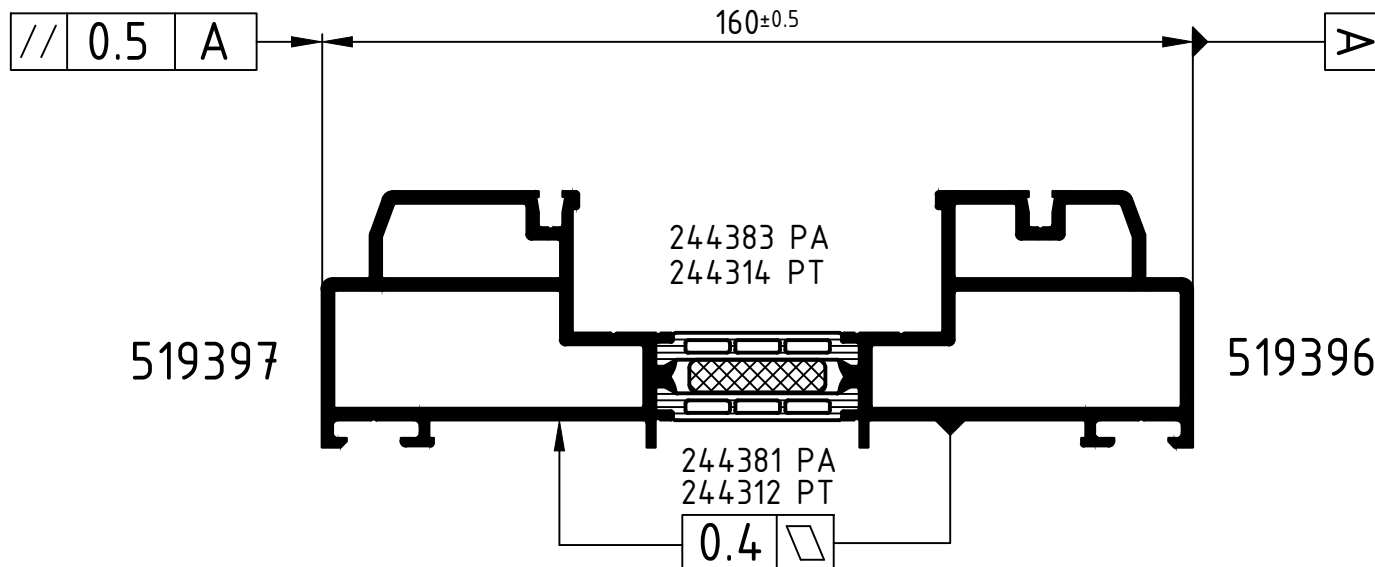
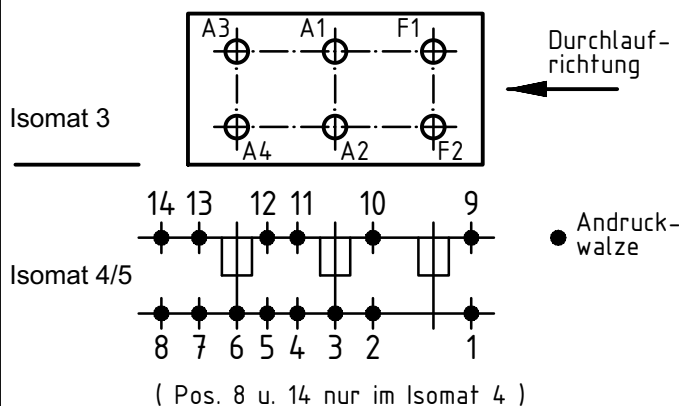
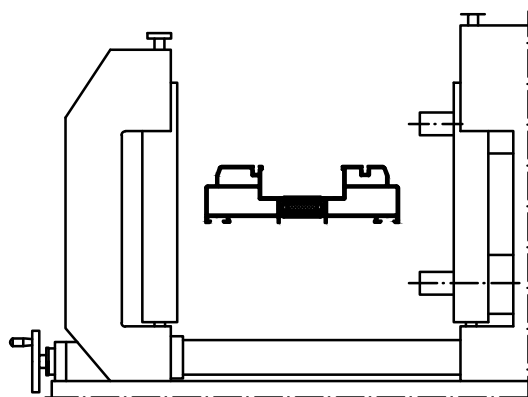




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention: It is impossible to colour coat or anodize after rolling - even with PA-isolators!



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	296229 (5.5 mm)	
					R2	6	282695 (Adapter)	
A1	1	280736 A	280736 A	R1/R2/A1				
A2	1	280736 A	280736 A	R1/R2/A2				
A3	1	280737 A	280736 A	R1/R2/A3				
A4	1	280737 A	280736 A	R1/R2/A4				
F1	1	280738 A		R1/R2/F1				
F2	1	280738 A		R1/R2/F2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
				mech. polished		-		
				uml. total				
Paßmaße Close tol.		Abmaße Std. tolerance				Maßstab Scale		Gewicht Weight
						1 : 1		
Original / Änderung Revision / Version		0100		Datum Date		Werkstoff Material		
Name				22.01.2019		Benennung Title		
		gez. drawn		Finkemeyer, C.		Roller plan		
		gepr. checked		Winkler, A.		Isomat 3/4/5		
		ges. seen		Nienhüser, R.		Schüco ASS 70.HI		IsoModul
						Zeichn.-Nr. Drawing No.		519604 RP 1000
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for