

The technical drawing illustrates the Isomat 4/5 unit. The left side shows a side view of the machine's frame and the roller assembly. The right side shows a top view of the roller arrangement, labeled 'Isomat 4/5'. This view includes a grid of rollers numbered 1 through 14. The rollers are arranged in two rows: the top row (9-14) and the bottom row (1-8). The rollers are connected by a series of horizontal and vertical shafts. A legend indicates that a solid black dot represents the 'Andruckwalze' (counter-pressure roller). The text '(Pos. 8 u. 14 nur im Isomat 4)' specifies that positions 8 and 14 are only present in the Isomat 4 model.

					Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	3 280749 (7.0 mm)	
A1	1	289779	289779	R1/A1			
A2	1	289781	289781				
A3	1	289780	289779	R1/A3			
A4	1	289782	289781				
F1	1	289767		R1/F1			
F2	1	289778					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
				mech. polished		—	
				uml. total			
Paßmaße Close tol.		Abmaße Std. tolerance				Maßstab Scale 1 : 1	
Original / Änderung Revision / Version 0100				Datum Date		Name	
Name				27.08.2021		Benennung Title	
		gez. drawn		Finkemeyer, C.		Roller plan Isomat 4/5 Schüco AD UP 90 CN	
		gepr. checked		Winkler, A.			
		ges. seen		Nienhüser, R.			
						Zeichn.-Nr. Drawing No. 519594 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for