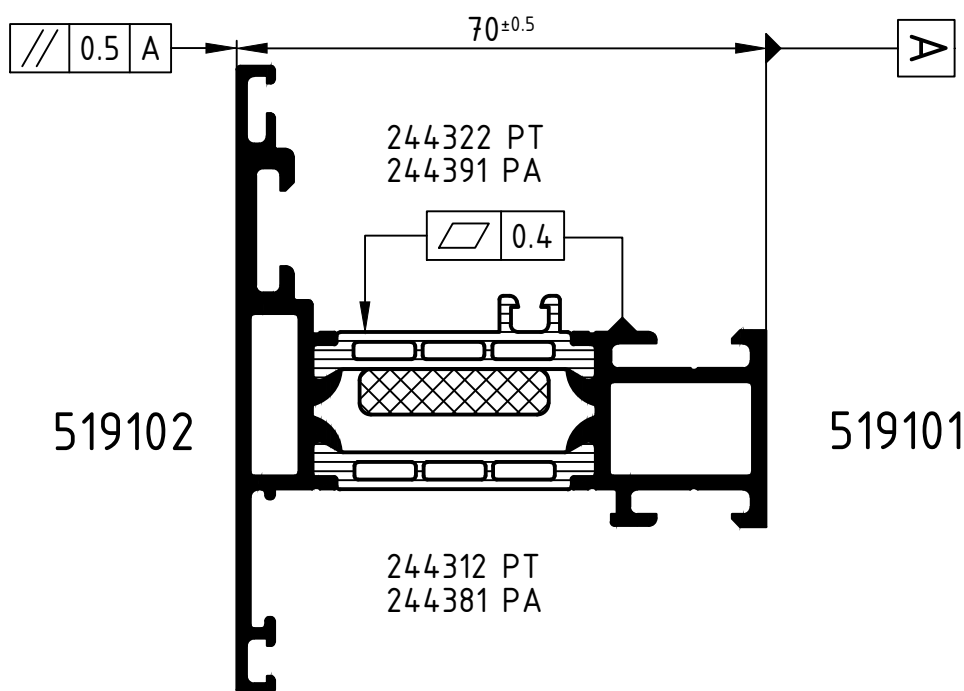
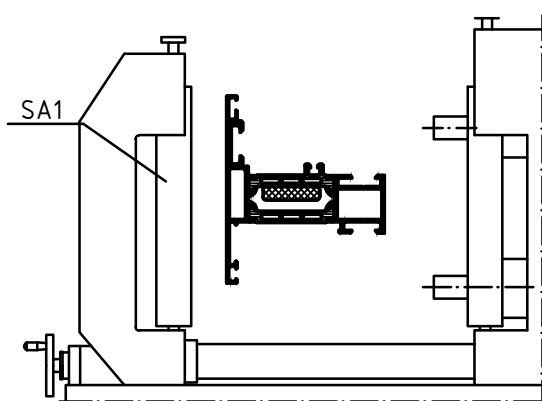




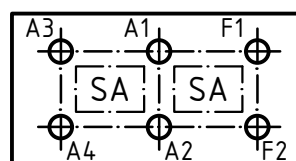
**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual  
**Attention:**



Position

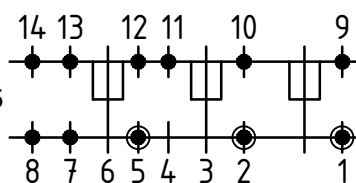
SA-Rollen

Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

● Seitliche  
Andruck-  
rolle

( Pos. 8 u. 14 nur im Isomat 4 )

|    | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5 | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | Stck.<br>Qty. | Art.-Nr. Zubehör<br>Art.-No. Accessories |
|----|---------------|----------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|------------------------------------------|
|    |               |                                        |                                      |                                                                                 |               |                                          |
| A1 | 1             | 280736 A                               | 280736 A                             | R1/A1                                                                           | R1            | 6 280750 (Adapter)                       |
| A2 | 1             | 280736 A                               | 280736 A                             | R1/A2                                                                           | SA1           | 3 299953*                                |
| A3 | 1             | 280737 A                               | 280736 A                             | R1/A3                                                                           |               | *Isomat 3: 2                             |
| A4 | 1             | 280737 A                               | 280736 A                             | R1/A4                                                                           |               |                                          |
| F1 | 1             | 280738 A                               |                                      | R1/F1                                                                           |               |                                          |
| F2 | 1             | 280738 A                               |                                      | R1/F2                                                                           |               |                                          |

|                                               |                          |                                                |  |                                                                                         |                   |
|-----------------------------------------------|--------------------------|------------------------------------------------|--|-----------------------------------------------------------------------------------------|-------------------|
| Zulässige Abweichung<br>Permissible tolerance |                          | Oberflächenabwicklung<br>Circumference         |  | VP<br>PU                                                                                | Info-Plan:        |
|                                               |                          | mech.<br>polished                              |  | Maßstab<br>Scale                                                                        |                   |
|                                               |                          | uml.<br>total                                  |  | 1 : 1                                                                                   | Gewicht<br>Weight |
| Paßmaße<br>Close tol.                         | Abmaße<br>Std. tolerance |                                                |  | Werkstoff<br>Material                                                                   |                   |
| Original / Änderung<br>Revision / Version     |                          | Datum<br>Date                                  |  | Benennung<br>Title                                                                      |                   |
| 0100                                          |                          | 16.01.2019                                     |  | Roller plan<br>Isomat 3/4/5                                                             |                   |
| Name                                          |                          | Finkemeyer, C.<br>Winkler, A.<br>Nienhüser, R. |  | Schüco AWS 70.HI                                                                        |                   |
|                                               |                          |                                                |  | IsoModul                                                                                |                   |
|                                               |                          |                                                |  | Zeichn.-Nr.<br>Drawing No.                                                              |                   |
|                                               |                          |                                                |  | 519369 RP 1000                                                                          |                   |
|                                               |                          |                                                |  | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                   |
|                                               |                          |                                                |  | Ersatz für<br>Replacement<br>for                                                        |                   |

**SCHÜCO**