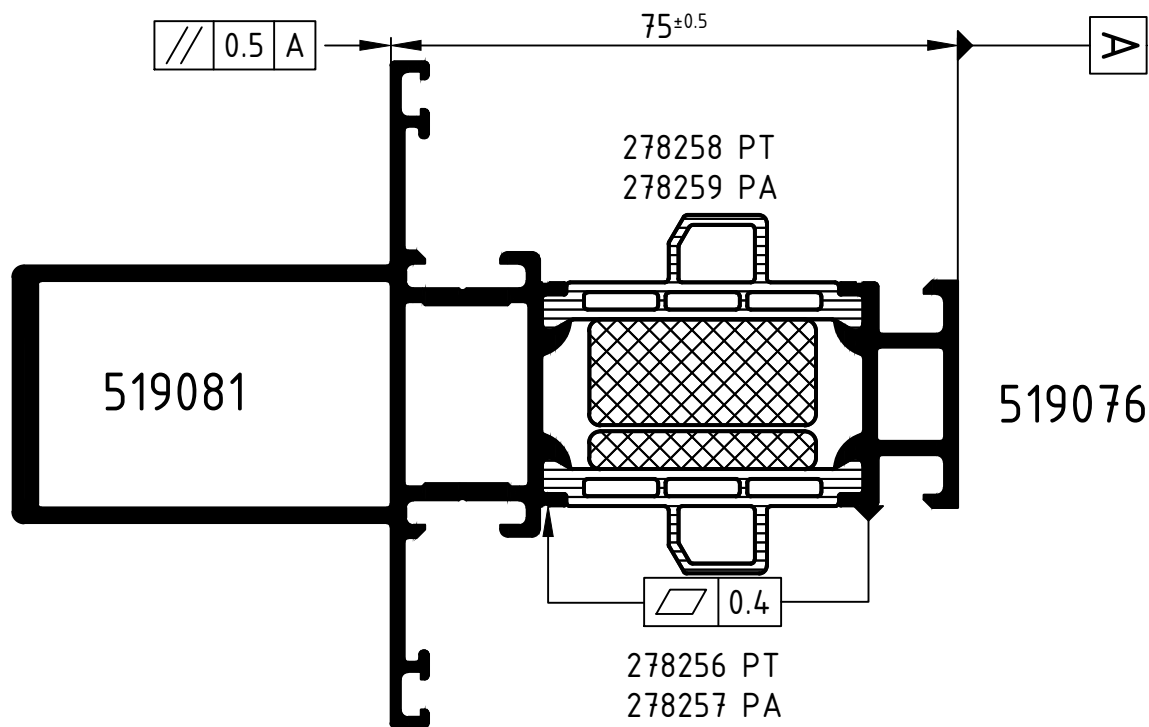
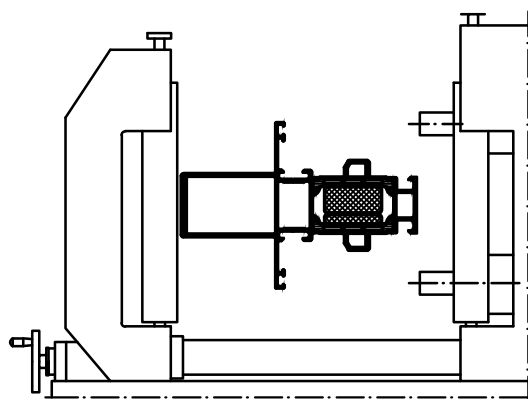


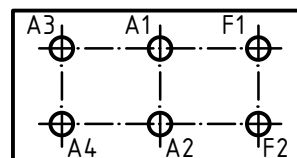


**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual

**Attention:**

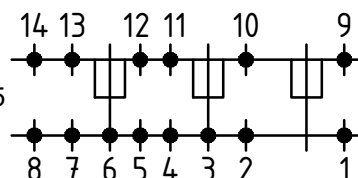


Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |                          |                                               |                                      |                                                                                 | Stck.<br>Qty. |          | Art.-Nr. Zubehör<br>Art.-No. Accessories |                       |  |
|-------------------------------------------|--------------------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|----------|------------------------------------------|-----------------------|--|
|                                           | Stck.<br>Qty.            | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1            | 6        | 296534 ( 8.5 mm)                         |                       |  |
|                                           |                          |                                               |                                      |                                                                                 | R2            | 6        | 296207 ( 4.0 mm)                         |                       |  |
| A1                                        | 1                        | 282590 B                                      | 282590 B                             | R1/R2/A1                                                                        |               |          |                                          |                       |  |
| A2                                        | 1                        | 282590 B                                      | 282590 B                             | R1/R2/A2                                                                        |               |          |                                          |                       |  |
| A3                                        | 1                        | 282591 B                                      | 282590 B                             | R1/R2/A3                                                                        |               |          |                                          |                       |  |
| A4                                        | 1                        | 282591 B                                      | 282590 B                             | R1/R2/A4                                                                        |               |          |                                          |                       |  |
| F1                                        | 1                        | 282592 B                                      |                                      | R1/R2/F1                                                                        |               |          |                                          |                       |  |
| F2                                        | 1                        | 282592 B                                      |                                      | R1/R2/F2                                                                        |               |          |                                          |                       |  |
|                                           |                          | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU |                                          | Info-Plan:            |  |
|                                           |                          |                                               |                                      | mech.<br>polished                                                               |               | -        |                                          |                       |  |
|                                           |                          |                                               |                                      | uml.<br>total                                                                   |               |          |                                          | Maßstab<br>Scale      |  |
| Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance |                                               |                                      |                                                                                 |               | 1 : 1    |                                          | Gewicht<br>Weight     |  |
| Original / Änderung<br>Revision / Version |                          | 0100                                          |                                      | Datum<br>Date                                                                   |               | Name     |                                          | Werkstoff<br>Material |  |
| Name                                      |                          |                                               |                                      | 14.01.2019                                                                      |               |          |                                          | Benennung<br>Title    |  |
|                                           |                          | gez.<br>drawn                                 |                                      | Finkemeyer, C.                                                                  |               |          |                                          | Roller plan           |  |
|                                           |                          | gepr.<br>checked                              |                                      | Winkler, A.                                                                     |               |          |                                          | Isomat 3/4/5          |  |
|                                           |                          | ges.<br>seen                                  |                                      | Nienhüser, R.                                                                   |               |          |                                          | Schüco AWS 75.SI      |  |
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**SCHÜCO**