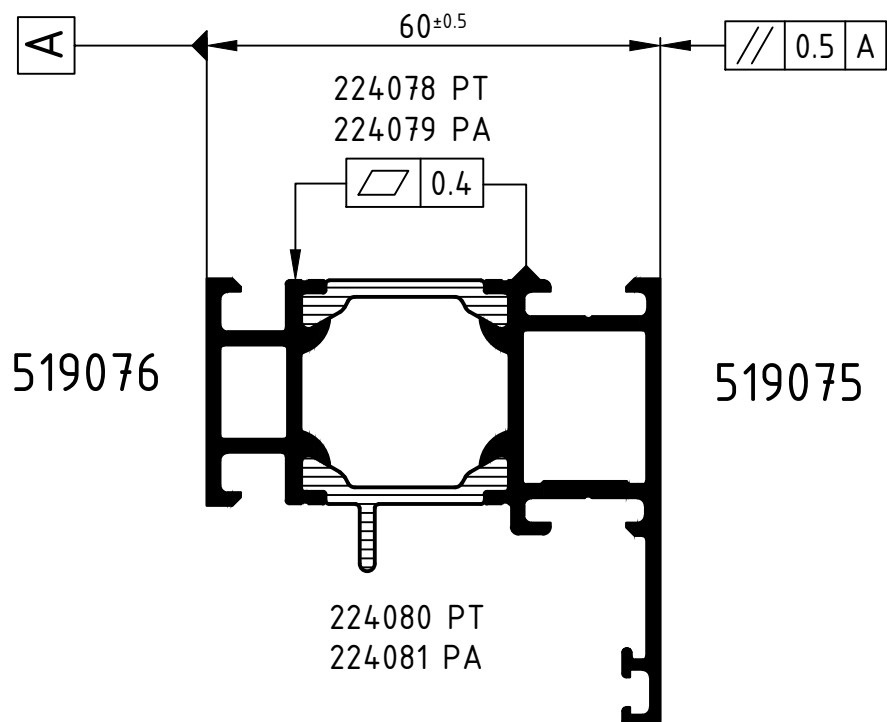
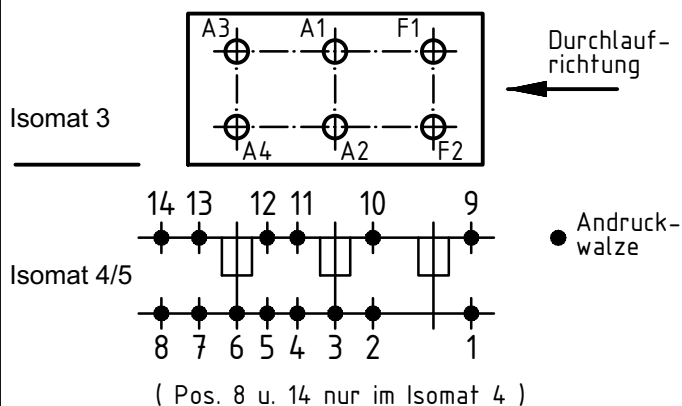
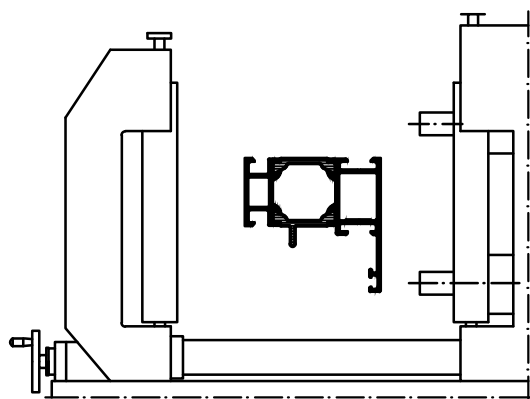




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



						Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories			
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5		Art.-Nr. Art.-No. für Isomat 4		Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	6	282821 (20.0 mm)	
								R2	6	296448 (8.0 mm)	
A1	1	280699 B		280699 B		R1/A1/R2					
A2	1	280699 B		280699 B		R1/A2/R2					
A3	1	280700 B		280699 B		R1/A3/R2					
A4	1	280700 B		280699 B		R1/A4/R2					
F1	1	280698 B				R1/F1/R2					
F2	1	280698 B				R1/F2/R2					
				Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
						mech. polished				Maßstab Scale	
						uml. total		1 : 1		Gewicht Weight	
Paßmaße Close tol.		Abmaße Std. tolerance						Werkstoff Material			
Original / Änderung Revision / Version		0100				Datum Date		Name		Benennung Title	
Name				10.01.2019						Roller plan Isomat 3/4/5	
		gez. drawn		Finkemeyer, C.						Schüco AWS 60	
		gepr. checked		Winkler, A.						IsoModul	
		ges. seen		Nienhüser, R.						519303 RP 1000	
								Zeichn.-Nr. Drawing No.			
								EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	