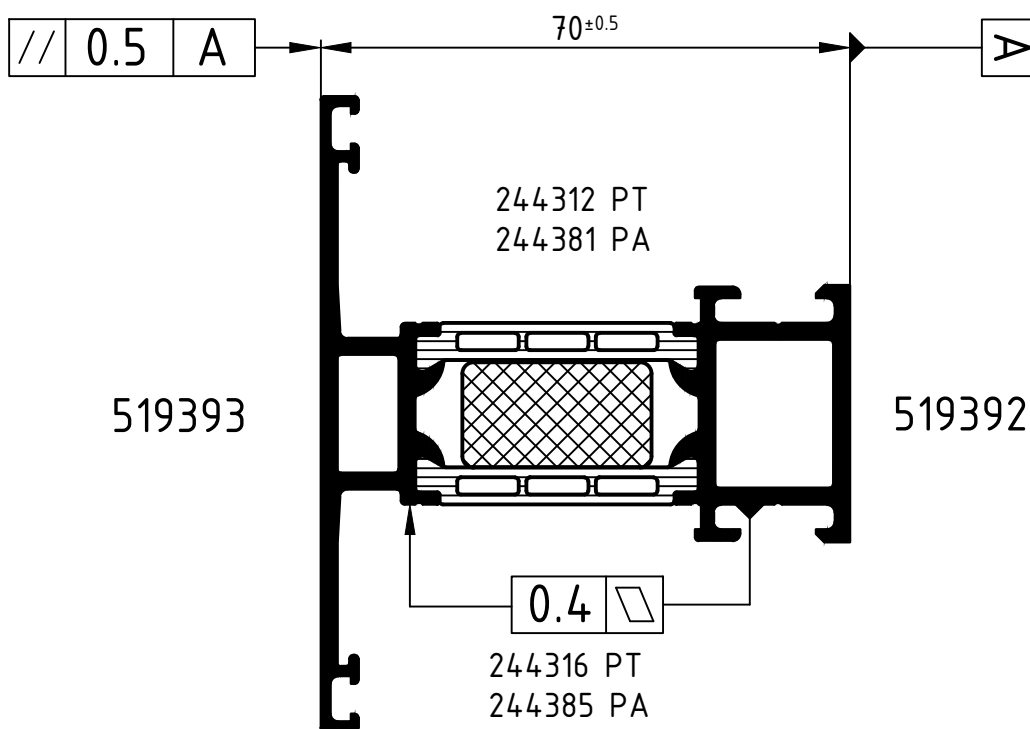
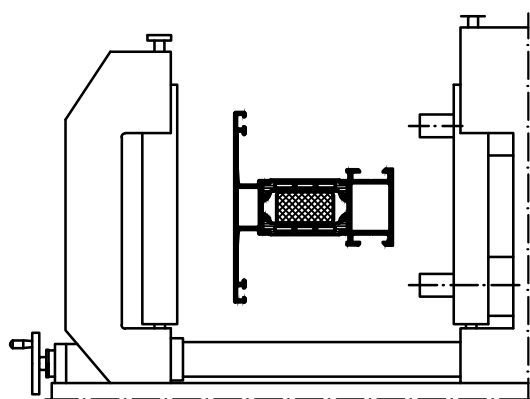
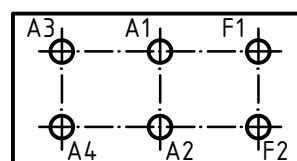




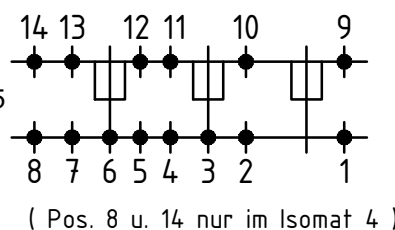
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



Isomat 3



Isomat 4/5



Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	280736 B	280736 B	R1/A1	R1	6 282821 (20.0 mm)
A2	1	280736 B	280736 B	R1/A2		
A3	1	280737 B	280736 B	R1/A3		
A4	1	280737 B	280736 B	R1/A4		
F1	1	280738 B		R1/F1		
F2	1	280738 B		R1/F2		

Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	Info-Plan:
		mech. polished	-	Maßstab Scale	Gewicht Weight
		uml. total		1 : 1	
Paßmaße Close tol.	Abmaße Std. tolerance			Werkstoff Material	
Original / Änderung Revision / Version		Datum Date	Name	Benennung Title	
0100		22.01.2019		Roller plan Isomat 3/4/5	
Name		gez. drawn	Finkemeyer, C.	Schüco ASS 70.HI	
		gepr. checked	Winkler, A.	IsoModul	
		ges. seen	Nienhüser, R.	Zeichn.-Nr. Drawing No.	
				519602 RP 1000	
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
				Ersatz für Replacement for	

SCHÜCO