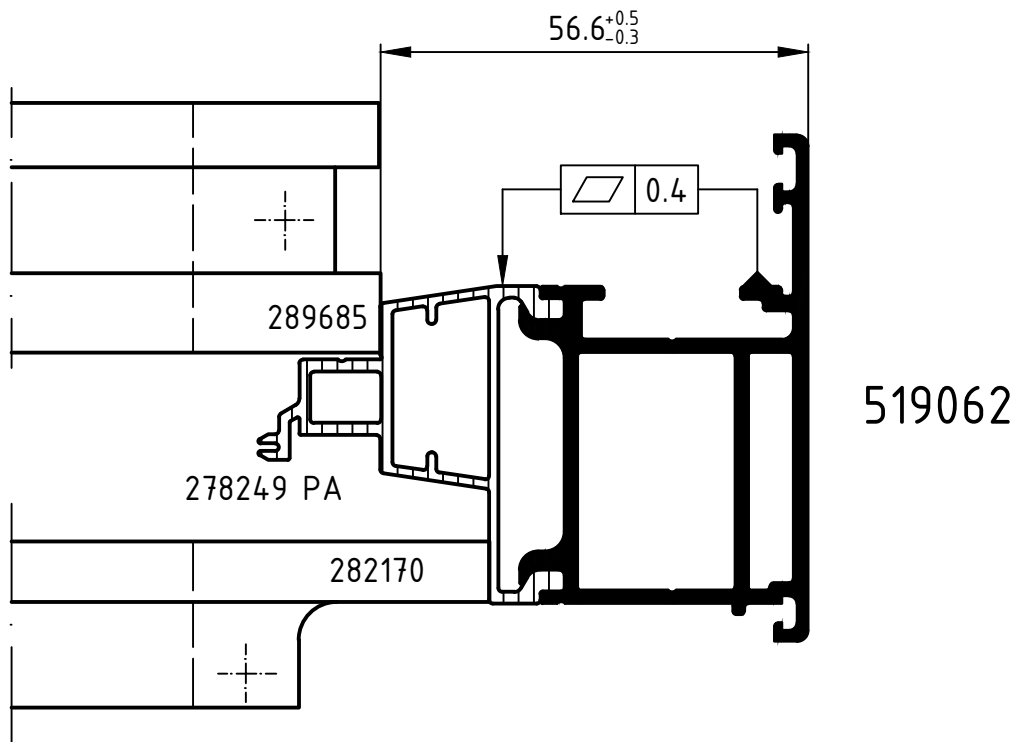
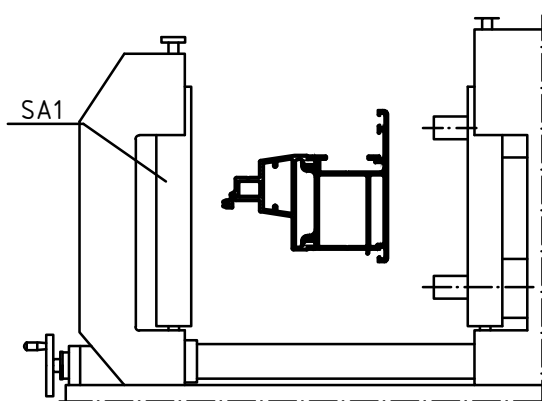




Rolling with low lateral pressure!

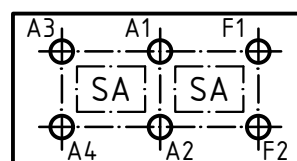
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



Position

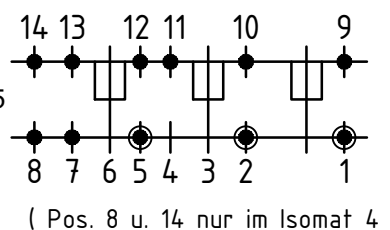
SA-Rollen

Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)				
A1	1	282251	282251	R1/A1/R2	R1	6	280740 (5.2 mm)	
A2	1	282251	282251	R1/A2/R2	R2	6	296210 (10.0 mm)	
A3	1	282252	282251	R1/A3/R2	SA1	3	289685*	
A4	1	282252	282251	R1/A4/R2	SA1	3	282170*	
F1	1	283799		R1/F1/R2			*Isomat 3: 2	
F2	1	283799		R1/F2/R2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		
				mech. polished		Maßstab Scale		
				—				
				uml. total				
Paßmaße Close tol.		Abmaße Std. tolerance				Gewicht Weight		
Original / Änderung Revision / Version		0100		Datum Date		Name		
Name				09.01.2019		Benennung Title		
		gez. drawn		Finkemeyer, C.		Roller plan Isomat 3/4/5		
		gepr. checked		Winkler, A.				
		ges. seen		Nienhüser, R.				
						Schüco AWS 65		
						Zeichn.-Nr. Drawing No.		
						519275 RP 1000		
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		
						Ersatz für Replacement for		

SCHÜCO