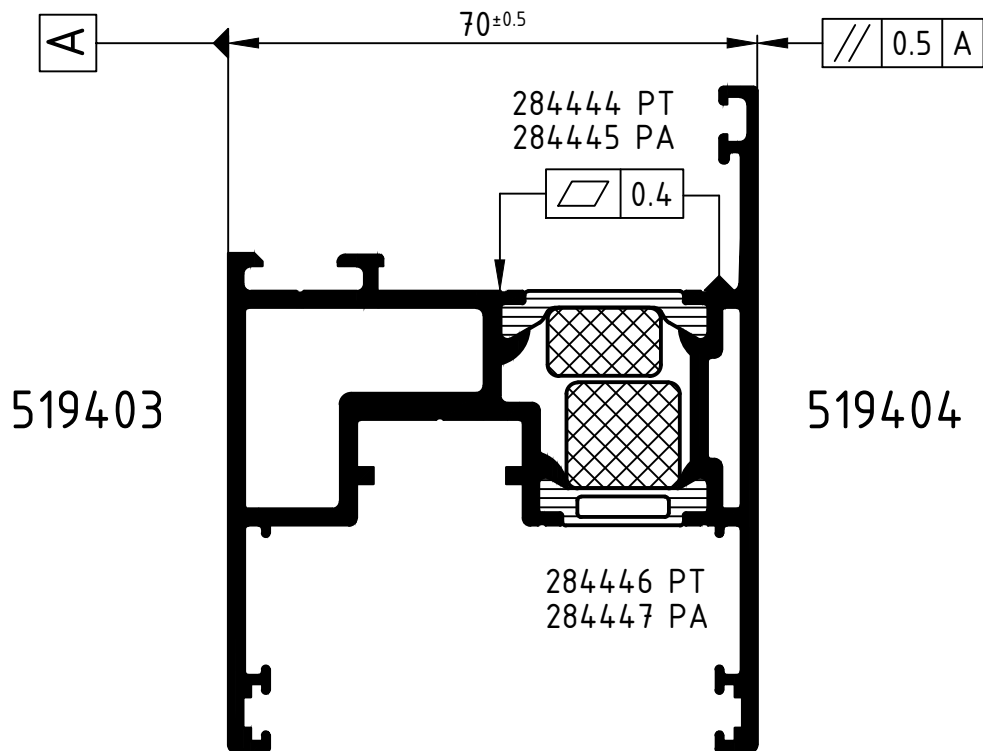
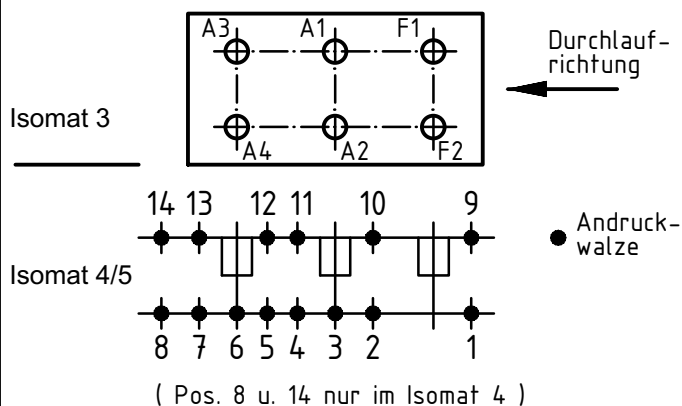
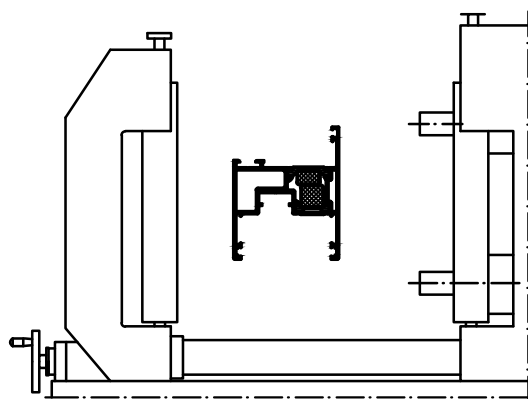




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



						Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)					
A1	1	280699 B	280699 B	R1/A1/R2/R3		R1	6	296209 (6.5 mm)	
A2	1	280696 B	280696 B	R1/A2/R2/R4		R2	6	296212 (17.0 mm)	
A3	1	280700 B	280699 B	R1/A3/R2/R3		R3	3	280743 (5.0 mm)	
A4	1	280697 B	280696 B	R1/A4/R2/R4		R4	3	280751 (9.0 mm)	
F1	1	280698 B		R1/F1/R2/R3					
F2	1	280695 B		R1/F2/R2/R4					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
Paßmaße Close tol.		Abmaße Std. tolerance				1 : 1		Gewicht Weight	
Original / Änderung Revision / Version		0100		Datum Date		Name		Werkstoff Material	
Name				22.01.2019				Benennung Title	
		gez. drawn		Finkemeyer, C.				Roller plan	
		gepr. checked		Winkler, A.				Isomat 3/4/5	
		ges. seen		Nienhüser, R.				Schüco ASS 70.HI	
								IsoModul	
								519609 RP 1000	
						Zeichn.-Nr. Drawing No.			
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	