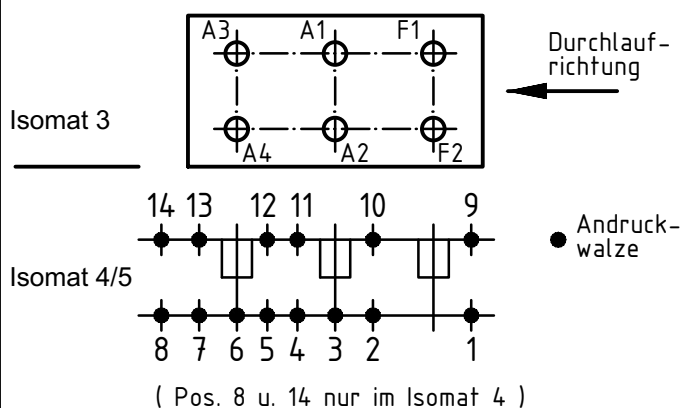
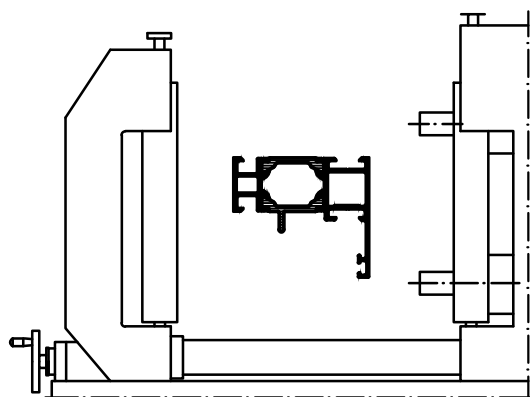


Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)	
					R2	6	296448 (8.0 mm)	
A1	1	280699 B	280699 B	R1/A1/R2				
A2	1	280699 B	280699 B	R1/A2/R2				
A3	1	280700 B	280699 B	R1/A3/R2				
A4	1	280700 B	280699 B	R1/A4/R2				
F1	1	280698 B		R1/F1/R2				
F2	1	280698 B		R1/F2/R2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		
				mech. polished		-		
				uml. total				
Paßmaße Close tol.				Abmaße Std. tolerance				
Original / Änderung Revision / Version		0100		Datum Date		Name		
Name				10.01.2019		Name		
		gez. drawn		Finkemeyer, C.		Roller plan Isomat 3/4/5		
		gepr. checked		Winkler, A.				
		ges. seen		Nienhäuser, R.				
						Schüco AWS 60		
						IsoModul		
						519298 RP 1000		
						Zeichn.-Nr. Drawing No.		
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		
						Ersatz für Replacement for		