

The left part of the drawing shows a side view of a machine with a large, angled frame and a central roller assembly. A cross-section is shown in the middle, revealing the internal structure of the roller. The right part of the drawing is a schematic diagram of the roller arrangement. It consists of a 2x3 grid of rollers labeled A1, A2, A3, A4, F1, and F2. A horizontal arrow labeled 'Durchlauf-richtung' (direction of travel) points to the right. Below the grid is a horizontal line with 14 points, numbered 1 to 14 from right to left. Above the line, the numbers 9, 10, 11, 12, 13, and 14 are placed above points 9, 10, 11, 12, 13, and 14 respectively. Below the line, the numbers 1, 2, 3, 4, 5, 6, 7, and 8 are placed below points 1, 2, 3, 4, 5, 6, 7, and 8 respectively. A legend indicates that a black dot represents the 'Andruckwalze' (pressure roller). The text 'Isomat 3' is written above the grid, and 'Isomat 4/5' is written below the line. A note at the bottom states: '(Pos. 8 u. 14 nur im Isomat 4)'.

					Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories				
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6 296207 (4.0 mm)				
					R2	6 280752 (Adapter)				
A1	1	280696 A	280696 A	R1/R2/A1						
A2	1	280696 A	280696 A	R1/R2/A2						
A3	1	280697 A	280696 A	R1/R2/A3						
A4	1	280697 A	280696 A	R1/R2/A4						
F1	1	280695 A		R1/R2/F1						
F2	1	280695 A		R1/R2/F2						
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU				
				mech. polished		Maßstab Scale 1 : 1				
				uml. total						
Paßmaße Close tol.		Abmaße Std. tolerance				Info-Plan: Gewicht Weight				
Original / Änderung Revision / Version		0100		Datum Date		Werkstoff Material				
Name				10.08.2021		Benennung Title				
		gez. drawn		Winkler		Roller plan Isomat 3/4/5 Schüco ADS 70 HD CN IsoModul				
		gepr. checked		Finkemeyer, C.						
		ges. seen		Nienhüser, R.						
						Zeichn.-Nr. Drawing No.				
						519389 RP 1000				
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature				
						Ersatz für Replacement for				