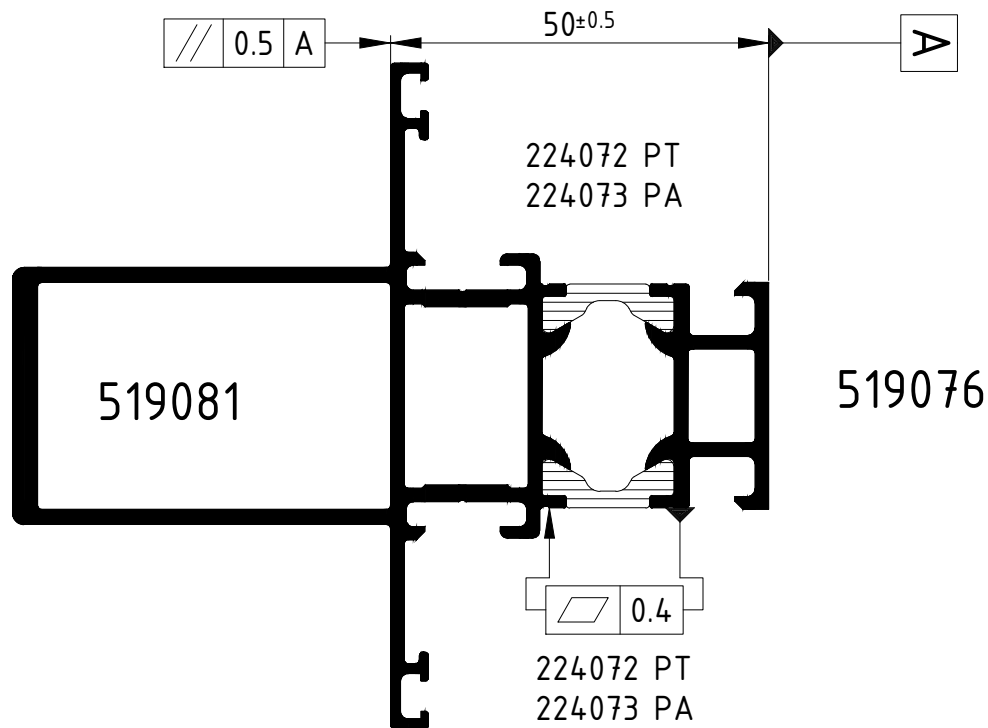
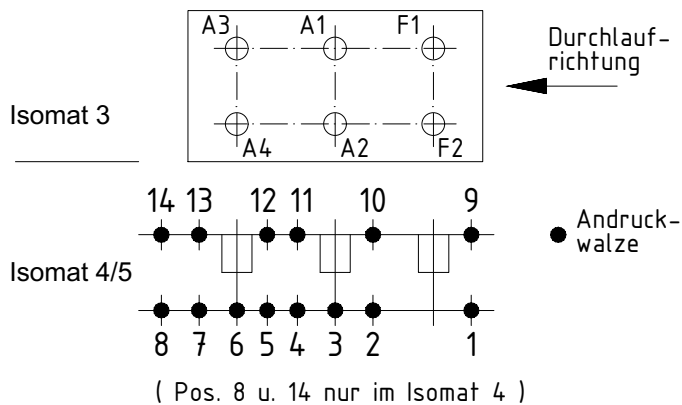
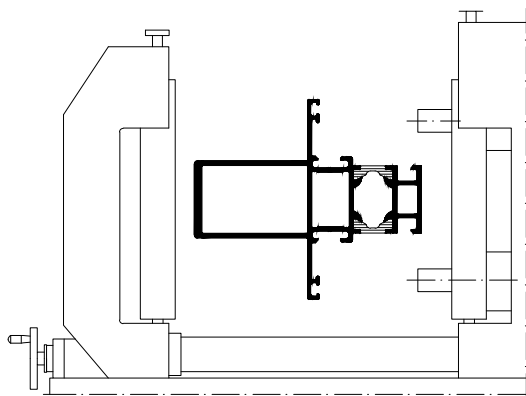




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories			
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	296534 (8.5 mm)			
A1	1	280693 B	280693 B	R1/R2/A1/R3/R4	R2	6	296207 (4.0 mm)			
A2	1	280693 B	280693 B	R1/R2/A2/R3/R4	R3	6	282821 (20.0 mm)			
A3	1	280694 B	280693 B	R1/R2/A3/R3/R4	R4	6	296229 (5.5 mm)			
A4	1	280694 B	280693 B	R1/R2/A4/R3/R4						
F1	1	280692 B		R1/R2/F1/R3/R4						
F2	1	280692 B		R1/R2/F2/R3/R4						
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:		
				mech. polished		-				
				uml. total				Maßstab Scale		
Paßmaße Close tol.		Abmaße Std. tolerance				1 : 1		Gewicht Weight		
Original / Änderung Revision / Version			0100			Datum Date		Name		
Name						10.01.2019			Benennung Title	
			gez. drawn			Finkemeyer, C.			Roller plan Isomat 3/4/5	
			gepr. checked			Winkler, A.				
			ges. seen			Nienhüser, R.				
						Schüco AWS 50			IsoModul	
						Zeichn.-Nr. Drawing No.			519322 RP 1000	
			SCHÜCO			EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature			Ersatz für Replacement for	