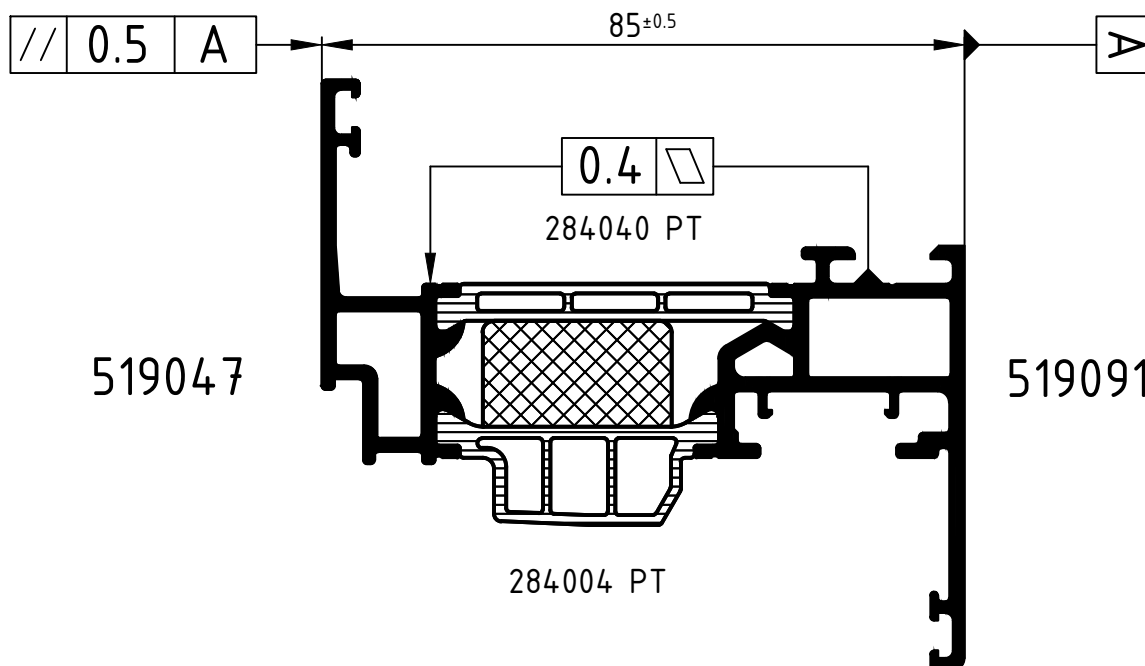
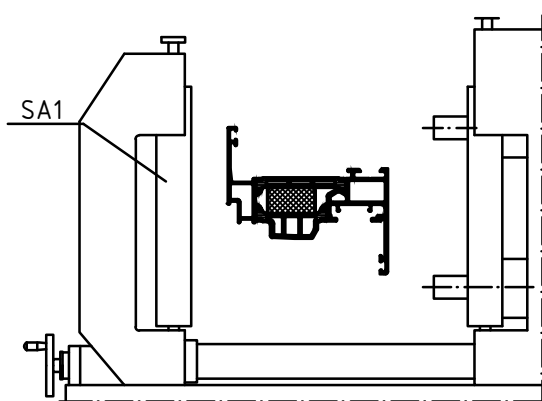




For the PA insulation bars use 519351RP1100 Roller plan

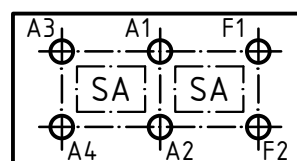
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



Position

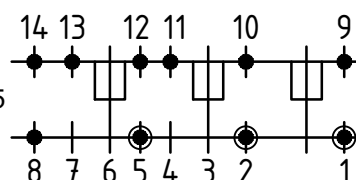
SA-Rollen

Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	282631 A	282631 A	R1/A1	R1 3 280750 (Adapter)
A2	1	280736 A	280736 A	R2/A2	R2 3 280752 (Adapter)
A3	1	282632 A	282631 A	R1/A3	SA1 3 296865*
A4	1	280737 A	280736 A	R2/A4	*Isomat 3: 2
F1	1	282633 A	R1/F1		
F2	1	280738 A	R2/F2		

Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference	VP PU	Info-Plan:
mech. polished	-	Maßstab Scale	Gewicht Weight
uml. total		1 : 1	
Paßmaße Close tol.	Abmaße Std. tolerance	Werkstoff Material	
Original / Änderung Revision / Version	0100	Datum Date	Name
Name		14.01.2019	
gez. drawn	Finkemeyer, C.	Benennung Title	Roller plan
gepr. checked	Winkler, A.		Isomat 3/4/5
ges. seen	Nienhüser, R.		Schüco AWS 75.SI+ IsoModul
		Zeichn.-Nr. Drawing No.	519351 RP 1000
		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for

SCHÜCO