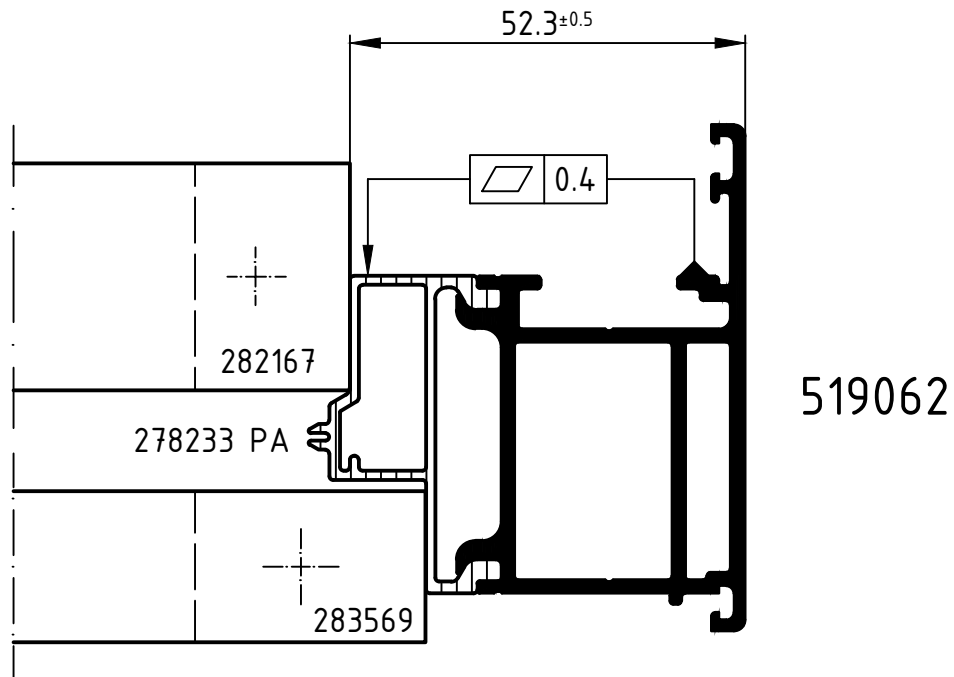
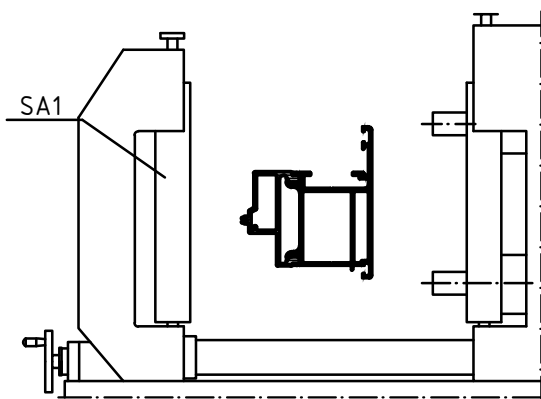




Rolling with low lateral pressure!

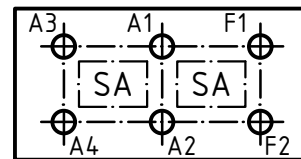
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



Position

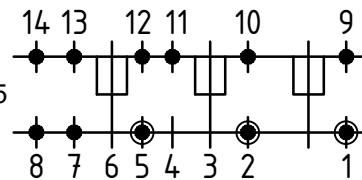
SA-Rollen

Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

						Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	280740 (5.2 mm)	
		A1	1	282251	282251	R1/A1/R2	R2	6	296210 (10.0 mm)
		A2	1	282251	282251	R1/A2/R2	SA1	3	282167*
		A3	1	282252	282251	R1/A3/R2	SA1	3	283569*
		A4	1	282252	282251	R1/A4/R2	*Isomat 3: 2		
		F1	1	283799		R1/F1/R2			
		F2	1	283799		R1/F2/R2			
				Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
						mech. polished		—	
						uml. total			
		Paßmaße Close tol.		Abmaße Std. tolerance				Maßstab Scale	
		Original / Änderung Revision / Version		0100				1 : 1	
		Name				Datum Date		Info-Plan:	
						21.01.2019		Gewicht Weight	
				gez. drawn		Finkemeyer, C.		Benennung Title	
				gepr. checked		Winkler, A.			
				ges. seen		Nienhüser, R.			
						Werkstoff Material		Roller plan Isomat 3/4/5 Schüco AWS 50	
						Benennung Title			
						Zeichn.-Nr. Drawing No.		519274 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	

SCHÜCO