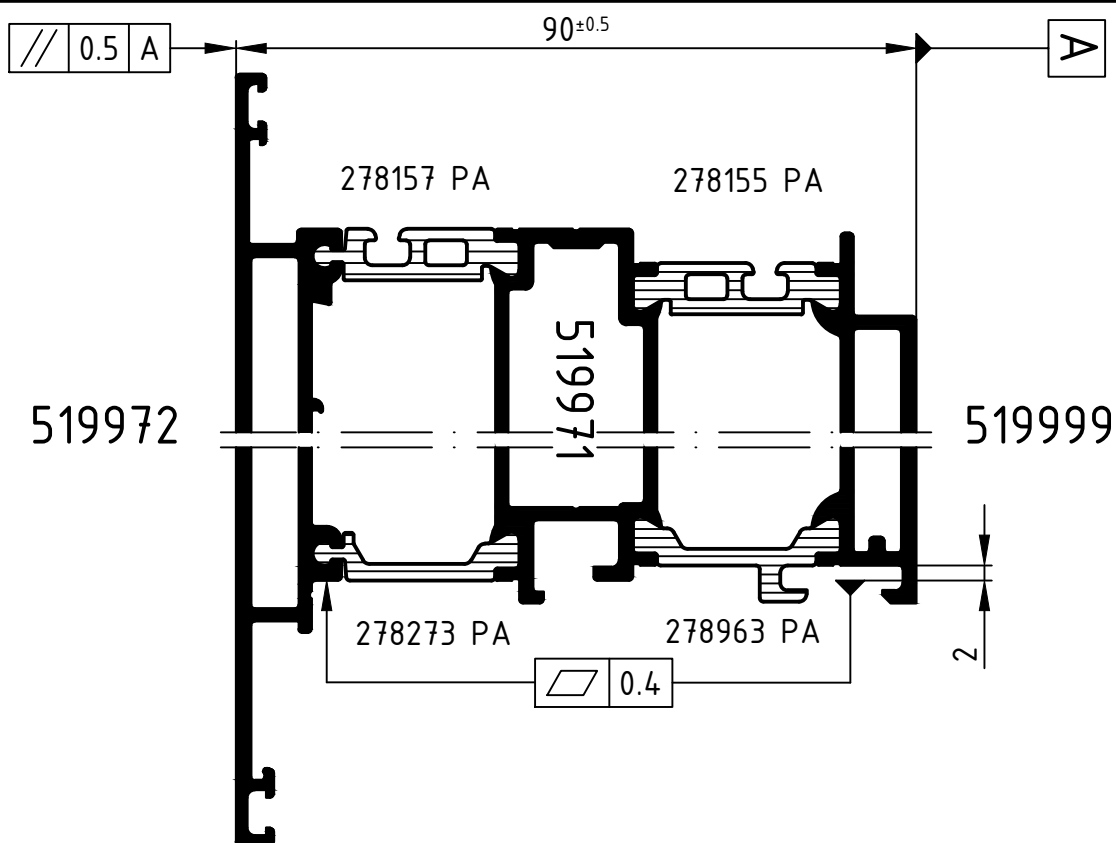
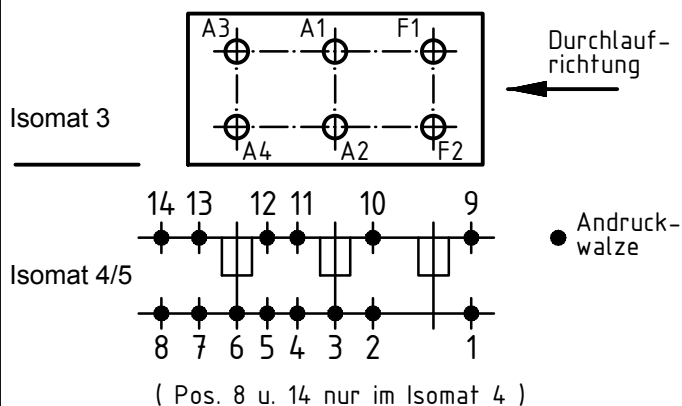
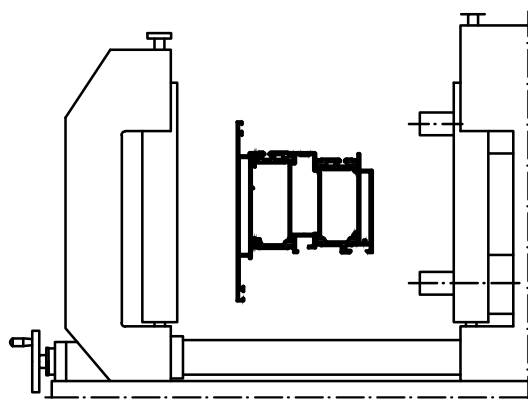




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines
Attention:



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	6	296449 (2.0 mm)
A1	1	289770	289770	289770	R1/A1				
A2	1	264161	264161	264161	R1/A2				
A3	1	264315	264315	264315	R1/A3				
A4	1	264315	264315	264315	R1/A4				
F1	1	289769			R1/F1				
F2	1	264160			R1/F2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished -		Maßstab Scale 1 : 1		Gewicht Weight	
				uml. total					
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material			
Original / Änderung Revision / Version		0100		Datum Date		Name		Benennung Title	
Name				27.08.2021		Roller plan Isomat 3/4/5			
		gez. drawn		Finkemeyer, C.		Schüco AD UP 90 CN			
		gepr. checked		Winkler, A.		519596 RP 1000			
		ges. seen		Nienhüser, R.		Zeichn.-Nr. Drawing No.			
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature			
						Ersatz für Replacement for			