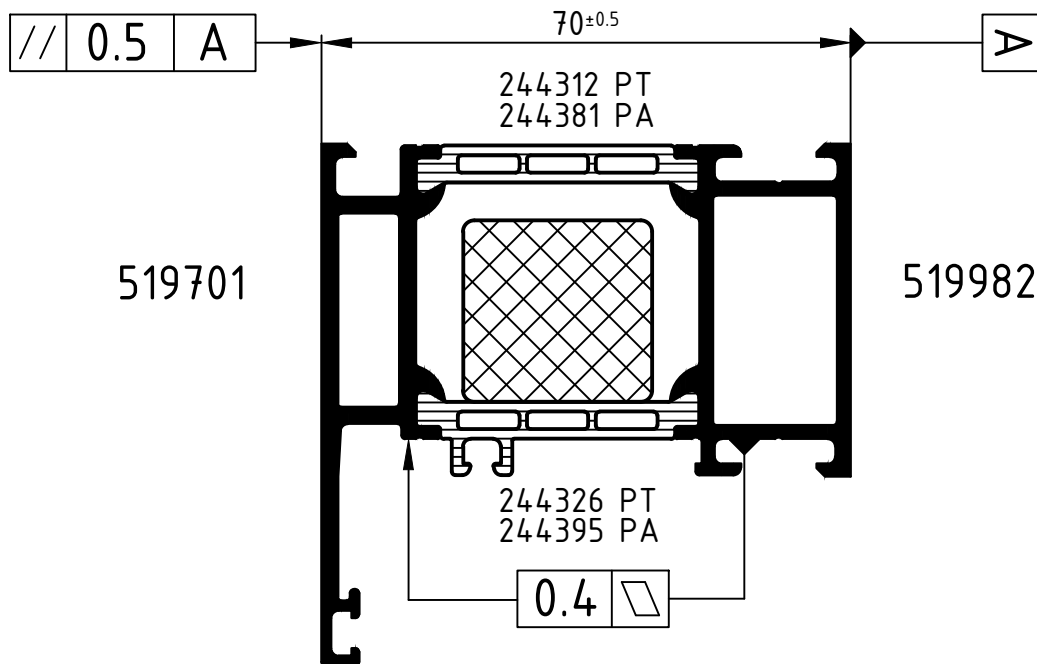
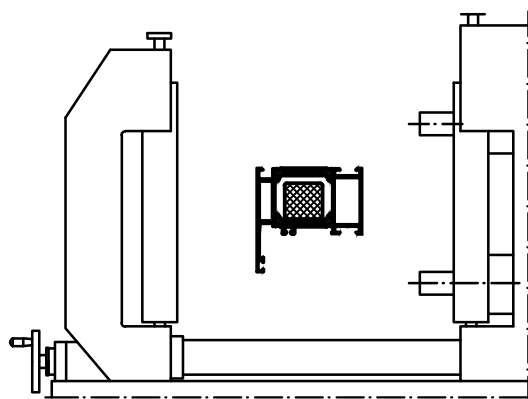
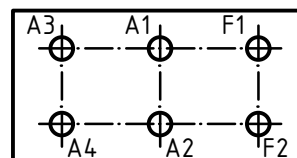




**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual  
**Attention:**

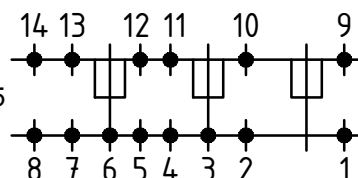


Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | Stck.<br>Qty. | Art.-Nr. Zubehör<br>Art.-No. Accessories                                                |                    |
|-------------------------------------------|---------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|-----------------------------------------------------------------------------------------|--------------------|
|                                           |               |                                               |                                      |                                                                                 |               | R1                                                                                      | 6 282821 (20.0 mm) |
| A1                                        | 1             | 280736 B                                      | 280736 B                             | R1/A1                                                                           |               |                                                                                         |                    |
| A2                                        | 1             | 280736 B                                      | 280736 B                             | R1/A2                                                                           |               |                                                                                         |                    |
| A3                                        | 1             | 280737 B                                      | 280736 B                             | R1/A3                                                                           |               |                                                                                         |                    |
| A4                                        | 1             | 280737 B                                      | 280736 B                             | R1/A4                                                                           |               |                                                                                         |                    |
| F1                                        | 1             | 280738 B                                      |                                      | R1/F1                                                                           |               |                                                                                         |                    |
| F2                                        | 1             | 280738 B                                      |                                      | R1/F2                                                                           |               |                                                                                         |                    |
|                                           |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU                                                                                |                    |
|                                           |               |                                               |                                      | mech.<br>polished                                                               |               | Info-Plan:                                                                              |                    |
|                                           |               |                                               |                                      | uml.<br>total                                                                   |               | Maßstab<br>Scale                                                                        |                    |
|                                           |               |                                               |                                      |                                                                                 |               | 1 : 1                                                                                   |                    |
|                                           |               |                                               |                                      |                                                                                 |               | Gewicht<br>Weight                                                                       |                    |
|                                           |               |                                               |                                      |                                                                                 |               | Werkstoff<br>Material                                                                   |                    |
| Original / Änderung<br>Revision / Version |               | 0100                                          |                                      | Datum<br>Date                                                                   |               | Benennung<br>Title                                                                      |                    |
| Name                                      |               |                                               |                                      | 02.08.2021                                                                      |               | Roller plan                                                                             |                    |
|                                           |               |                                               |                                      | gez.<br>drawn                                                                   |               | Isomat 3/4/5                                                                            |                    |
|                                           |               |                                               |                                      | gepr.<br>checked                                                                |               | Schüco ADS 70 HD CN                                                                     |                    |
|                                           |               |                                               |                                      | ges.<br>seen                                                                    |               | IsoModul                                                                                |                    |
|                                           |               |                                               |                                      |                                                                                 |               | Zeichn.-Nr.<br>Drawing No.                                                              |                    |
|                                           |               |                                               |                                      |                                                                                 |               | 519584 RP 1000                                                                          |                    |
|                                           |               |                                               |                                      |                                                                                 |               | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                    |
|                                           |               |                                               |                                      |                                                                                 |               | Ersatz für<br>Replacement<br>for                                                        |                    |
|                                           |               |                                               |                                      |                                                                                 |               |                                                                                         |                    |

**SCHÜCO**