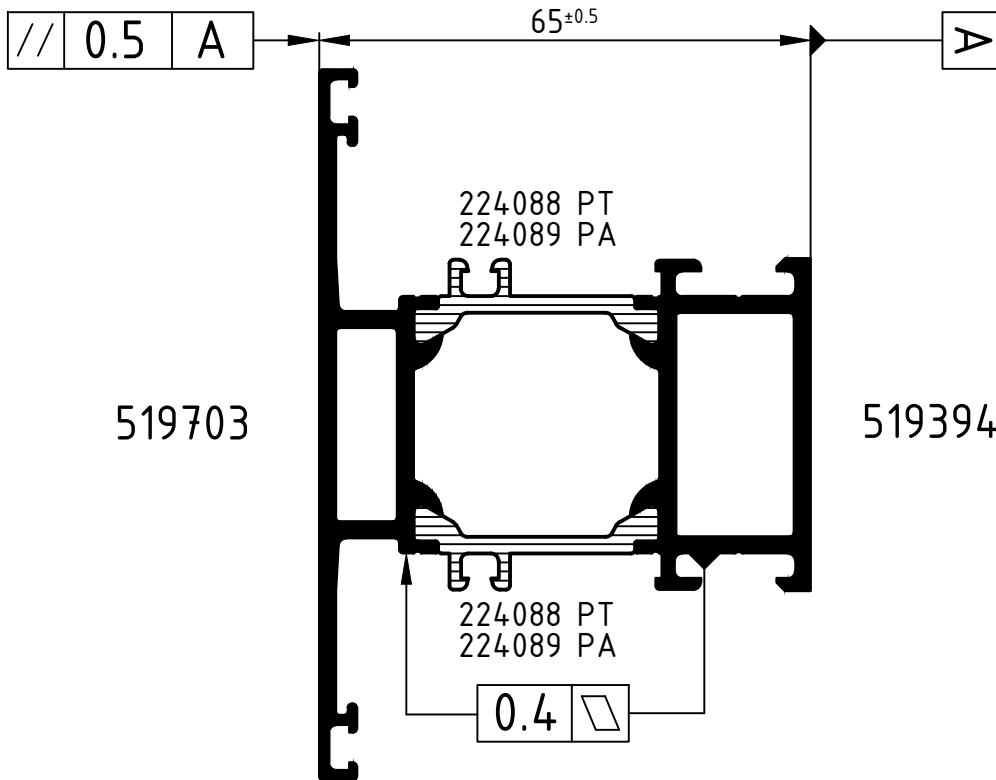
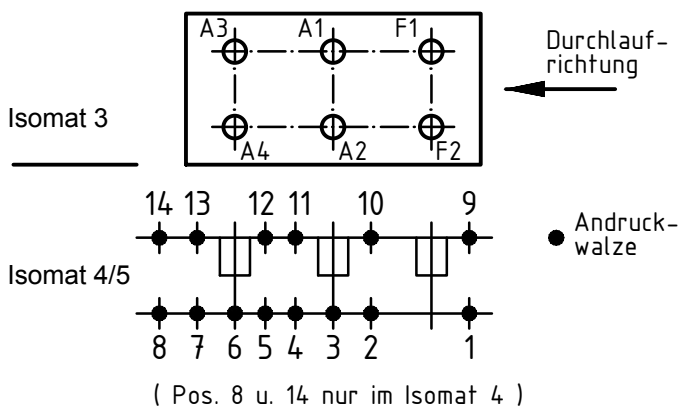
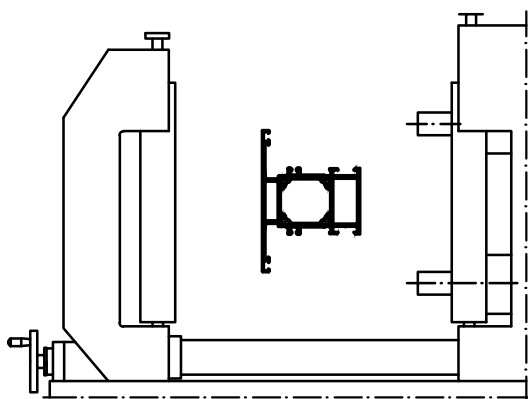




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	280702 B	280702 B	R1/A1/R2	R1 6 282821 (20.0 mm)
A2	1	280702 B	280702 B	R1/A2/R2	R2 5 299293 (3.0 mm)
A3	1	280703 B	280702 B	R1/A3/R2	R3 1 296452 (1.5 mm)
A4	1	280703 B	280702 B	R1/A4/R2	
F1	1	280701 B	280701 B	R1/F1/R2	
F2	1	280701 B	280701 B	R1/F2/R3	

Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference	VP PU	Info-Plan:
mech. polished	-	Maßstab Scale	Gewicht Weight
uml. total		1 : 1	
Paßmaße Close tol.	Abmaße Std. tolerance	Werkstoff Material	
Original / Änderung Revision / Version	0100	Datum Date	Name
Name		02.08.2021	
gez. drawn	Winkler	Benennung Title	Roller plan
gepr. checked	Finkemeyer, C.		Isomat 3/4/5
ges. seen	Nienhüser, R.		Schüco ADS 65 HD CN
			IsoModul
		Zeichn.-Nr. Drawing No.	519586 RP 1000
		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for

SCHÜCO