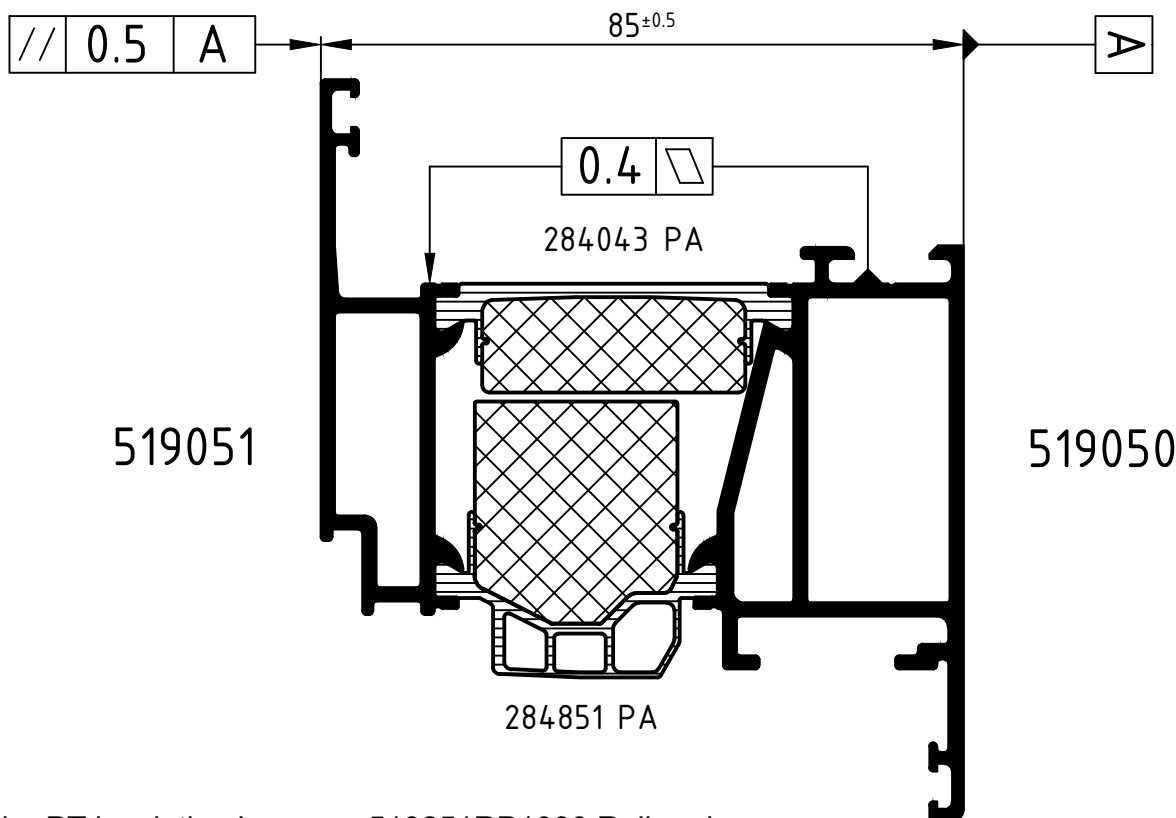
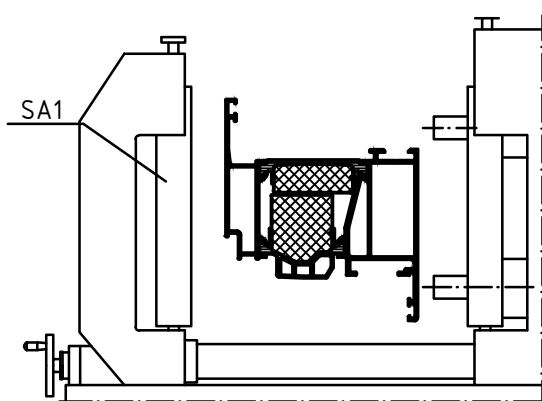




For the PT insulation bars use 519251RP1000 Roller plan

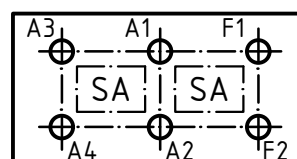
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



Position

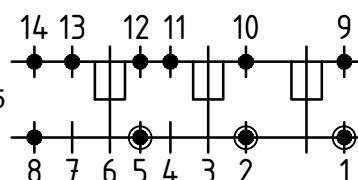
SA-Rollen

Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)				
A1	1	282631 A	282631 A	R3/A1	R1	3	280750	(Adapter)
A2	1	280736 A	280736 A	SR/R1/A2	R2	2	280752	(Adapter)
A3	1	282632 A	282631 A	R1/A3	R3	1	289371	(Adapter)
A4	1	280737 A	280736 A	R2/A4	SR	1	283932	
F1	1	282633 A		R1/F1	SA1	3	296865*	
F2	1	280738 A		R2/F2			*Isomat 3: 2	
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
				mech. polished				
				uml. total		Maßstab Scale		Gewicht Weight
Paßmaße Close tol.	Abmaße Std. tolerance					1 : 1		
Original / Änderung Revision / Version		0100		Datum Date	Name	Werkstoff Material		
Name				09.01.2019		Benennung Title		
		gez. drawn	Finkemeyer, C.		Roller plan			
		gepr. checked	Winkler, A.		Isomat 3/4/5			
		ges. seen	Nienhüser, R.		Schüco AWS 75.SI+			
								IsoModul
						519251 RP 1100		
						Zeichn.-Nr. Drawing No.		
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for

SCHÜCO