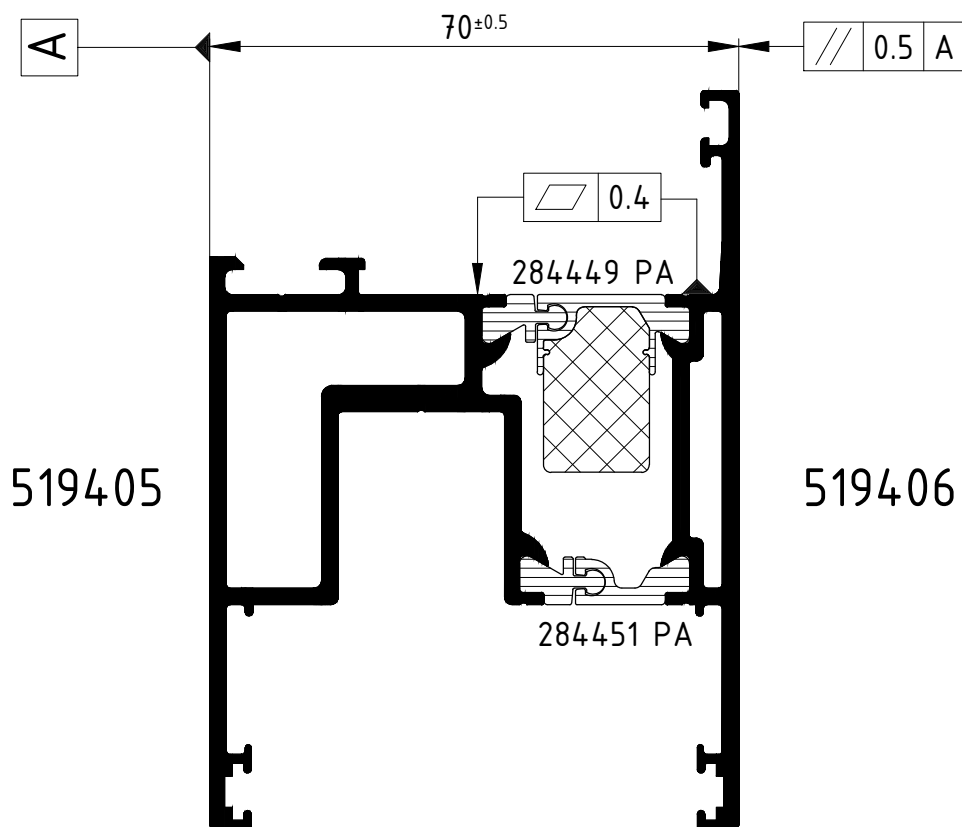
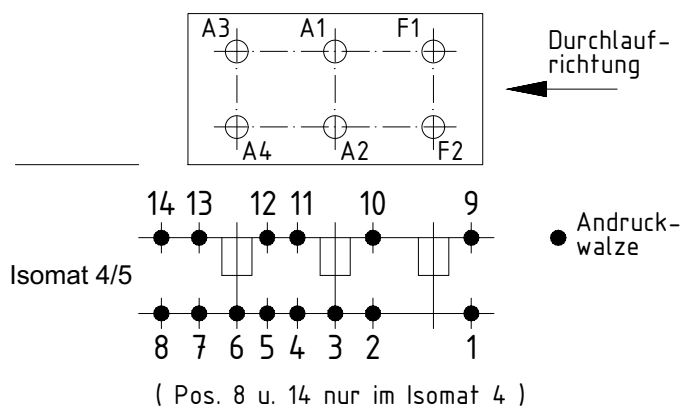
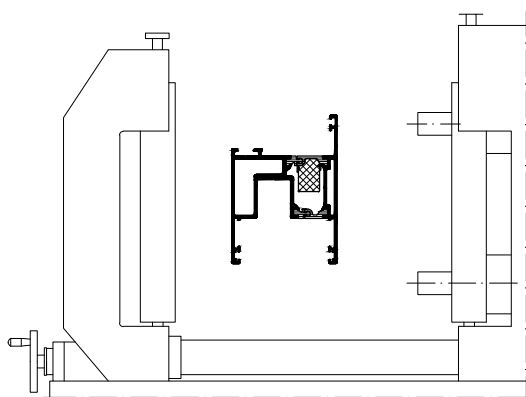




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



					Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6 296209 (6.5 mm)	
A1	1	280699 B	280699 B	R1/A1/R2/R3	R2	6 296212 (17.0 mm)	
A2	1	280696 B	280696 B	R1/A2/R2/R4	R3	3 280743 (5.0 mm)	
A3	1	280700 B	280699 B	R1/A3/R2/R3	R4	3 280751 (9.0 mm)	
A4	1	280697 B	280696 B	R1/A4/R2/R4			
F1	1	280698 B		R1/F1/R2/R3			
F2	1	280695 B		R1/F2/R2/R4			
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference	VP PU		
				mech. polished	-		
				uml. total	Maßstab Scale 1 : 1		
Paßmaße Close tol.		Abmaße Std. tolerance		Werkstoff Material			
Original / Änderung Revision / Version		0100		Datum Date		Name	
Name				28.01.2019		Benennung Title	
		gez. drawn		Finkemeyer, C.			
		gepr. checked		Winkler, A.			
		ges. seen		Nienhüser, R.			
						Zeichn.-Nr. Drawing No.	519614 RP 1000
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for
		Roller plan Isomat 4/5 Schüco ASS 70.HI IsoModul					