomat 3/4/5<br>Schüco AWS 60<br>IsoModul                                |            |
|                                           |   |                                        |  | gepr.<br>checked                              |               | Winkler, A.                                                                     |                                          |                                                                                         |            |
|                                           |   |                                        |  | ges.<br>seen                                  |               | Nienhüser, R.                                                                   |                                          |                                                                                         |            |
|                                           |   |                                        |  |                                               |               |                                                                                 |                                          | Zeichn.-Nr.<br>Drawing No.                                                              |            |
|                                           |   |                                        |  |                                               |               |                                                                                 |                                          | 519243 RP 1000                                                                          |            |
|                                           |   |                                        |  |                                               |               |                                                                                 |                                          | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |            |
|                                           |   |                                        |  |                                               |               |                                                                                 |                                          | Ersatz für<br>Replacement<br>for                                                        |            |

**SCHÜCO**