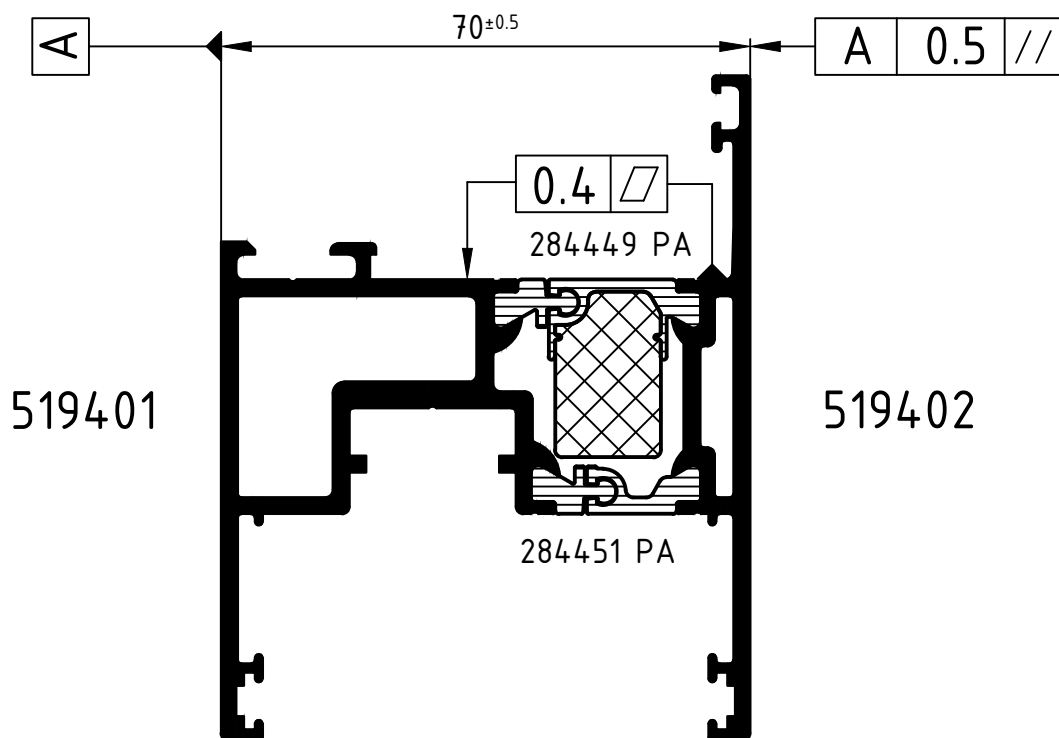
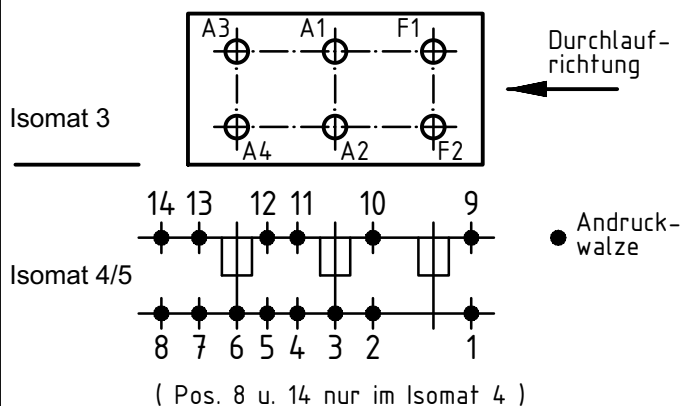
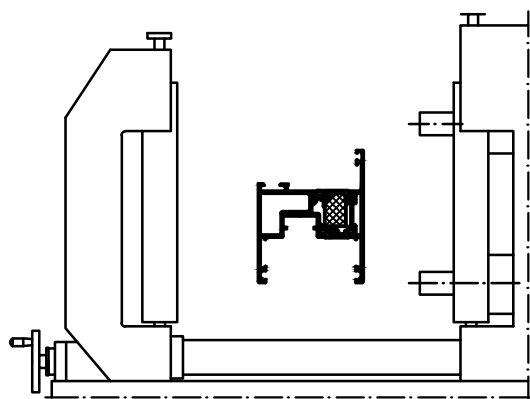




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual

Attention:



		Stck. Qty.	Art.-Nr. Art.-No.	Art.-Nr. Art.-No.	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
			für Isomat 3/5	für Isomat 4		R1	6 296209 (6.5 mm)
A1		1	280699 B	280699 B	R1/A1/R2/R3	R2	6 296212 (17.0 mm)
A2		1	280696 B	280696 B	R1/A2/R2/R4	R3	3 280743 (5.0 mm)
A3		1	280700 B	280699 B	R1/A3/R2/R3	R4	3 280751 (9.0 mm)
A4		1	280697 B	280696 B	R1/A4/R2/R4		
F1		1	280698 B		R1/F1/R2/R3		
F2		1	280695 B		R1/F2/R2/R4		
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
				mech. polished		Info-Plan:	
				uml. total		Maßstab Scale	
						1 : 1	
						Gewicht Weight	
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material	
Original / Änderung Revision / Version		0100		Datum Date		Benennung Title	
Name				28.01.2019		Roller plan	
						Isomat 3/4/5	
						Schüco ASS 70.HI	
						IsoModul	
						Zeichn.-Nr. Drawing No.	
						519612 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
						Ersatz für Replacement for	

SCHÜCO