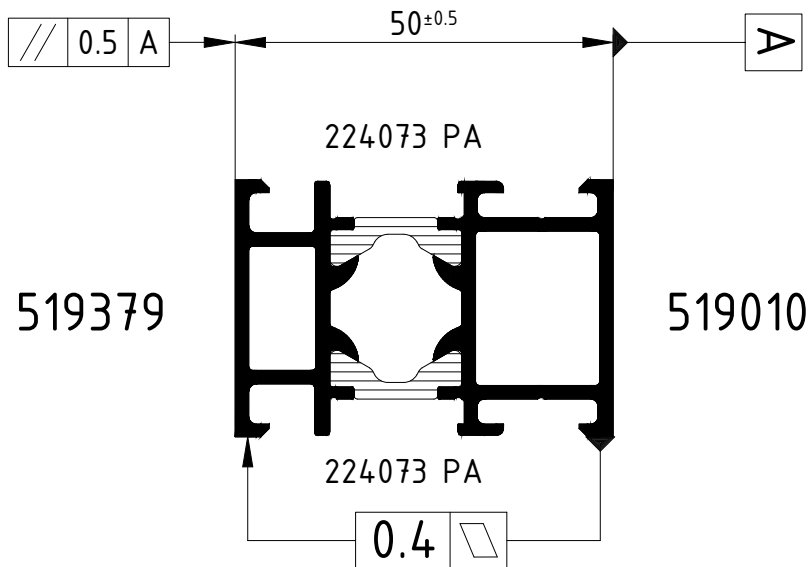
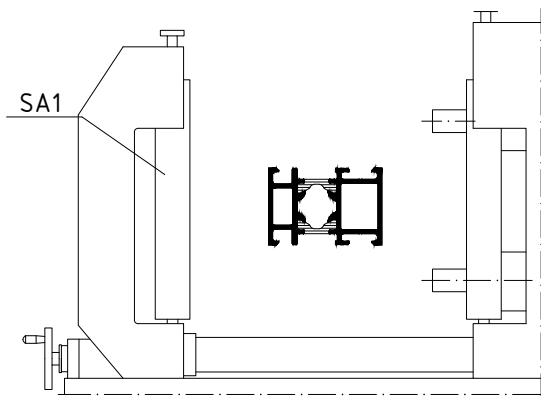




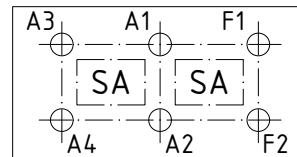
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines
Attention:



Position

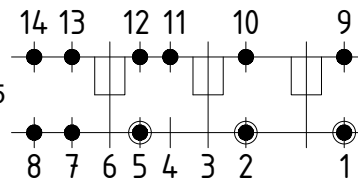
SA-Rollen

Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5		Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)				
A1	1	280693 B		280693 B	R1/A1/R2/R3			R1	6 282821 (20.0 mm)
A2	1	280693 B		280693 B	R1/A2/R2/R3			R2	6 296210 (10.0 mm)
A3	1	280694 B		280693 B	R1/A3/R2/R3			R3	4 296448 (8.0 mm)
A4	1	280694 B		280693 B	R1/A4/R2/R3			R4	2 296209 (6.5 mm)
F1	1	280692 B			R1/F1/R2/R4			SA1	3 299144*
F2	1	280692 B			R1/F2/R2/R4				*Isomat 3: 2
				Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
						mech. polished		-	
						uml. total			
Paßmaße Close tol.		Abmaße Std. tolerance						Maßstab Scale	
								1 : 1	
								Gewicht Weight	
Original / Änderung Revision / Version		0100				Datum Date		Name	
Name				25.01.2022				Benennung Title	
		gez. drawn		Finkemeyer				Roller plan	
		gepr. checked		Winkler, A.				Isomat 3/4/5	
		ges. seen		Nienhüser, R.				Schüco AWS 50 CN	
								IsoModul	
								Zeichn.-Nr. Drawing No.	
								519542 RP 1000	
								EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
								Ersatz für Replacement for	