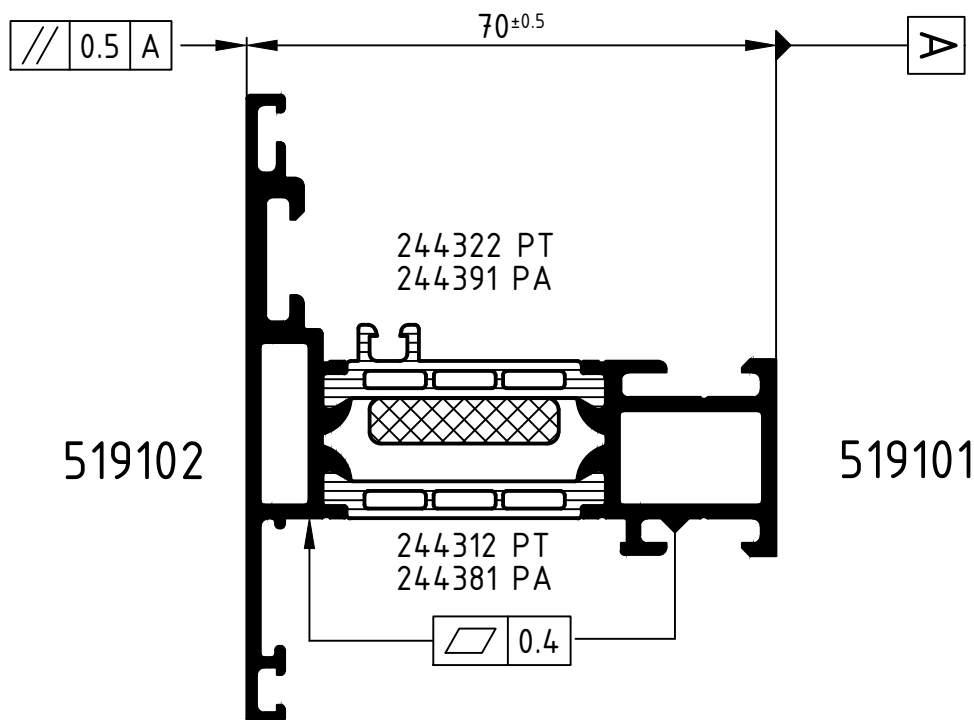
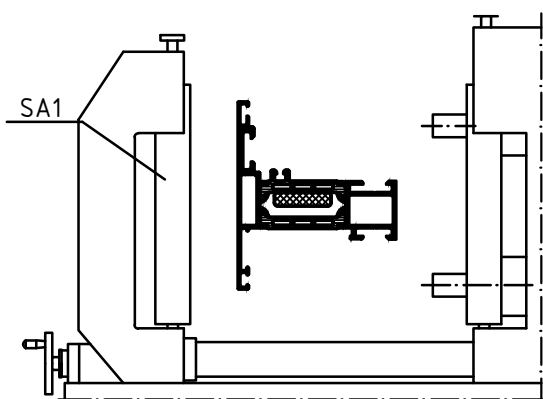




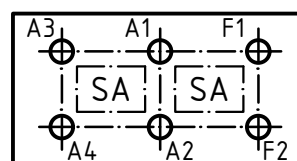
**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual  
**Attention:**



Position

SA-Rollen

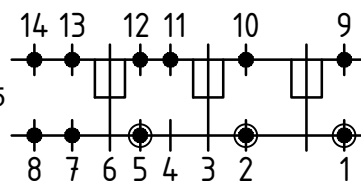
Isomat 3



Durchlauf-  
richtung



Isomat 4/5



● Andruck-  
walze

● Seitliche  
Andruck-  
rolle

( Pos. 8 u. 14 nur im Isomat 4 )

|    | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | Stck.<br>Qty. | Art.-Nr. Zubehör<br>Art.-No. Accessories                                                |
|----|---------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|-----------------------------------------------------------------------------------------|
|    |               |                                               |                                      |                                                                                 |               |                                                                                         |
| A1 | 1             | 280736 A                                      | 280736 A                             | R1/A1                                                                           | R1            | 6 280750 (Adapter)                                                                      |
| A2 | 1             | 280736 A                                      | 280736 A                             | R1/A2                                                                           | SA1           | 3 299953*                                                                               |
| A3 | 1             | 280737 A                                      | 280736 A                             | R1/A3                                                                           |               | *Isomat 3: 2                                                                            |
| A4 | 1             | 280737 A                                      | 280736 A                             | R1/A4                                                                           |               |                                                                                         |
| F1 | 1             | 280738 A                                      |                                      | R1/F1                                                                           |               |                                                                                         |
| F2 | 1             | 280738 A                                      |                                      | R1/F2                                                                           |               |                                                                                         |
|    |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | Info-Plan:                                                                              |
|    |               |                                               |                                      | mech.<br>polished                                                               |               | VP                                                                                      |
|    |               |                                               |                                      | uml.<br>total                                                                   |               | PU                                                                                      |
|    |               |                                               |                                      |                                                                                 |               | Maßstab<br>Scale                                                                        |
|    |               |                                               |                                      |                                                                                 |               | 1 : 1                                                                                   |
|    |               |                                               |                                      |                                                                                 |               | Gewicht<br>Weight                                                                       |
|    |               |                                               |                                      |                                                                                 |               | Werkstoff<br>Material                                                                   |
|    |               |                                               |                                      |                                                                                 |               | Benennung<br>Title                                                                      |
|    |               |                                               |                                      |                                                                                 |               | Roller plan                                                                             |
|    |               |                                               |                                      |                                                                                 |               | Isomat 3/4/5                                                                            |
|    |               |                                               |                                      |                                                                                 |               | Schüco AWS 70.HI                                                                        |
|    |               |                                               |                                      |                                                                                 |               | IsoModul                                                                                |
|    |               |                                               |                                      |                                                                                 |               | Zeichn.-Nr.<br>Drawing No.                                                              |
|    |               |                                               |                                      |                                                                                 |               | 519371 RP 1000                                                                          |
|    |               |                                               |                                      |                                                                                 |               | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |
|    |               |                                               |                                      |                                                                                 |               | Ersatz für<br>Replacement<br>for                                                        |

**SCHÜCO**

Finkemeyer, C.  
Winkler, A.  
Nienhüser, R.

Datum  
Date

16.01.2019

Name

gez.  
drawn  
gepr.  
checked  
ges.  
seen

Original / Änderung  
Revision / Version

0100