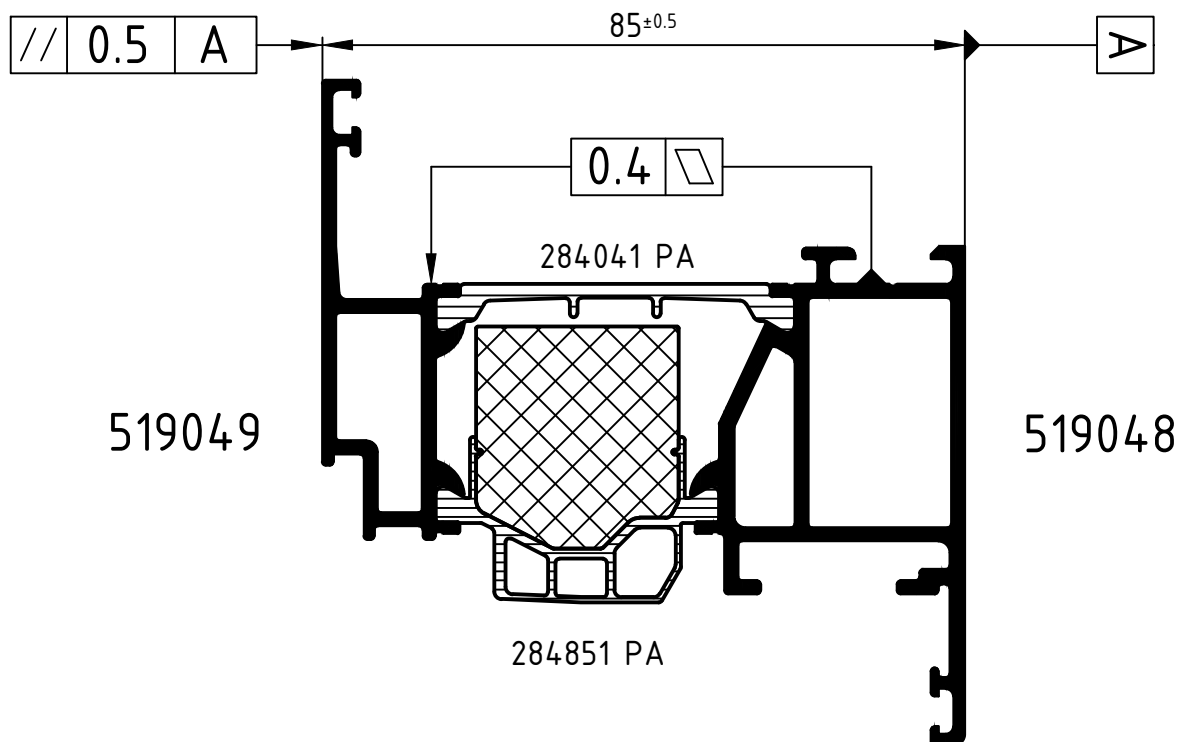
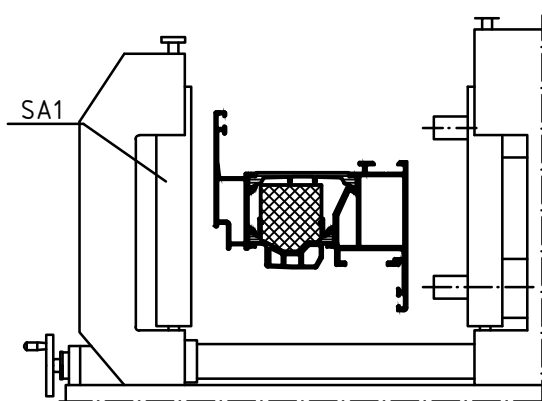




For the PT insulation bars use 519246RP1000 Roller plan

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:

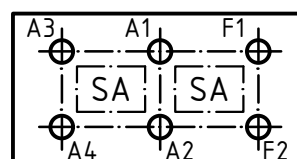


Position

SA-Rollen

Isomat 3

Isomat 4/5

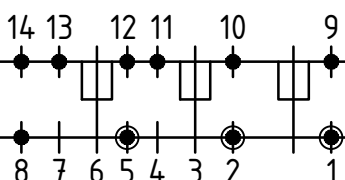


Durchlauf-
richtung



● Andruck-
walze

● Seitliche
Andruck-
rolle



(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)				
A1	1	282631 A	282631 A	R3/A1	R1	3	280750	(Adapter)
A2	1	280736 A	280736 A	SR/R1/A2	R2	2	280752	(Adapter)
A3	1	282632 A	282631 A	R1/A3	R3	1	289371	(Adapter)
A4	1	280737 A	280736 A	R2/A4	SR	1	283932	
F1	1	282633 A		R1/F1	SA1	3	296865*	
F2	1	280738 A		R2/F2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference	VP PU		Info-Plan:	
				mech. polished				
				uml. total				
Paßmaße Close tol.	Abmaße Std. tolerance				Maßstab Scale	1 : 1	Gewicht Weight	
Original / Änderung Revision / Version	0100		Datum Date	Name	Werkstoff Material			
Name			08.01.2019		Benennung Title			
		gez. drawn	Finkemeyer, C.					
		gepr. checked	Winkler, A.					
		ges. seen	Nienhüser, R.					