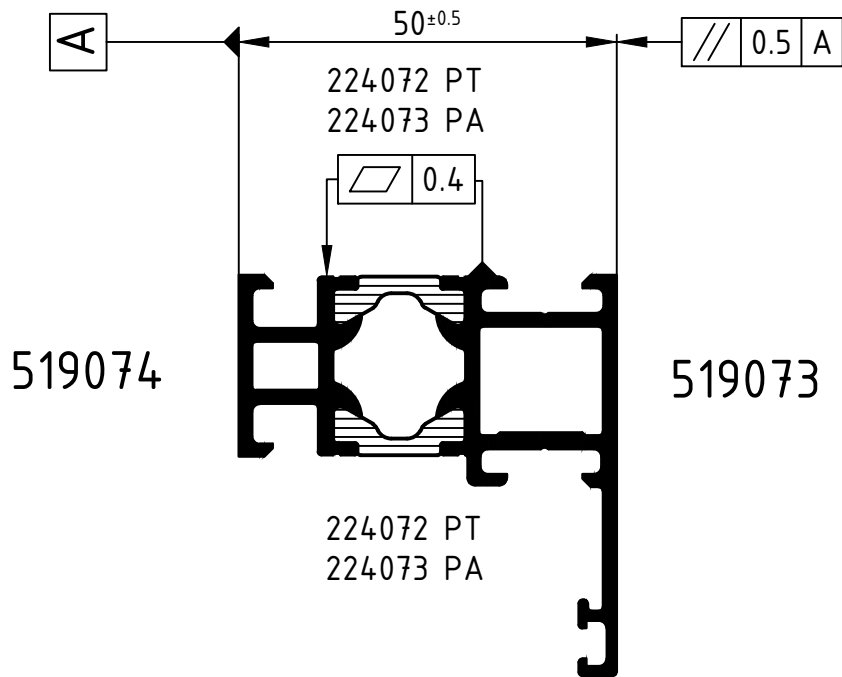
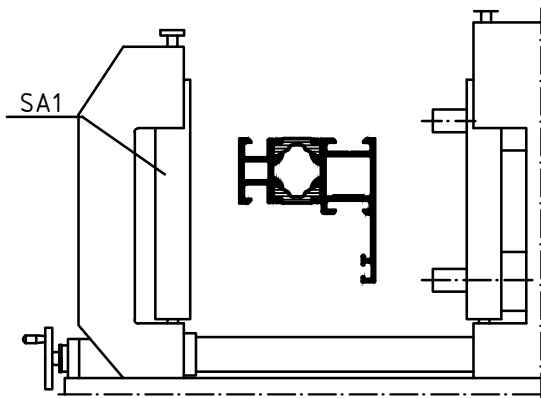




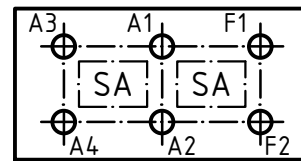
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



Position

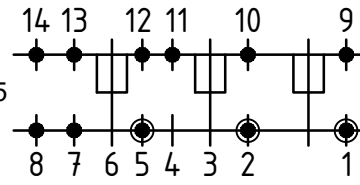
SA-Rollen

Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

						Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	6	282821 (20.0 mm)
A1		1	280693 B	280693 B	R1/A1/R2/R3		R2	6	296210 (10.0 mm)
A2		1	280693 B	280693 B	R1/A2/R2/R3		R3	6	296448 (8.0 mm)
A3		1	280694 B	280693 B	R1/A3/R2/R3		SA1	3	299144*
A4		1	280694 B	280693 B	R1/A4/R2/R3		*Isomat 3: 2		
F1		1	280692 B		R1/F1/R2/R3				
F2		1	280692 B		R1/F2/R2/R3				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Gewicht Weight	
Paßmaße Close tol.		Abmaße Std. tolerance				Maßstab Scale		1 : 1	
Original / Änderung Revision / Version				Datum Date		Werkstoff Material			
0100				Name					
Name				10.01.2019		Benennung Title		Roller plan	
				gez. drawn		Finkemeyer, C.		Isomat 3/4/5	
				gepr. checked		Winkler, A.			
				ges. seen		Nienhüser, R.		Schüco AWS 50	
								IsoModul	
						Zeichn.-Nr. Drawing No.		519297 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	