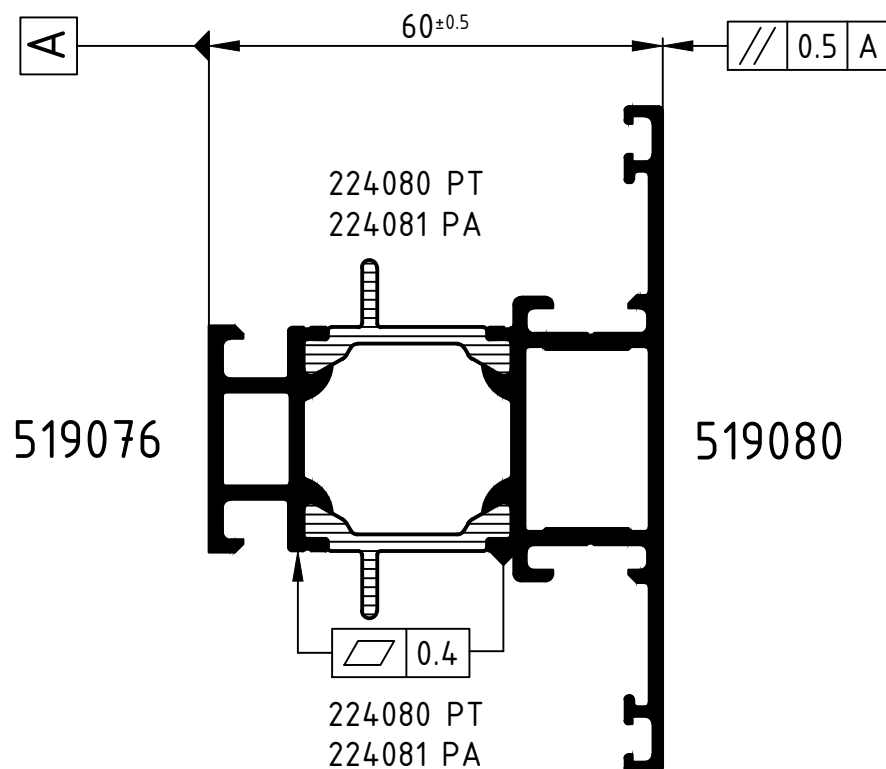
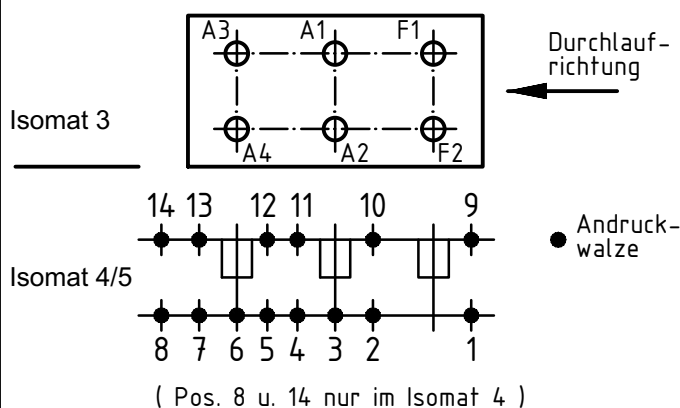
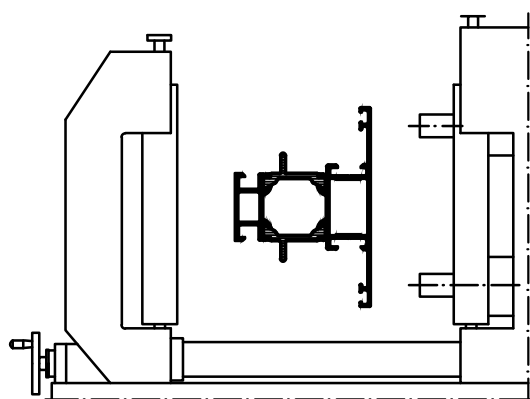




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



						Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories				
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5		Art.-Nr. Art.-No. für Isomat 4		Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	6	282821 (20.0 mm)		
	A1	1	280699 B		280699 B		R1/A1/R2		R2	6	296448 (8.0 mm)	
	A2	1	280699 B		280699 B		R1/A2/R2					
	A3	1	280700 B		280699 B		R1/A3/R2					
	A4	1	280700 B		280699 B		R1/A4/R2					
	F1	1	280698 B			R1/F1/R2						
	F2	1	280698 B			R1/F2/R2						
				Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:		
						mech. polished						
						uml. total						
Paßmaße Close tol.		Abmaße Std. tolerance						Maßstab Scale		Gewicht Weight		
								1 : 1				
Original / Änderung Revision / Version				0100		Datum Date		Name		Werkstoff Material		
Name						10.01.2019				Benennung Title		
				gez. drawn		Finkemeyer, C.				Roller plan		
				gepr. checked		Winkler, A.				Isomat 3/4/5		
				ges. seen		Nienhüser, R.				Schüco AWS 60		
										IsoModul		