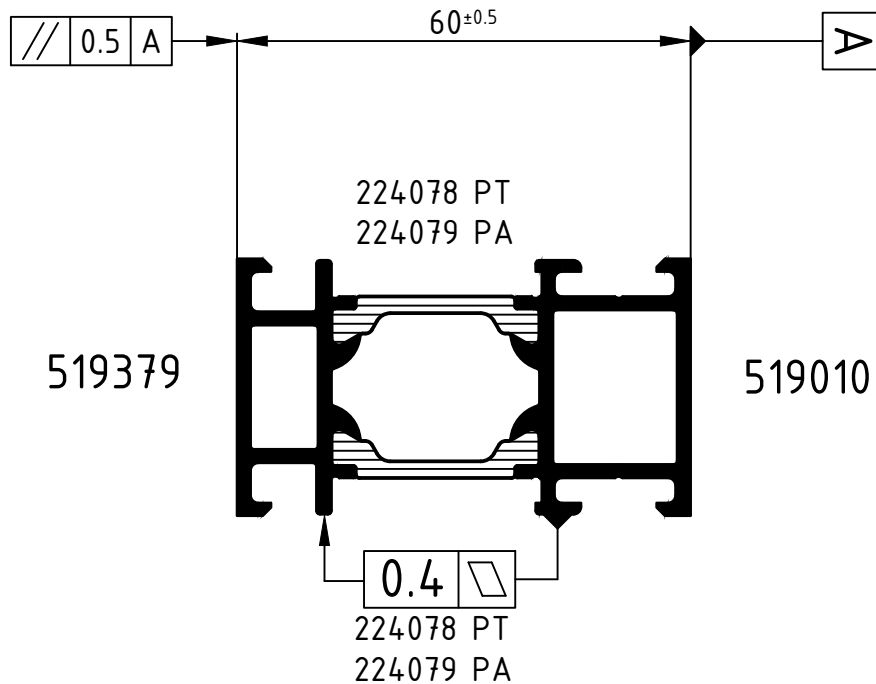
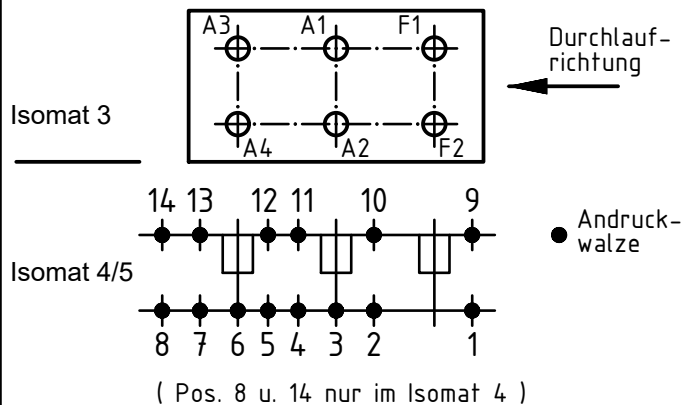
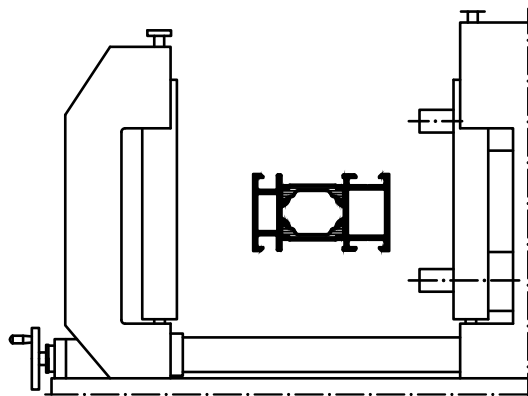


Technical data subject to change. © Schüco International KG, Bielefeld, Germany. All Rights Reserved.  
Technische Änderungen vorbehalten. © Schüco International KG, Bielefeld, Germany. Alle Rechte vorbehalten.



**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines  
**Attention:**



|                                           |                          |                                               |                                      |                                                                                         | Stck.<br>Qty.                    | Art.-Nr. Zubehör<br>Art.-No. Accessories |                  |
|-------------------------------------------|--------------------------|-----------------------------------------------|--------------------------------------|-----------------------------------------------------------------------------------------|----------------------------------|------------------------------------------|------------------|
|                                           | Stck.<br>Qty.            | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside)         | R1                               | 6                                        | 282821 (20.0 mm) |
| A1                                        | 1                        | 280699 B                                      | 280699 B                             | R1/A1/R2                                                                                | R2                               | 4                                        | 296448 ( 8.0 mm) |
| A2                                        | 1                        | 280699 B                                      | 280699 B                             | R1/A2/R2                                                                                | R3                               | 2                                        | 296209 ( 6.5 mm) |
| A3                                        | 1                        | 280700 B                                      | 280699 B                             | R1/A3/R2                                                                                |                                  |                                          |                  |
| A4                                        | 1                        | 280700 B                                      | 280699 B                             | R1/A4/R2                                                                                |                                  |                                          |                  |
| F1                                        | 1                        | 280698 B                                      |                                      | R1/F1/R3                                                                                |                                  |                                          |                  |
| F2                                        | 1                        | 280698 B                                      |                                      | R1/F2/R3                                                                                |                                  |                                          |                  |
|                                           |                          | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                                  |                                  | VP<br>PU                                 |                  |
|                                           |                          |                                               |                                      | mech.<br>polished                                                                       | -                                | Maßstab<br>Scale                         |                  |
|                                           |                          |                                               |                                      | uml.<br>total                                                                           |                                  | 1 : 1                                    |                  |
| Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance |                                               |                                      |                                                                                         |                                  | Gewicht<br>Weight                        |                  |
| Original / Änderung<br>Revision / Version |                          | 0100                                          |                                      | Datum<br>Date                                                                           | Name                             | Werkstoff<br>Material                    |                  |
| Name                                      |                          |                                               |                                      | 25.01.2022                                                                              |                                  | Benennung<br>Title                       |                  |
|                                           |                          | gez.<br>drawn                                 | Finkemeyer                           |                                                                                         | Roller plan                      |                                          |                  |
|                                           |                          | gepr.<br>checked                              | Winkler, A.                          |                                                                                         | Isomat 3/4/5                     |                                          |                  |
|                                           |                          | ges.<br>seen                                  | Nienhüser, R.                        |                                                                                         | Schüco AWS 60 CN                 |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  | IsoModul                                 |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  | Zeichn.-Nr.<br>Drawing No.               |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  | 519543 RP 1000                           |                  |
|                                           |                          |                                               |                                      | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature | Ersatz für<br>Replacement<br>for |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |
|                                           |                          |                                               |                                      |                                                                                         |                                  |                                          |                  |