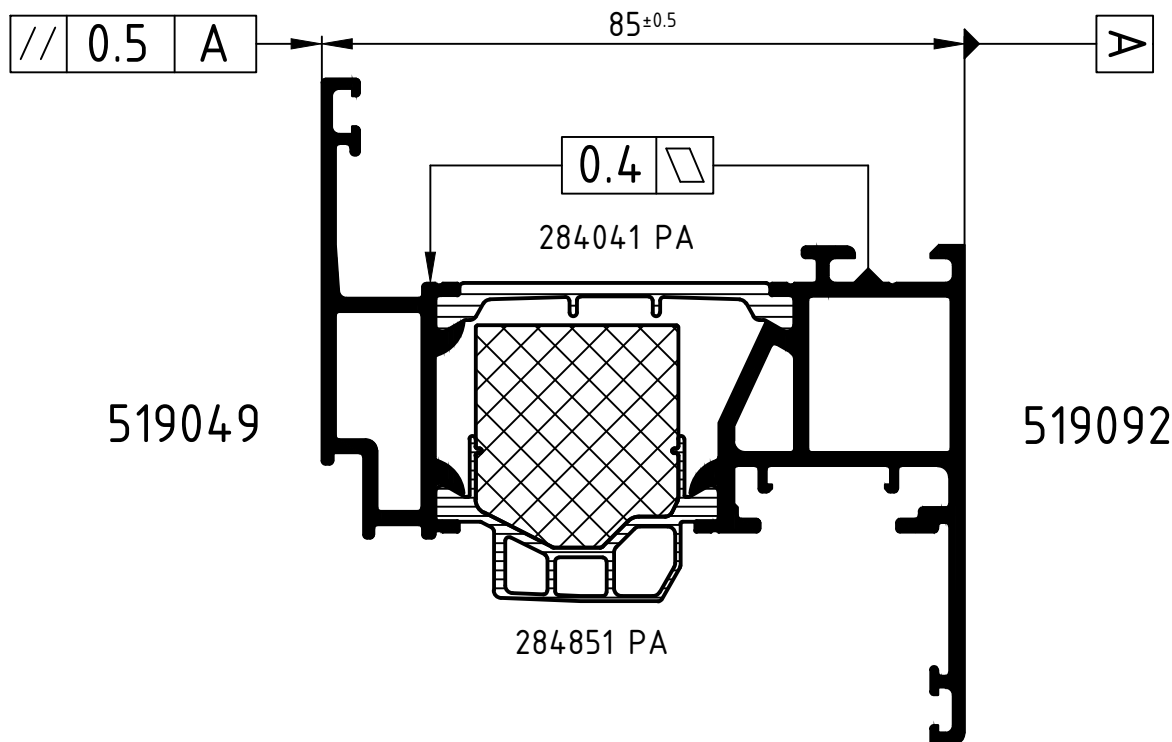
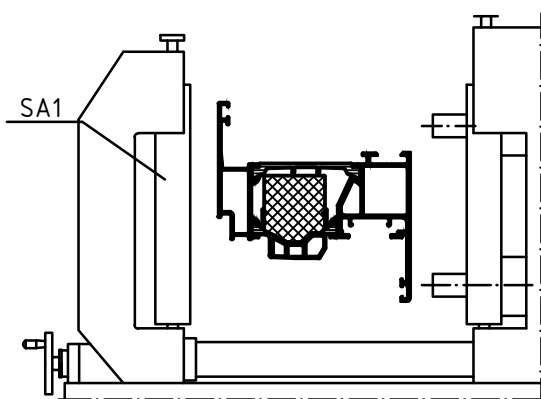




For the PT insulation bars use 519355RP1000 Roller plan

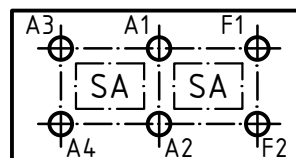
**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this  
**Attention:** roller plan. Please note the examination advices of the current roller manual



Position

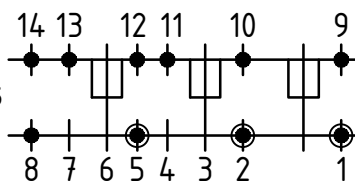
SA-Rollen

Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

● Seitliche  
Andruck-  
rolle

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |               |                                               |                                      |                                                                                 | Stck.<br>Qty. |                                                                                         | Art.-Nr. Zubehör<br>Art.-No. Accessories |  |
|-------------------------------------------|---------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|-----------------------------------------------------------------------------------------|------------------------------------------|--|
|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |               |                                                                                         |                                          |  |
| A1                                        | 1             | 282631 A                                      | 282631 A                             | R3/A1                                                                           | R1            | 3                                                                                       | 280750 (Adapter)                         |  |
| A2                                        | 1             | 280736 A                                      | 280736 A                             | SR/R1/A2                                                                        | R2            | 2                                                                                       | 280752 (Adapter)                         |  |
| A3                                        | 1             | 282632 A                                      | 282631 A                             | R1/A3                                                                           | R3            | 1                                                                                       | 289371 (Adapter)                         |  |
| A4                                        | 1             | 280737 A                                      | 280736 A                             | R2/A4                                                                           | SR            | 1                                                                                       | 283964                                   |  |
| F1                                        | 1             | 282633 A                                      |                                      | R1/F1                                                                           | SA1           | 3                                                                                       | 296865*                                  |  |
| F2                                        | 1             | 280738 A                                      |                                      | R2/F2                                                                           |               |                                                                                         | *Isomat 3: 2                             |  |
|                                           |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU                                                                                |                                          |  |
|                                           |               |                                               |                                      | mech.<br>polished                                                               |               | -                                                                                       |                                          |  |
|                                           |               |                                               |                                      | uml.<br>total                                                                   |               |                                                                                         |                                          |  |
| Paßmaße<br>Close tol.                     |               | Abmaße<br>Std. tolerance                      |                                      |                                                                                 |               | Maßstab<br>Scale                                                                        |                                          |  |
|                                           |               |                                               |                                      |                                                                                 |               | 1 : 1                                                                                   |                                          |  |
|                                           |               |                                               |                                      |                                                                                 |               | Gewicht<br>Weight                                                                       |                                          |  |
| Original / Änderung<br>Revision / Version |               | 0100                                          |                                      | Datum<br>Date                                                                   |               | Name                                                                                    |                                          |  |
| Name                                      |               |                                               |                                      | 14.01.2019                                                                      |               | Benennung<br>Title                                                                      |                                          |  |
|                                           |               | gez.<br>drawn                                 |                                      | Finkemeyer, C.                                                                  |               | Roller plan<br>Isomat 3/4/5<br>Schüco AWS 75.SI+ IsoModul                               |                                          |  |
|                                           |               | gepr.<br>checked                              |                                      | Winkler, A.                                                                     |               |                                                                                         |                                          |  |
|                                           |               | ges.<br>seen                                  |                                      | Nienhüser, R.                                                                   |               |                                                                                         |                                          |  |
|                                           |               |                                               |                                      |                                                                                 |               | Zeichn.-Nr.<br>Drawing No.                                                              |                                          |  |
|                                           |               |                                               |                                      |                                                                                 |               | 519355 RP 1100                                                                          |                                          |  |
|                                           |               |                                               |                                      |                                                                                 |               | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                                          |  |
|                                           |               |                                               |                                      |                                                                                 |               | Ersatz für<br>Replacement<br>for                                                        |                                          |  |

**SCHÜCO**