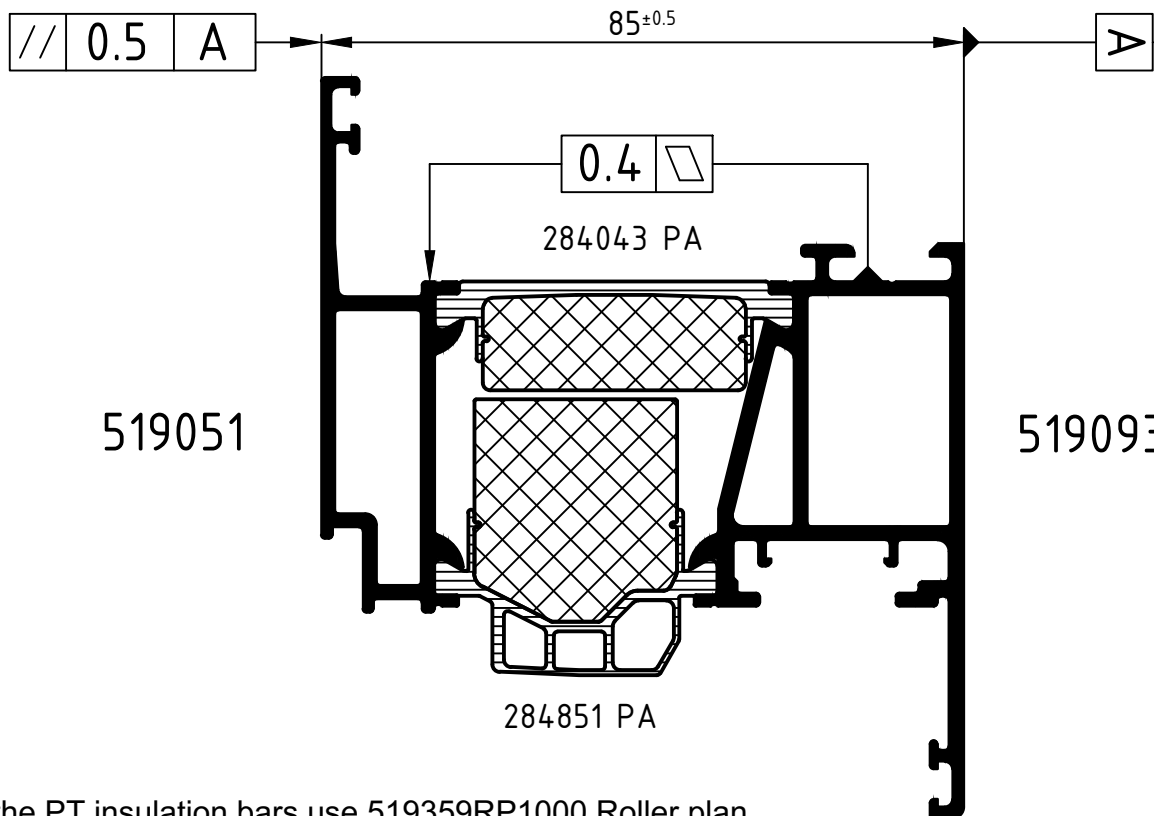
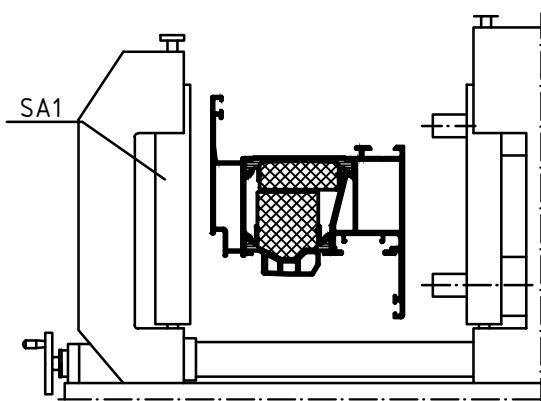




For the PT insulation bars use 519359RP1000 Roller plan

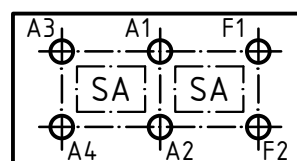
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



Position

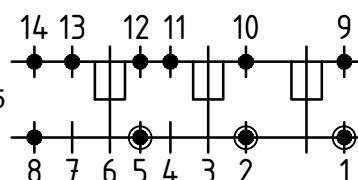
SA-Rollen

Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)				
A1	1	282631 A	282631 A	R3/A1	R1	3	280750 (Adapter)	
A2	1	280736 A	280736 A	SR/R1/A2	R2	2	280752 (Adapter)	
A3	1	282632 A	282631 A	R1/A3	R3	1	289371 (Adapter)	
A4	1	280737 A	280736 A	R2/A4	SR	1	283964	
F1	1	282633 A		R1/F1	SA1	3	296865*	
F2	1	280738 A		R2/F2			*Isomat 3: 2	
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		
				mech. polished		-		
				uml. total				
Paßmaße Close tol.		Abmaße Std. tolerance				Maßstab Scale		
						1 : 1		
Original / Änderung Revision / Version		0100		Datum Date		Name		
Name				15.01.2019		Benennung Title		
		gez. drawn		Finkemeyer, C.		Roller plan Isomat 3/4/5 Schüco AWS 75.SI+ IsoModul		
		gepr. checked		Winkler, A.				
		ges. seen		Nienhüser, R.				
						Zechn.-Nr. Drawing No.		
						519359 RP 1100		
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		
						Ersatz für Replacement for		

SCHÜCO