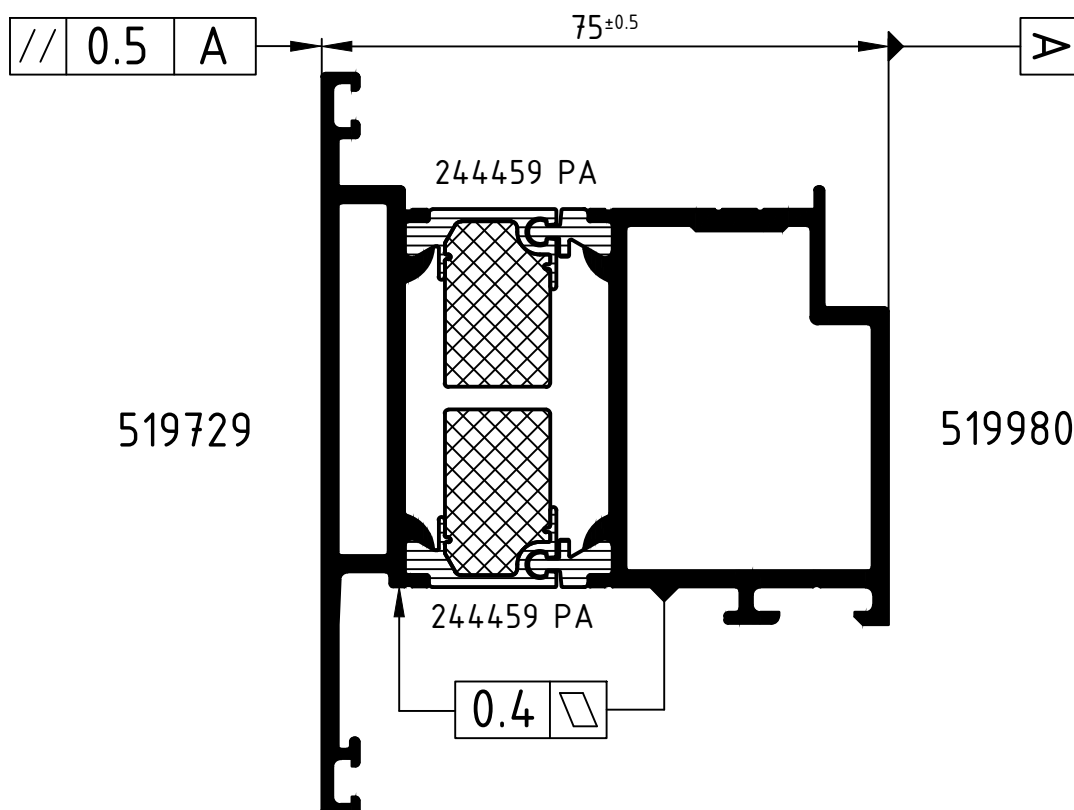
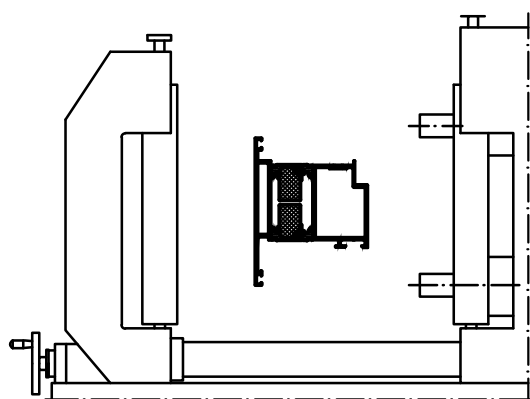
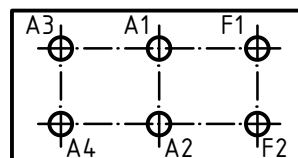




**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual  
**Attention:**

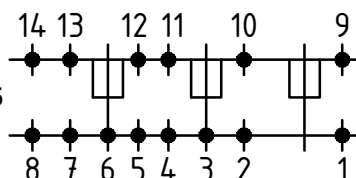


Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

( Pos. 8 u. 14 nur im Isomat 4 )

|  |                                           |                                        |                                               |                                                                                 | Stck.<br>Qty.                          |                                                                                         | Art.-Nr. Zubehör<br>Art.-No. Accessories |  |
|--|-------------------------------------------|----------------------------------------|-----------------------------------------------|---------------------------------------------------------------------------------|----------------------------------------|-----------------------------------------------------------------------------------------|------------------------------------------|--|
|  | Stck.<br>Qty.                             | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5 | Art.-Nr.<br>Art.-No.<br>für Isomat 4          | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1                                     | 6                                                                                       | 296207 ( 4.0 mm)                         |  |
|  | A1                                        | 1                                      | 280699 A                                      | 280699 A                                                                        | R1/R2/A1                               |                                                                                         |                                          |  |
|  | A2                                        | 1                                      | 280699 A                                      | 280699 A                                                                        | R1/R2/A2                               |                                                                                         |                                          |  |
|  | A3                                        | 1                                      | 280700 A                                      | 280699 A                                                                        | R1/R2/A3                               |                                                                                         |                                          |  |
|  | A4                                        | 1                                      | 280700 A                                      | 280699 A                                                                        | R1/R2/A4                               |                                                                                         |                                          |  |
|  | F1                                        | 1                                      | 280698 A                                      |                                                                                 | R1/R2/F1                               |                                                                                         |                                          |  |
|  | F2                                        | 1                                      | 280698 A                                      |                                                                                 | R1/R2/F2                               |                                                                                         |                                          |  |
|  |                                           |                                        | Zulässige Abweichung<br>Permissible tolerance |                                                                                 | Oberflächenabwicklung<br>Circumference |                                                                                         | VP<br>PU                                 |  |
|  |                                           |                                        |                                               |                                                                                 | mech.<br>polished                      |                                                                                         | -                                        |  |
|  |                                           |                                        |                                               |                                                                                 | uml.<br>total                          |                                                                                         |                                          |  |
|  | Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance               |                                               |                                                                                 |                                        |                                                                                         | Maßstab<br>Scale                         |  |
|  |                                           |                                        |                                               |                                                                                 |                                        |                                                                                         | 1 : 1                                    |  |
|  |                                           |                                        |                                               |                                                                                 |                                        |                                                                                         | Werkstoff<br>Material                    |  |
|  | Original / Änderung<br>Revision / Version | 0100                                   |                                               | Datum<br>Date                                                                   | Name                                   | Benennung<br>Title                                                                      |                                          |  |
|  | Name                                      |                                        |                                               | 05.08.2021                                                                      |                                        | Roller plan                                                                             |                                          |  |
|  |                                           |                                        | gez.<br>drawn                                 |                                                                                 | Winkler                                | Isomat 3/4/5                                                                            |                                          |  |
|  |                                           |                                        | gepr.<br>checked                              |                                                                                 | Finkemeyer, C.                         | Schüco ADS 75 HD.HI CN                                                                  |                                          |  |
|  |                                           |                                        | ges.<br>seen                                  |                                                                                 | Nienhüser, R.                          | IsoModul                                                                                |                                          |  |
|  |                                           |                                        |                                               |                                                                                 |                                        | Zeichn.-Nr.<br>Drawing No.                                                              |                                          |  |
|  |                                           |                                        |                                               |                                                                                 |                                        | 519573 RP 1000                                                                          |                                          |  |
|  |                                           |                                        |                                               |                                                                                 |                                        | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                                          |  |
|  |                                           |                                        |                                               |                                                                                 |                                        | Ersatz für<br>Replacement<br>for                                                        |                                          |  |

**SCHÜCO**