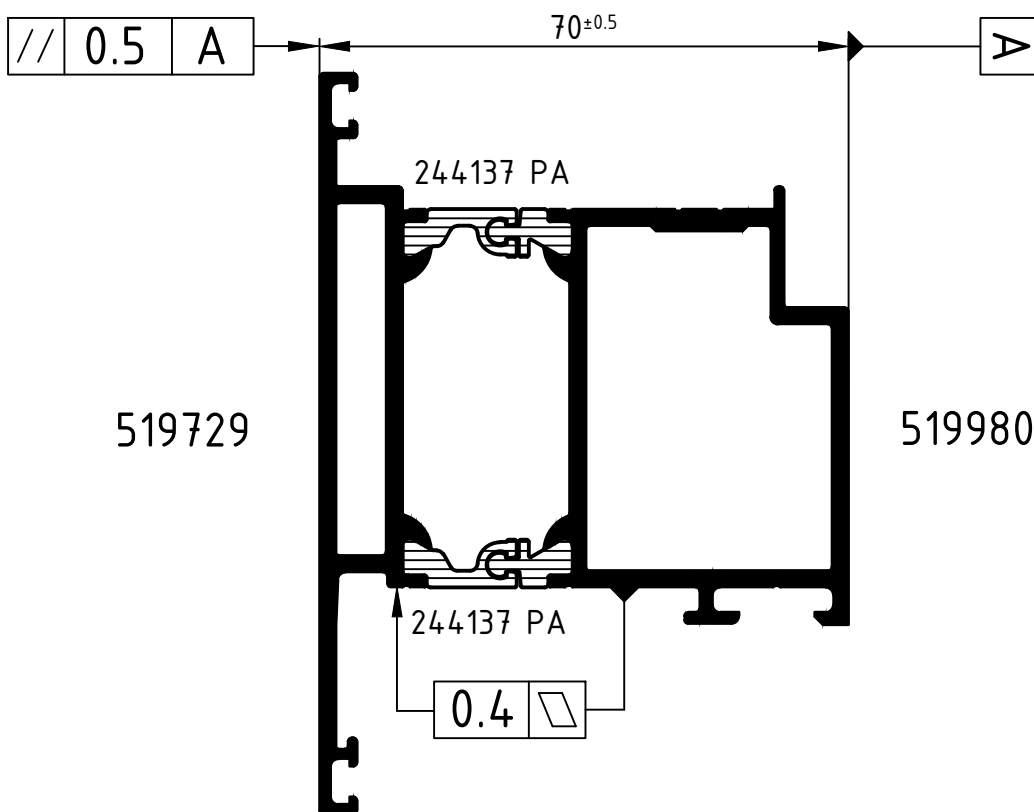
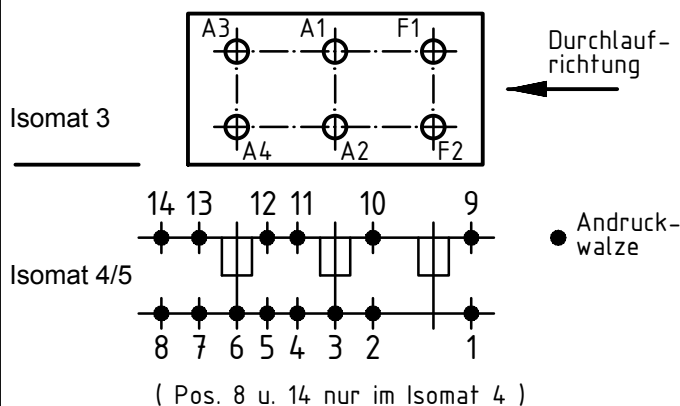
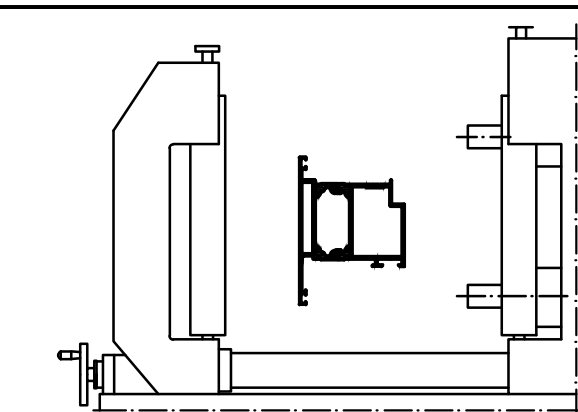




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



						Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	6	296207 (4.0 mm)
						R2	6	280752 (Adapter)
A1	1	280696 A	280696 A	R1/R2/A1				
A2	1	280696 A	280696 A	R1/R2/A2				
A3	1	280697 A	280696 A	R1/R2/A3				
A4	1	280697 A	280696 A	R1/R2/A4				
F1	1	280695 A		R1/R2/F1				
F2	1	280695 A		R1/R2/F2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
				mech. polished	-	Maßstab Scale		Gewicht Weight
				uml. total		1 : 1		
Paßmaße Close tol.	Abmaße Std. tolerance					Werkstoff Material		
Original / Änderung Revision / Version		0100		Datum Date	Name	Benennung Title		
Name			04.08.2021		Roller plan			
		gez. drawn	Winkler			Isomat 3/4/5		
		gepr. checked	Finkemeyer, C.			Schüco ADS 70 HD CN		
		ges. seen	Nienhüser, R.			IsoModul		
					Zeichn.-Nr. Drawing No.		519572 RP 1000	
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for		