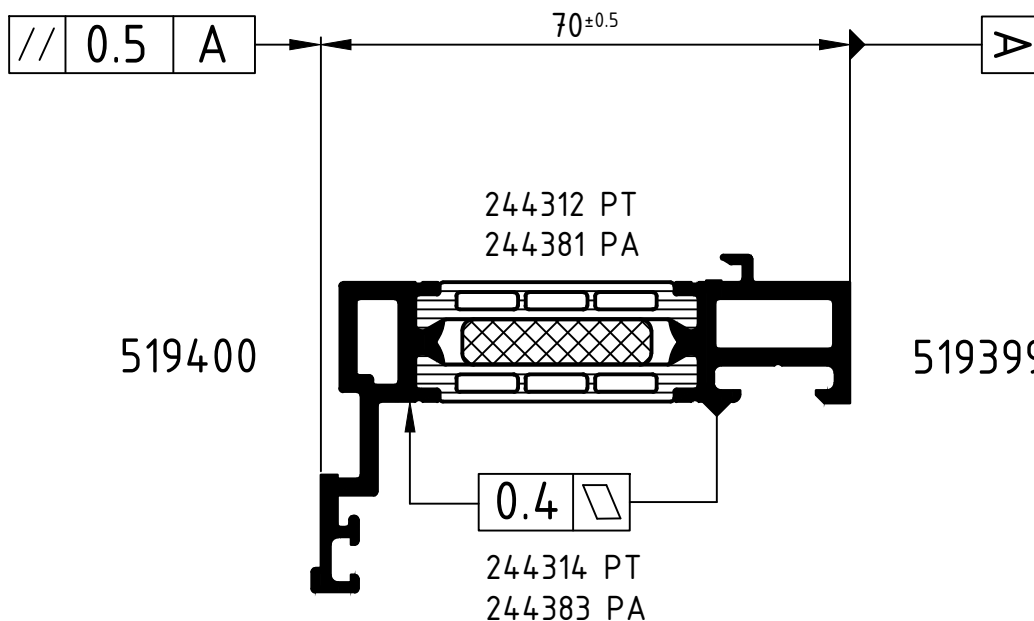
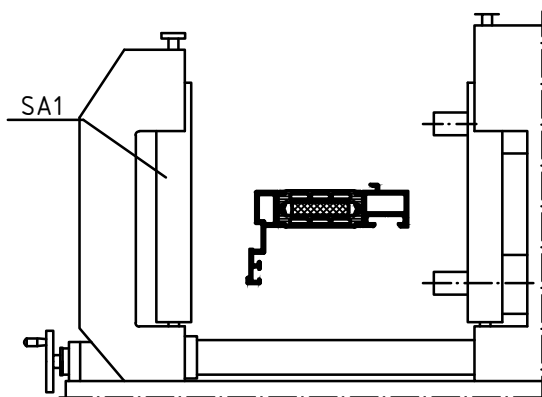




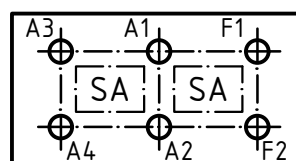
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention: It is impossible to colour coat or anodize after rolling - even with PA-isolators!



Position

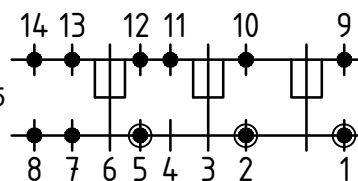
SA-Rollen

Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	280736 B	280736 B	R1/A1	R1	6 282821 (20.0 mm)
A2	1	280736 B	280736 B	R1/A2	SA1	3 280110*
A3	1	280737 B	280736 B	R1/A3		*Isomat 3: 2
A4	1	280737 B	280736 B	R1/A4		
F1	1	280738 B		R1/F1		
F2	1	280738 B		R1/F2		

Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	Info-Plan:
		mech. polished		Maßstab Scale	
		uml. total		1 : 1	Gewicht Weight
Paßmaße Close tol.	Abmaße Std. tolerance			Werkstoff Material	
Original / Änderung Revision / Version		Datum Date		Benennung Title	
0100		22.01.2019		Roller plan Isomat 3/4/5	
Name		Finkemeyer, C. Winkler, A. Nienhüser, R.		Schüco ASS 70.HI	
				519606 RP 1000	
				IsoModul	
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
				Ersatz für Replacement for	

SCHÜCO