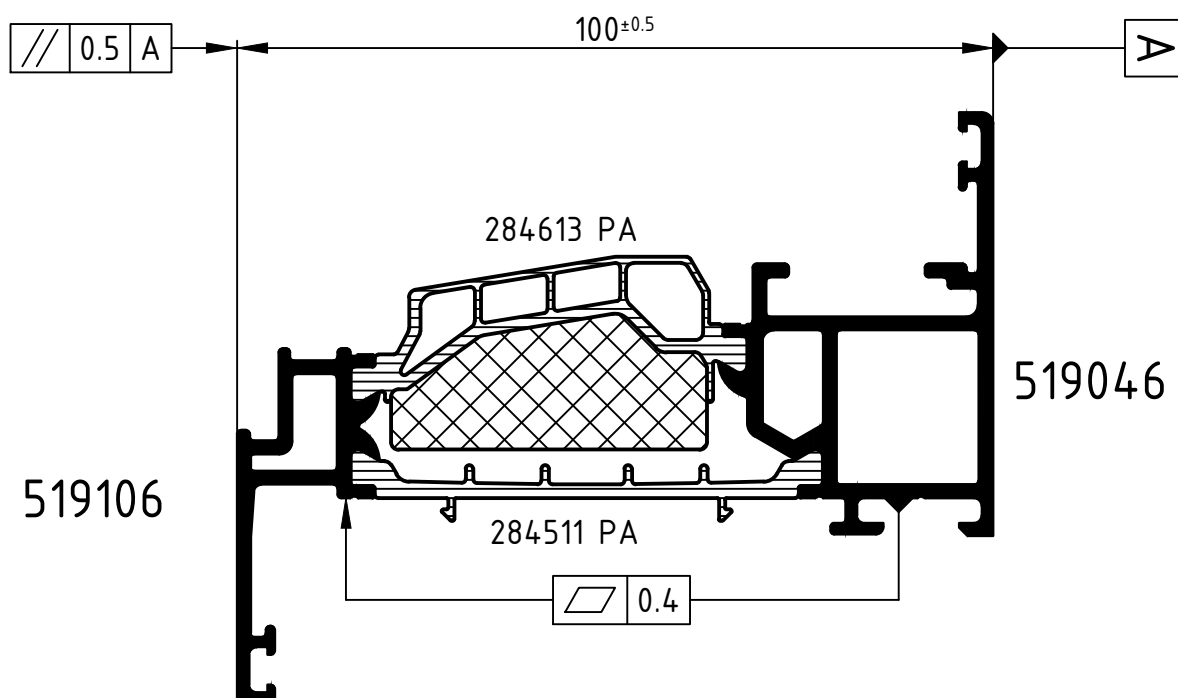
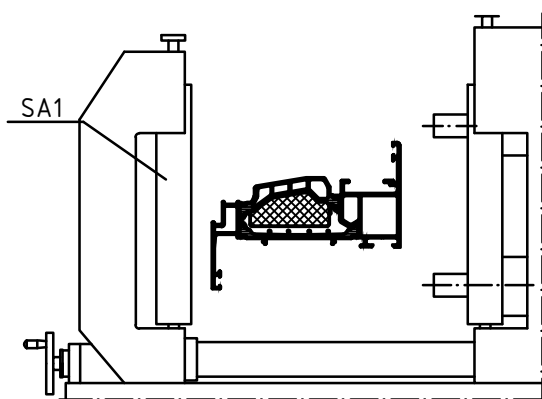




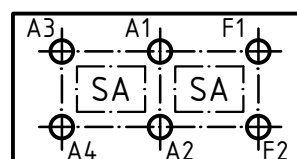
(SR=)Stützrolle

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention: It is impossible to colour coat or anodize after rolling - even with PA-isolators!



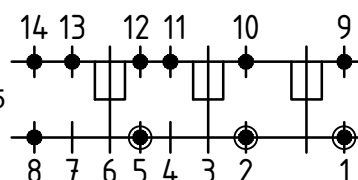
Position

SA-Rollen



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories	
						R1	296210 (10.0 mm)
A1	1	283926	283926	SR/A1	SR	1	283932
A2	1	283923	283923	R1/A2	SA1	3	296865
A3	1	283927	283926	R1/A3			
A4	1	283924	283923	R1/A4			
F1	1	283928					
F2	1	283925		R1/F2			

Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	Info-Plan:
		mech. polished uml. total		Maßstab Scale	
Paßmaße Close tol.				1 : 1	Gewicht Weight
Abmaße Std. tolerance				Werkstoff Material	
Original / Änderung Revision / Version		Datum Date		Benennung Title	
0100		16.01.2019		Roller plan Isomat 4/5	
Name		Finkemeyer, C. Winkler, A. Nienhüser, R.		Schüco AWS 90.SI+	
				Zeichn.-Nr. Drawing No.	
				519375 RP 1000	
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
				Ersatz für Replacement for	

SCHÜCO