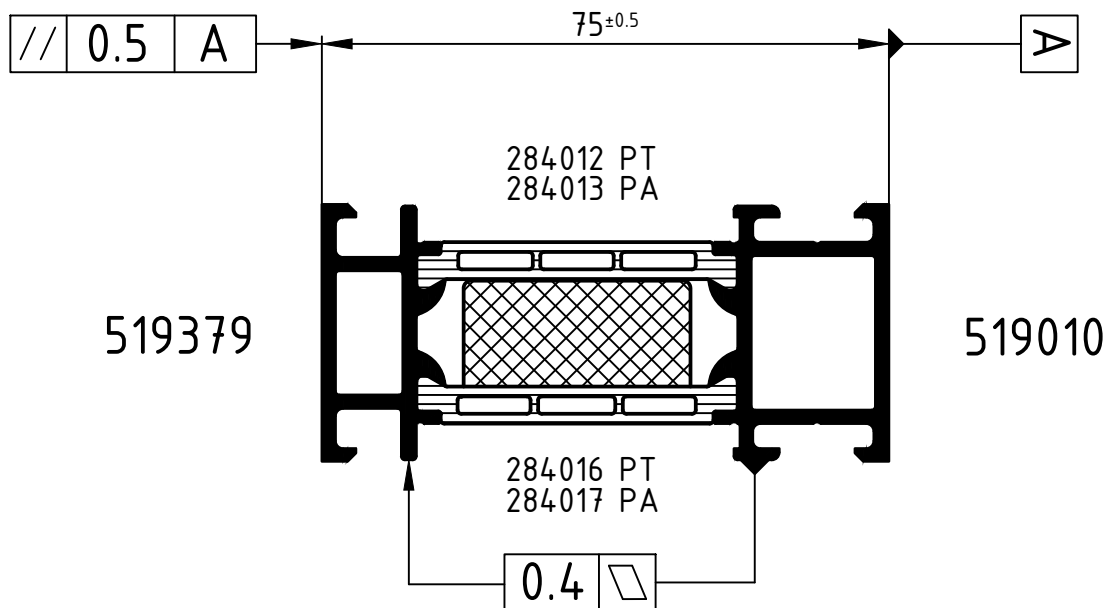
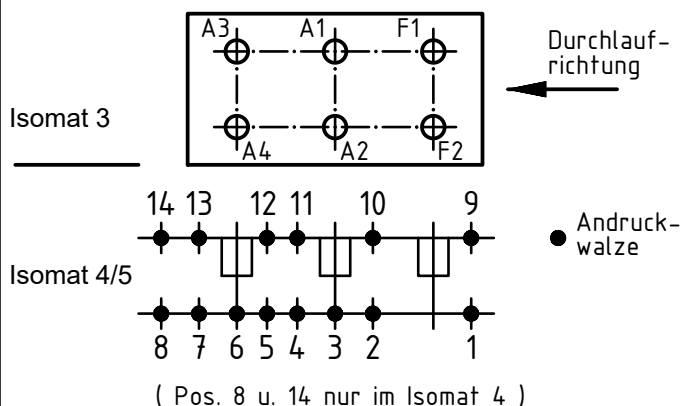
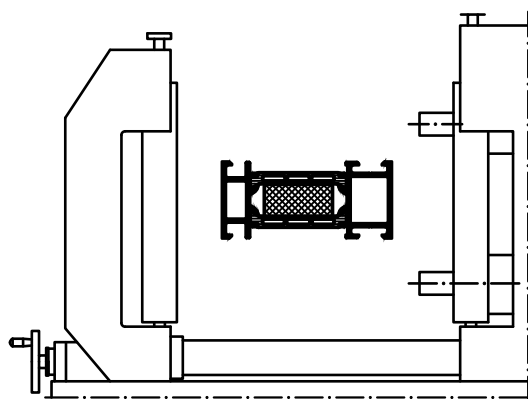


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Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current guidelines



						Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)	
A1	1		282590 B	282590 B	R1/A1				
A2	1		282590 B	282590 B	R1/A2				
A3	1		282591 B	282590 B	R1/A3				
A4	1		282591 B	282590 B	R1/A4				
F1	1	282592 B			R1/F1				
F2	1	282592 B			R1/F2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-		Maßstab Scale 1 : 1	
				uml. total					
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material		Gewicht Weight	
Original / Änderung Revision / Version 0100					Datum Date		Name		Roller plan Isomat 3/4/5 Schüco AWS 75.SI+ CN IsoModul
Name					25.01.2022				
			gez. drawn		Finkemeyer				
			gepr. checked		Winkler, A.				
			ges. seen		Nienhüser, R.				