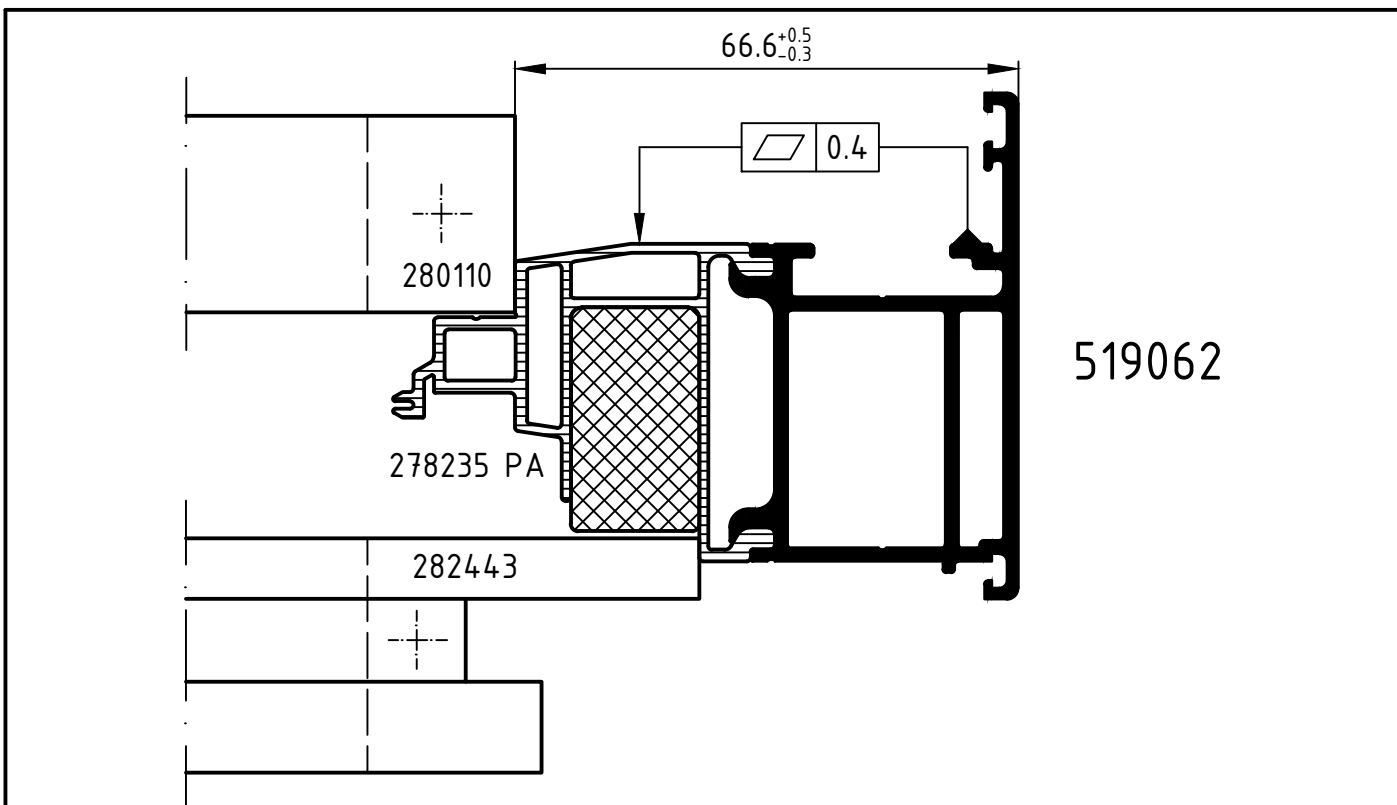
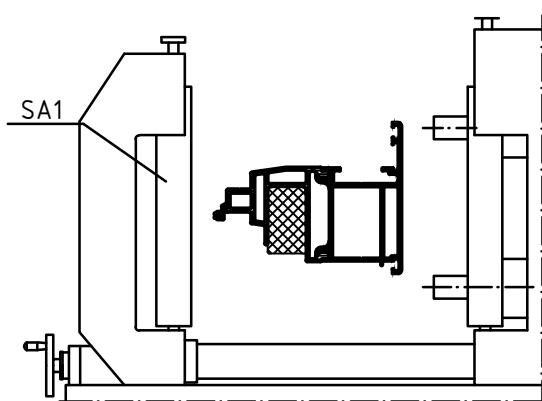


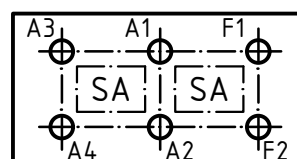


Rolling with low lateral pressure!

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual

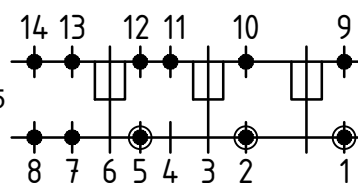


Position
SA-Rollen



Durchlauf-
richtung

Isomat 3



- Andruck-
walze

○ Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	6	280740 (5.2 mm)
A1	1	282251	282251	R1/A1/R2		R2	6	296210 (10.0 mm)
A2	1	282251	282251	R1/A2/R2		SA1	3	280110*
A3	1	282252	282251	R1/A3/R2		SA1	3	282443*
A4	1	282252	282251	R1/A4/R2				*Isomat 3: 2
F1	1	283799		R1/F1/R2				
F2	1	283799		R1/F2/R2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
				mech. polished —		Maßstab Scale 1 : 1		Gewicht Weight
				uml. total				
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material		
Original / Änderung Revision / Version 0100				Datum Date		Benennung Title		Roller plan Isomat 3/4/5 Schüco AWS 75.SI+
Name				09.01.2019				
				gez. drawn		Finkemeyer, C.		
				gepr. checked		Winkler, A.		
				ges. seen		Nienhüser, R.		
						Zeichn.-Nr. Drawing No.		519276 RP 1000
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for