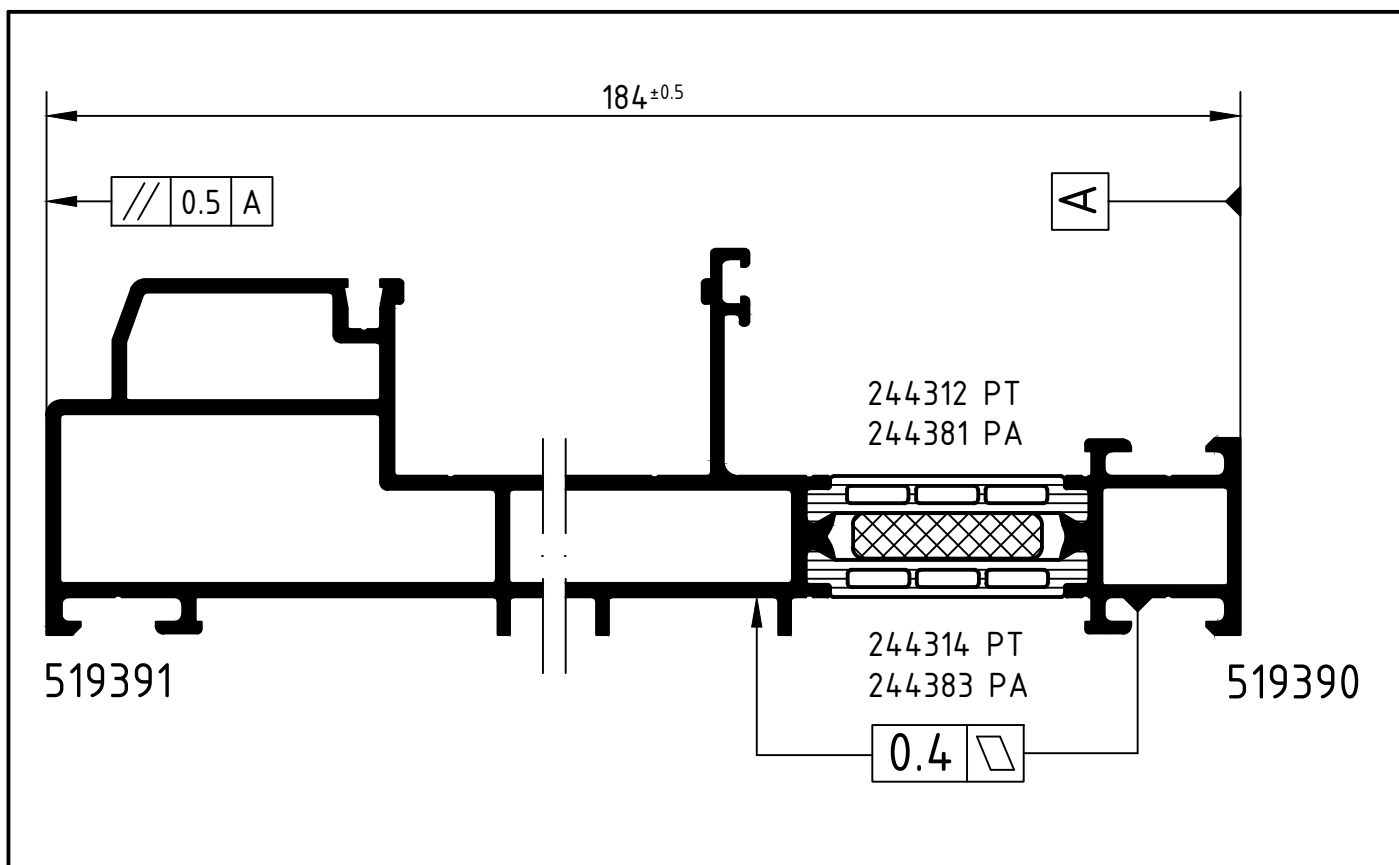
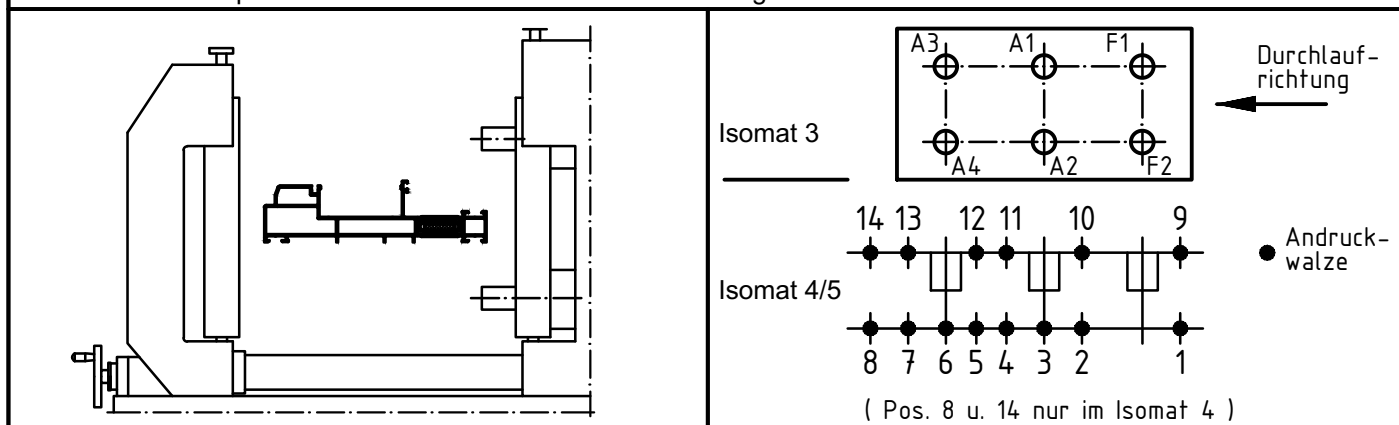




**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual  
**Attention:** It is impossible to colour coat or anodize after rolling - even with PA-isolators!



|    |               |                                        |                                      |                                                                                 | Stck.<br>Qty. |   | Art.-Nr. Zubehör<br>Art.-No. Accessories |  |
|----|---------------|----------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|---|------------------------------------------|--|
|    | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5 | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1            | 6 | 282821 (20.0 mm)                         |  |
| A1 | 1             | 280736 B                               | 280736 B                             | R1/A1                                                                           |               |   |                                          |  |
| A2 | 1             | 280736 B                               | 280736 B                             | R1/A2                                                                           |               |   |                                          |  |
| A3 | 1             | 280737 B                               | 280736 B                             | R1/A3                                                                           |               |   |                                          |  |
| A4 | 1             | 280737 B                               | 280736 B                             | R1/A4                                                                           |               |   |                                          |  |
| F1 | 1             | 280738 B                               |                                      | R1/F1                                                                           |               |   |                                          |  |
| F2 | 1             | 280738 B                               |                                      | R1/F2                                                                           |               |   |                                          |  |

|                                           |  |                                               |  |                                        |  |                |  |                                                                                         |  |
|-------------------------------------------|--|-----------------------------------------------|--|----------------------------------------|--|----------------|--|-----------------------------------------------------------------------------------------|--|
|                                           |  | Zulässige Abweichung<br>Permissible tolerance |  | Oberflächenabwicklung<br>Circumference |  | VP<br>PU       |  | Info-Plan:                                                                              |  |
|                                           |  |                                               |  | mech.<br>polished                      |  | -              |  |                                                                                         |  |
|                                           |  |                                               |  | uml.<br>total                          |  |                |  | Maßstab<br>Scale                                                                        |  |
| Paßmaße<br>Close tol.                     |  | Abmaße<br>Std. tolerance                      |  |                                        |  | 1 : 1          |  | Gewicht<br>Weight                                                                       |  |
| Original / Änderung<br>Revision / Version |  |                                               |  | Datum<br>Date                          |  | Name           |  | Werkstoff<br>Material                                                                   |  |
| 0100                                      |  |                                               |  | 22.01.2019                             |  |                |  | Benennung<br>Title                                                                      |  |
| Name                                      |  |                                               |  | gez.<br>drawn                          |  | Finkemeyer, C. |  | Roller plan                                                                             |  |
|                                           |  |                                               |  | gepr.<br>checked                       |  | Winkler, A.    |  | Isomat 3/4/5                                                                            |  |
|                                           |  |                                               |  | ges.<br>seen                           |  | Nienhüser, R.  |  | Schüco ASS 70.HI                                                                        |  |
|                                           |  |                                               |  |                                        |  |                |  | IsoModul                                                                                |  |
|                                           |  |                                               |  |                                        |  |                |  | Zeichn.-Nr.<br>Drawing No.                                                              |  |
|                                           |  |                                               |  |                                        |  |                |  | 519601 RP 1000                                                                          |  |
|                                           |  |                                               |  |                                        |  |                |  | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |  |
|                                           |  |                                               |  |                                        |  |                |  | Ersatz für<br>Replacement<br>for                                                        |  |

**SCHÜCO**