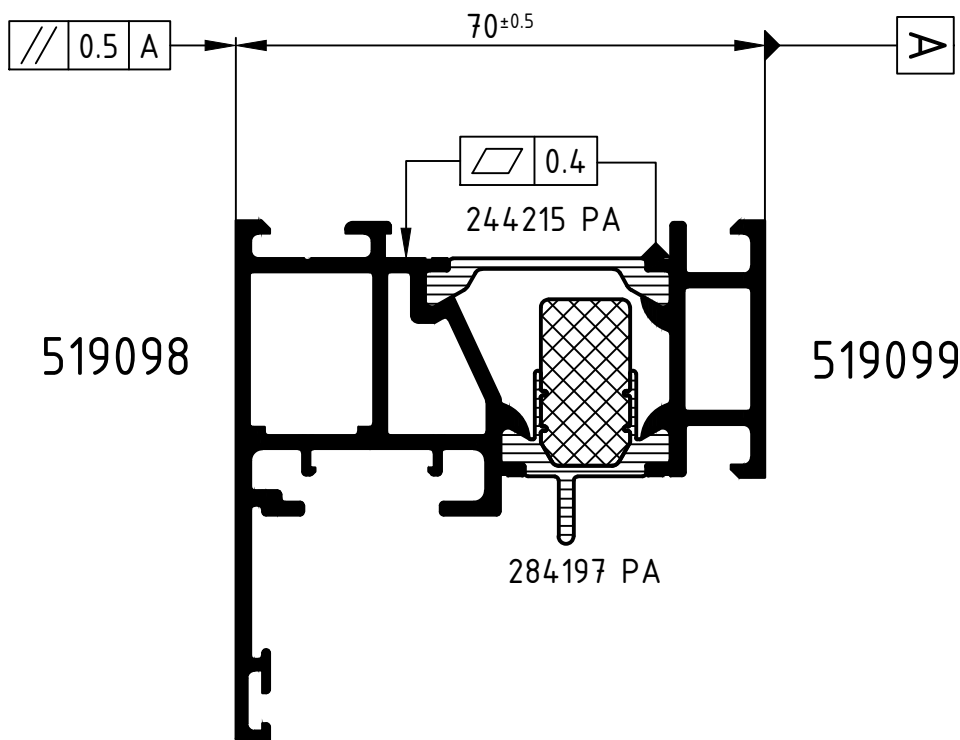
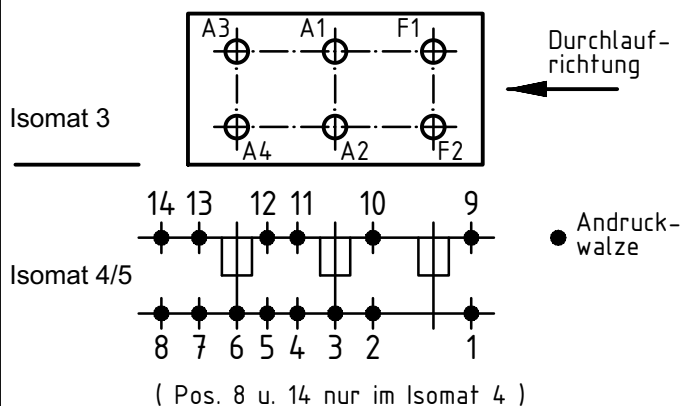
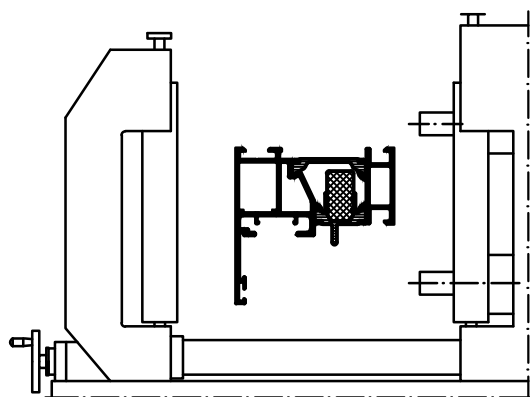




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)				
A1	1	280702 B	280702 B	R1/R2/A1/R3		R1	6	296534 (8.5 mm)
A2	1	280696 B	280696 B	R1/R2/A2/R4		R2	6	296207 (4.0 mm)
A3	1	280703 B	280702 B	R1/R2/A3/R3		R3	3	296210 (10.0 mm)
A4	1	280697 B	280696 B	R1/R2/A4/R4		R4	3	282821 (20.0 mm)
F1	1	280701 B		R1/R2/F1/R3				
F2	1	280695 B		R1/R2/F2/R4				

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
						1 : 1		Gewicht Weight	
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material			
Original / Änderung Revision / Version		0100		Datum Date		Name		Benennung Title	
Name				15.01.2019				Roller plan Isomat 3/4/5	
		gez. drawn		Finkemeyer, C.		Schüco AWS 70.HI IsoModul			
		gepr. checked		Winkler, A.					
		ges. seen		Nienhüser, R.					
						Zeichn.-Nr. Drawing No.			
						519365 RP 1000			
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	

SCHÜCO	
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